

**Bore Range
Table No.1**

Bushing No.	Bore Range
P1	1/2" — 1 3/4"
Q1	3/4 — 2 11/16
Q2	1 — 2 5/8
R1	1 1/8 — 3 3/4
R2	1 3/8 — 3 5/8
S1	1 11/16 — 4 1/4
U0	2 3/8 — 5 1/2
U1	2 3/8 — 5 1/2

**Standard Keyseats
Table No.2**

Bore Range	Keyseat	Bore Range	Keyseat
1/2" — 9/16"	1/8" x 1/16"	2 5/16 — 2 11/16	5/8 x 5/16
5/8 — 7/8	3/16 x 3/32	2 13/16 — 3 1/4	3/4 x 3/8
15/16 — 1 1/4	1/4 x 1/8	3 3/8 — 3 3/4	7/8 x 7/16
1 5/16 — 1 3/8	5/16 x 5/32	3 7/8 — 4 1/2	1 x 1/2
1 7/16 — 1 3/4	3/8 x 3/16	4 9/16 — 5 1/2	1 1/4 x 5/8
1 13/16 — 2 1/4	1/2 x 1/4		

1 3/8 Bore Bushings(except R2) also available with 3/8"x3/16" Keyseat.

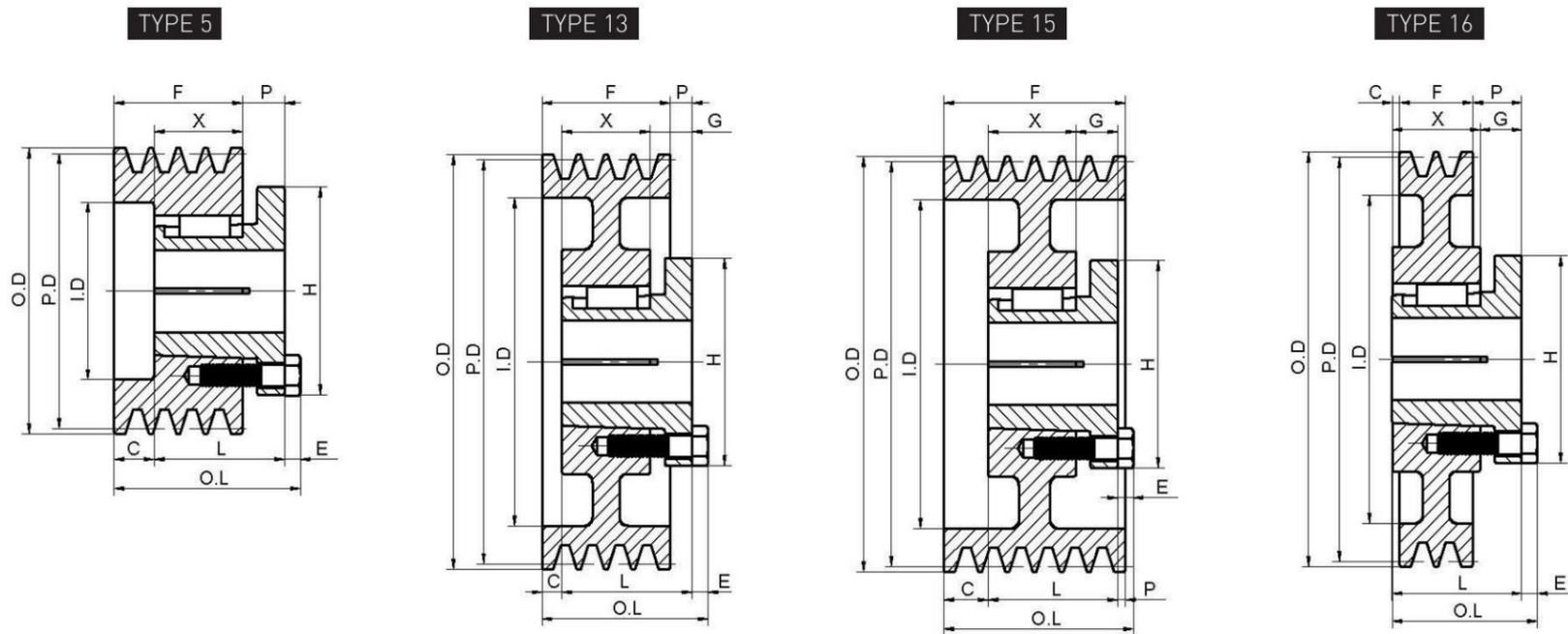


Table No.3

Specifications—Stock "5V" Sheaves

Part No.	Bushing	Type	DIAMETERS			Dimensions								Wt. Less Bush.
			Pitch "5V" Belts	Outside	Inside	O.L.	L	P	C	H	G	X	E	
2 GROOVES, F = 1 11/16"														
2P5V44	P1	13-Solid	4.30"	4.40"	3 3/16"	2 3/16"	1 15/16"	1/4"	—	3"	5/8"	1 5/16"	1/4"	3.8
2Q5V46	Q1	5	4.50	4.60	2 7/8	3 7/8	2 1/2	3/4	1 3/32"	4 1/8	—	1 3/4	9/32	6.6
2Q5V49	Q1	5	4.80	4.90	3 1/8	3 5/16	2 1/2	3/4	17/32	4 1/8	—	1 3/4	9/32	6.2
2Q5V52	Q1	16-Solid	5.10	5.20	—	2 25/32	2 1/2	3/4	1/16	4 1/8	3/4	1 3/4	9/32	5.6
2Q5V55	Q1	16-Solid	5.40	5.50	—	2 25/32	2 1/2	3/4	1/16	4 1/8	3/4	1 3/4	9/32	6.6
2Q5V59	Q1	16-Solid	5.80	5.90	—	2 25/32	2 1/2	3/4	1/16	4 1/8	3/4	1 3/4	9/32	7.6
2Q5V63	Q1	16-Solid	6.20	6.30	—	2 25/32	2 1/2	3/4	1/16	4 1/8	3/4	1 3/4	9/32	9.4
2Q5V67	Q1	16-Solid	6.60	6.7	—	2 25/32	2 1/2	3/4	1/16	4 1/8	3/4	1 3/4	9/32	11.0
2Q5V71	Q1	16-Solid	7.00	7.10	—	2 25/32	2 1/2	25/32	1/32	4 1/8	3/4	1 3/4	9/32	12.3
2Q5V75	Q1	16-Solid	7.40	7.50	—	2 25/32	2 1/2	25/32	1/32	4 1/8	3/4	1 3/4	9/32	14.1
2Q5V80	Q1	16-Web	7.90	8.00	6 1/4	2 25/32	2 1/2	25/32	1/32	4 1/8	3/4	1 3/4	9/32	11.6
2Q5V85	Q1	16-Web	8.40	8.50	6 3/4	2 25/32	2 1/2	25/32	1/32	4 1/8	3/4	1 3/4	9/32	12.9
2Q5V90	Q1	16-Web	8.90	9.00	7 1/4	2 25/32	2 1/2	25/32	1/32	4 1/8	3/4	1 3/4	9/32	16.3
2Q5V92	Q1	16-Arm	9.15	9.25	7 3/8	2 25/32	2 1/2	25/32	1/32	4 1/8	3/4	1 3/4	9/32	15.1
2Q5V97	Q1	16-Arm	9.65	9.75	7 7/8	2 25/32	2 1/2	25/32	1/32	4 1/8	3/4	1 3/4	9/32	16.1
2Q5V103	Q1	16-Arm	10.20	10.30	8 7/16	2 25/32	2 1/2	25/32	1/32	4 1/8	3/4	1 3/4	9/32	18.8
2Q5V109	Q1	16-Arm	10.80	10.90	9	2 25/32	2 1/2	25/32	1/32	4 1/8	3/4	1 3/4	9/32	19.3
2Q5V118	Q1	16-Arm	11.70	11.80	10	2 25/32	2 1/2	25/32	1/32	4 1/8	3/4	1 3/4	9/32	21.4
2Q5V125	Q1	16-Arm	12.40	12.50	10 3/4	2 25/32	2 1/2	25/32	1/32	4 1/8	3/4	1 3/4	9/32	23.8
2Q5V132	Q1	16-Arm	13.10	13.20	11 7/16	2 25/32	2 1/2	25/32	1/32	4 1/8	3/4	1 3/4	9/32	25.5
2R5V140	R1	16-Arm	13.90	14.00	12 1/4	3 25/32	2 7/8	1 1/32	5/32	5 3/8	7/8	2	9/32	27.6
2R5V150	R1	16-Arm	14.90	15.00	13 1/4	3 25/32	2 7/8	1 1/32	5/32	5 3/8	7/8	2	9/32	30.9
2R5V160	R1	16-Arm	15.90	16.00	14 1/4	3 25/32	2 7/8	1 1/32	5/32	5 3/8	7/8	2	9/32	33.3
2R5V212	R1	16-Arm	21.10	21.20	19 3/8	3 25/32	2 7/8	1 1/32	5/32	5 3/8	7/8	2	9/32	47.5
2R5V280	R1	16-Arm	27.90	28.00	26 1/4	3 25/32	2 7/8	1 1/32	5/32	5 3/8	7/8	2	9/32	71.0

Table No.4 Specifications—Stock "5V" Sheaves

Part No.	Bushing	Type	DIAMETERS			Dimensions								Wt. Less Bush.
			Pitch "5V" Belts	Outside	Inside	O.L.	L	P	C	H	G	X	E	
3 GROOVES, F = 2 3/8"														
3P5V44	P1	13-Solid	4.30"	4.40"	3 3/16	2 23/32"	1 15/16"	3/32"	17/32"	3"	5/8"	1 5/16"	1/4"	3.1
3Q5V46	Q1	5	4.50	4.60	2 7/8	4 3/4	2 1/2	3/4	1 25/32	4 1/8	—	1 3/4	9/32	7.6
3Q5V49	Q1	5	4.80	4.90	3 1/8	3 13/32	2 1/2	3/4	5/8	4 1/8	—	1 3/4	9/32	7.3
3Q5V52	Q1	5	5.10	5.20	3 1/2	3 13/32	2 1/2	3/4	5/8	4 1/8	—	1 3/4	9/32	5.8
3Q5V55	Q1	5	5.40	5.50	3 3/4	3 13/32	2 1/2	3/4	5/8	4 1/8	3/4	1 3/4	9/32	7.5
3Q5V59	Q1	13-Solid	5.80	5.90	4 3/16	2 31/32	2 1/2	5/16	3/16	4 1/8	3/4	1 3/4	9/32	8.6
3Q5V63	Q1	13-Solid	6.20	6.30	4 9/16	2 31/32	2 1/2	5/16	3/16	4 1/8	3/4	1 3/4	9/32	10.3
3Q5V67	Q1	13-Solid	6.60	6.70	5	2 31/32	2 1/2	5/16	3/16	4 1/8	3/4	1 3/4	9/32	12.0
3Q5V71	Q1	13-Web	7.00	7.10	5 3/8	2 31/32	2 1/2	5/16	3/16	4 1/8	3/4	1 3/4	9/32	13.9
3Q5V75	Q1	13-Web	7.40	7.50	5 3/4	2 31/32	2 1/2	5/16	3/16	4 1/8	3/4	1 3/4	9/32	16.0
3R5V80	R1	13-Web	7.90	8.00	6 1/4	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	17.2
3R5V85	R1	13-Web	8.40	8.50	6 3/4	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	20.5
3R5V90	R1	13-Web	8.90	9.00	7 1/4	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	22.2
3R5V92	R1	13-Web	9.15	9.25	7 3/8	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	24.1
3R5V97	R1	13-Web	9.65	9.75	7 7/8	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	24.8
3R5V103	R1	13-Web	10.20	10.30	8 7/16	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	26.4
3R5V109	R1	13-Web	10.80	10.90	9	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	28.0
3R5V118	R1	13-Web	11.70	11.80	10	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	31.9
3R5V125	R1	13-Arm	12.40	12.50	10 3/4	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	35.1
3R5V132	R1	13-Arm	13.10	13.20	11 7/16	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	29.0
3R5V140	R1	13-Arm	13.90	14.00	12 1/4	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	32.3
3R5V150	R1	13-Arm	14.90	15.00	13 1/4	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	35.0
3R5V160	R1	13-Arm	15.90	16.00	14 1/4	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	38.7
3R5V212	R1	13-Arm	21.10	21.20	19 3/8	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	52.0
3R5V280	R1	13-Arm	27.90	28.00	26 1/4	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	80.0
3S5V375	S1	16-Arm	37.40	37.50	35 3/4	4 3/4	4 3/8	1 17/32	15/32	6 3/8	1 1/16	3 5/16	3/8	147
3U5V500	U0	16-Arm	49.90	50.00	48 1/4	5 13/32	4 15/16	1 7/8	11/16	8 3/8	1 3/16	3 3/4	15/32	216
4 GROOVES, F = 3 1/16"														
4P5V44	P1	13-Solid	4.30"	4.40"	3"	3 3/16"	1 15/32"	1/8"	7/8"	3"	5/8"	1 5/16"	1/4"	3.2
4Q5V46	Q2	5	4.50	4.60	2 7/8	5 1/4	3 1/2	3/4	1 15/32	4 1/8	—	2 3/4	9/32	8.6
4Q5V49	Q1	5	4.80	4.90	3 1/8	4 3/32	2 1/2	3/4	1 5/16	4 1/8	—	1 3/4	9/32	8.5
4Q5V52	Q1	5	5.10	5.20	3 1/2	4 3/32	2 1/2	3/4	1 5/16	4 1/8	—	1 3/4	9/32	7.8
4Q5V55	Q1	5	5.40	5.50	3 3/4	4 3/32	2 1/2	3/4	1 5/16	4 1/8	3/4	1 3/4	9/32	8.3
4Q5V59	Q1	13-Solid	5.80	5.90	4 3/16	4 3/32	2 1/2	0	9/16	4 1/8	3/4	1 3/4	9/32	10.1
4Q5V63	Q1	13-Solid	6.20	6.30	4 9/16	4 3/32	2 1/2	0	9/16	4 1/8	3/4	1 3/4	9/32	11.8
4Q5V67	Q1	13-Solid	6.60	6.7	5	4 3/32	2 1/2	0	9/16	4 1/8	3/4	1 3/4	9/32	13.6
4Q5V71	Q1	13-Web	7.00	7.10	5 3/8	3 11/32	2 1/2	0	9/16	4 1/8	3/4	1 3/4	9/32	15.9
4Q5V75	Q1	13-Web	7.40	7.50	5 3/4	3 11/32	2 1/2	0	9/16	4 1/8	3/4	1 3/4	9/32	18.4
4R5V80	R1	13-Web	7.90	8.00	6 1/4	3 11/16	2 7/8	11/32	17/32	5 3/8	7/8	2	9/32	19.4
4R5V85	R1	13-Web	8.40	8.50	6 3/4	3 11/16	2 7/8	11/32	17/32	5 3/8	7/8	2	9/32	22.8
4R5V90	R1	13-Web	8.90	9.00	7 1/4	3 11/16	2 7/8	11/32	17/32	5 3/8	7/8	2	9/32	24.5
4R5V92	R1	13-Web	9.15	9.25	7 3/8	3 11/16	2 7/8	11/32	17/32	5 3/8	7/8	2	9/32	26.6
4R5V97	R1	13-Web	9.65	9.75	7 7/8	3 11/16	2 7/8	11/32	17/32	5 3/8	7/8	2	9/32	28.0
4R5V103	R1	13-Web	10.20	10.30	8 7/16	3 11/16	2 7/8	11/32	17/32	5 3/8	7/8	2	9/32	30.8
4R5V109	R1	13-Web	10.80	10.90	9	3 11/16	2 7/8	11/32	17/32	5 3/8	7/8	2	9/32	31.7
4R5V118	R1	13-Web	11.70	11.80	10	3 11/16	2 7/8	11/32	17/32	5 3/8	7/8	2	9/32	35.3
4R5V125	R1	13-Web	12.40	12.50	10 3/4	3 11/16	2 7/8	11/32	17/32	5 3/8	7/8	2	9/32	37.9
4R5V132	R1	13-Arm	13.10	13.20	11 7/16	3 11/16	2 7/8	11/32	17/32	5 3/8	7/8	2	9/32	33.3
4R5V140	R1	13-Arm	13.90	14.00	12 1/4	3 11/16	2 7/8	11/32	17/32	5 3/8	7/8	2	9/32	36.5
4R5V150	R1	13-Arm	14.90	15.00	13 1/4	3 11/16	2 7/8	11/32	17/32	5 3/8	7/8	2	9/32	40.9
4R5V160	R1	13-Arm	15.90	16.00	14 1/4	3 11/16	2 7/8	11/32	17/32	5 3/8	7/8	2	9/32	43.3
4R5V212	R1	13-Arm	21.10	21.20	19 3/8	3 11/16	2 7/8	11/32	17/32	5 3/8	7/8	2	9/32	59.0
4S5V280	S1	16-Arm	27.90	28.00	26 1/4	4 3/4	4 3/8	1 3/16	1/8	6 3/8	1 1/16	3 5/16	3/8	135
4S5V375	S1	16-Arm	37.40	37.50	35 3/4	4 3/4	4 3/8	1 3/16	1/8	6 3/8	1 1/16	3 5/16	3/8	157
4U5V500	U0	16-Arm	49.90	50.00	48 1/4	5 13/32	4 15/16	1 17/32	11/32	8 3/8	1 3/16	3 3/4	15/32	239

5V series



Table No.5

Specifications—Stock "5V" Sheaves

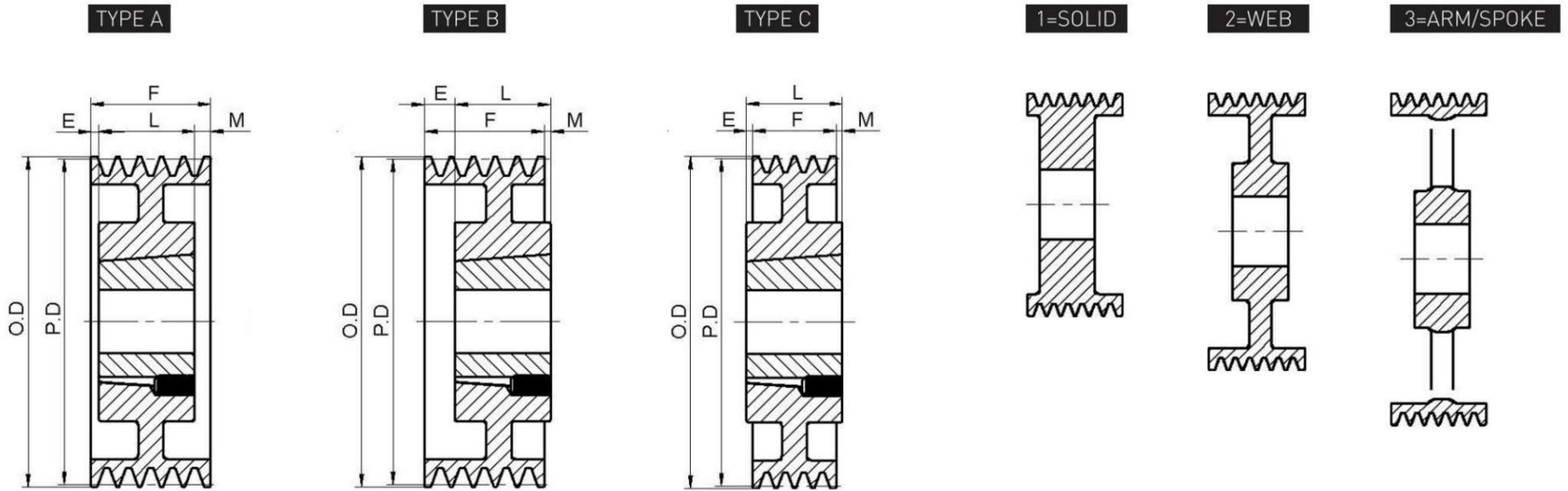
Part No.	Bushing	Type	DIAMETERS			Dimensions								Wt. Less Bush.
			Pitch "5V" Belts	Outside	Inside	O.L.	L	P	C	H	G	X	E	
5 GROOVES, F = 3 3/4"														
5Q5V46	Q2	5	4.5	4.60	2 7/8"	5 15/16"	3 1/2"	3/4"	2 5/16"	4 1/8"	—	2 3/4"	9/32	8.9
5Q5V49	Q2	5	4.8	4.90	3 1/8	5 3/8	3 1/2	3/4	1	4 1/8	—	2 3/4	9/32	9.2
5Q5V52	Q2	5	5.1	5.20	3 1/2	4 25/32	3 1/2	3/4	1	4 1/8	3/4"	2 3/4	9/32	9.0
5Q5V55	Q2	5	5.4	5.50	3 3/4	4 25/32	3 1/2	3/4	1	4 1/8	3/4	2 3/4	9/32	10.8
5Q5V59	Q2	13-Solid	5.8	5.90	4 3/16	4 3/32	3 1/2	—	1/4	4 1/8	3/4	2 3/4	9/32	13.2
5Q5V63	Q2	13-Solid	6.2	6.30	4 9/16	4 3/32	3 1/2	—	1/4	4 1/8	3/4	2 3/4	9/32	15.9
5Q5V67	Q2	13-Solid	6.6	6.70	5	4 3/32	3 1/2	—	1/4	4 1/8	3/4	2 3/4	9/32	18.6
5Q5V71	Q2	13-Web	7.00	7.10	5 3/8	4 1/32	3 1/2	0	1/4	4 1/8	3/4	2 3/4	9/32	22.0
5Q5V75	Q2	13-Web	7.40	7.50	5 3/4	4 1/32	3 1/2	0	1/4	4 1/8	3/4	2 3/4	9/32	25.0
5R5V80	R1	15-Web	7.90	8.00	6 1/4	4 1/32	2 7/8	0	1/4	5 3/8	7/8	2	9/32	21.7
5R5V85	R1	15-Web	8.40	8.50	6 3/4	4 1/32	2 7/8	0	7/8	5 3/8	7/8	2	9/32	25.1
5R5V90	R1	15-Web	8.90	9.00	7 1/4	4 1/32	2 7/8	0	7/8	5 3/8	7/8	2	9/32	25.4
5R5V92	R1	15-Web	9.15	9.25	7 3/8	4 1/32	2 7/8	0	7/8	5 3/8	7/8	2	9/32	28.4
5R5V97	R1	15-Web	9.65	9.75	7 7/8	4 1/32	2 7/8	0	7/8	5 3/8	7/8	2	9/32	31.8
5R5V103	R1	15-Web	10.20	10.30	8 7/16	4 1/32	2 7/8	0	7/8	5 3/8	7/8	2	9/32	32.5
5R5V109	R1	15-Web	10.80	10.90	9	4 1/32	2 7/8	0	7/8	5 3/8	7/8	2	9/32	35.1
5R5V118	R1	15-Web	11.70	11.80	10	4 1/32	2 7/8	0	7/8	5 3/8	7/8	2	9/32	38.8
5R5V125	R1	15-Web	12.40	12.50	10 3/4	4 1/32	2 7/8	0	7/8	5 3/8	7/8	2	9/32	41.8
5R5V132	R1	15-Arm	13.10	13.20	11 7/16	4 1/32	2 7/8	0	7/8	5 3/8	7/8	2	9/32	37.1
5R5V140	R1	15-Arm	13.90	14.00	12 1/4	4 1/32	2 7/8	0	7/8	5 3/8	7/8	2	9/32	41.6
5R5V150	R1	15-Arm	14.90	15.00	13 1/4	4 1/32	2 7/8	0	7/8	5 3/8	7/8	2	9/32	45.0
5R5V160	R1	15-Arm	15.90	16.00	14 1/4	4 1/32	2 7/8	0	7/8	5 3/8	7/8	2	9/32	48.0
5S5V212	S1	13-Arm	21.10	21.20	19 3/8	4 31/32	4 3/8	27/32	7/32	6 3/8	1 1/16	3 5/16	3/8	90.0
5S5V250	S1	13-Arm	24.90	25.00	23 1/4	4 31/32	4 3/8	27/32	7/32	6 3/8	1 1/16	3 5/16	3/8	105
5S5V280	S1	13-Arm	27.90	28.00	26 1/4	4 31/32	4 3/8	27/32	7/32	6 3/8	1 1/16	3 5/16	3/8	120
5U5V375	U0	13-Arm	37.40	37.50	35 3/4	5 13/32	4 15/16	1 3/16	0	8 3/8	1 3/16	3 3/4	15/32	185
5U5V500	U0	13-Arm	49.90	50.00	48 1/4	5 13/32	4 15/16	1 3/16	0	8 3/8	1 3/16	3 3/4	15/32	244
6 GROOVES, F = 4 7/16"														
6Q5V71	Q2	15-Web	7.00"	7.10"	5 3/8"	4 7/16"	3 1/2"	1/2"	7/16"	4 1/8"	3/4"	2 3/4"	9/32"	23.6
6Q5V75	Q2	15-Web	7.40	7.50	5 3/4	4 7/16	3 1/2	1/2	7/16	4 1/8	3/4	2 3/4	9/32	27.3
6R5V80	R1	15-Web	7.90	8.00	6 1/4	4 7/16	2 7/8	11/32	1 7/32	5 3/8	7/8	2	9/32	23.3
6R5V85	R1	15-Web	8.40	8.50	6 3/4	4 7/16	2 7/8	11/32	1 7/32	5 3/8	7/8	2	9/32	27.3
6R5V90	R1	15-Web	8.90	9.00	7 1/4	4 7/16	2 7/8	11/32	1 7/32	5 3/8	7/8	2	9/32	28.8
6R5V92	R1	15-Web	9.15	9.25	7 3/8	4 7/16	2 7/8	11/32	1 7/32	5 3/8	7/8	2	9/32	31.1
6R5V97	R1	15-Web	9.65	9.75	7 7/8	4 7/16	2 7/8	11/32	1 7/32	5 3/8	7/8	2	9/32	34.5
6R5V103	R1	15-Web	10.20	10.30	8 7/16	4 7/16	2 7/8	11/32	1 7/32	5 3/8	7/8	2	9/32	36.8
6R5V109	R1	15-Web	10.80	10.90	9	4 7/16	2 7/8	11/32	1 7/32	5 3/8	7/8	2	9/32	39.6
6R5V118	R1	15-Web	11.70	11.80	10	4 7/16	2 7/8	11/32	1 7/32	5 3/8	7/8	2	9/32	42.5
6S5V125	S1	13-Arm	12.40	12.50	10 3/4	5 5/16	4 3/8	1/2	9/16	6 3/8	1 1/16	3 5/16	3/8	65.0
6S5V132	S1	13-Arm	13.10	13.20	11 7/16	5 5/16	4 3/8	1/2	9/16	6 3/8	1 1/16	3 5/16	3/8	71.0
6S5V140	S1	13-Arm	13.90	14.00	12 1/4	5 5/16	4 3/8	1/2	9/16	6 3/8	1 1/16	3 5/16	3/8	70.0
6S5V150	S1	13-Arm	14.90	15.00	13 1/4	5 5/16	4 3/8	1/2	9/16	6 3/8	1 1/16	3 5/16	3/8	69.0
6S5V160	S1	13-Arm	15.90	16.00	14 1/4	5 5/16	4 3/8	1/2	9/16	6 3/8	1 1/16	3 5/16	3/8	79.0
6S5V212	S1	13-Arm	21.10	21.20	19 3/8	5 5/16	4 3/8	1/2	9/16	6 3/8	1 1/16	3 5/16	3/8	97.0
6S5V250	S1	13-Arm	24.90	25.00	23 1/4	5 5/16	4 3/8	1/2	9/16	6 3/8	1 1/16	3 5/16	3/8	113
6S5V280	S1	13-Arm	27.90	28.00	26 1/4	5 5/16	4 3/8	1/2	9/16	6 3/8	1 1/16	3 5/16	3/8	128
6U5V375	U0	13-Arm	37.40	37.50	35 3/4	5 3/4	4 15/16	27/32	11/32	8 3/8	1 3/16	3 3/4	15/32	206
6U5V500	U0	13-Arm	49.90	50.00	48 1/4	5 3/4	4 15/16	27/32	11/32	8 3/8	1 3/16	3 3/4	15/32	271

5V series

Table No.5 Specifications—Stock "5V" Sheaves

Part No.	Bushings	Type	DIAMETERS			Dimensions								Wt. Less Bush.
			Pitch "5V" Belts	Outside	Inside	O.L.	L	P	C	H	G	X	E	
8 GROOVES, F = 5 13/16"														
8Q5V71	Q2	15-Web	7.00"	7.10"	5 3/8"	5 13/16"	3 1/2"	1"	1 5/16"	4 1/8"	3/4"	2 3/4"	9/32"	27.9
8Q5V75	Q2	15-Web	7.40	7.50	5 3/4	5 13/16	3 1/2	1	1 5/16	4 1/8	3/4	2 3/4	9/32	32.1
8R5V80	R2	15-Web	7.90	8.00	6 1/4	6 1/16	4 7/8	1/32	29/32	5 3/8	7/8	4	9/32	45.3
8R5V85	R2	15-Web	8.40	8.50	6 3/4	6 1/16	4 7/8	1/32	29/32	5 3/8	7/8	4	9/32	45.5
8R5V90	R2	15-Web	8.41	9.00	7 1/4	6 1/16	4 7/8	1/32	29/32	5 3/8	7/8	4	9/32	50.1
8S5V92	S1	15-Web	8.42	9.25	7 3/8	6	4 3/8	3/16	1 1/4	6 3/8	1 1/16	3 5/16	3/8	47.3
8S5V97	S1	15-Web	8.43	9.75	7 7/8	6	4 3/8	3/16	1 1/4	6 3/8	1 1/16	3 5/16	3/8	50.0
8S5V103	S1	15-Web	8.44	10.30	8 7/16	6	4 3/8	3/16	1 1/4	6 3/8	1 1/16	3 5/16	3/8	63.0
8S5V109	S1	15-Web	8.45	10.90	9	6	4 3/8	3/16	1 1/4	6 3/8	1 1/16	3 5/16	3/8	71.0
8S5V118	S1	15-Web	8.46	11.80	10	6	4 3/8	3/16	1 1/4	6 3/8	1 1/16	3 5/16	3/8	85.0
8S5V125	S1	15-Arm	8.47	12.50	10 3/4	6	4 3/8	3/16	1 1/4	6 3/8	1 1/16	3 5/16	3/8	76.0
8S5V132	S1	15-Arm	8.48	13.20	11 7/16	6	4 3/8	3/16	1 1/4	6 3/8	1 1/16	3 5/16	3/8	79.0
8S5V140	S1	15-Arm	8.49	14.00	12 1/4	6	4 3/8	3/16	1 1/4	6 3/8	1 1/16	3 5/16	3/8	77.0
8S5V150	S1	15-Arm	8.50	15.00	13 1/4	6	4 3/8	3/16	1 1/4	6 3/8	1 1/16	3 5/16	3/8	83.0
8S5V160	S1	15-Arm	8.51	16.00	14 1/4	6	4 3/8	3/16	1 1/4	6 3/8	1 1/16	3 5/16	3/8	90.0
8U5V212	U1	13-Arm	8.52	21.20	19 3/8	7 11/16	7 1/8	1 13/32	3/32	8 3/8	1 1/2	5 5/8	15/32	175
8U5V250	U1	13-Arm	8.53	25.00	23 1/4	7 11/16	7 1/8	1 13/32	3/32	8 3/8	1 1/2	5 5/8	15/32	190
8U5V280	U1	13-Arm	8.54	28.00	26 1/4	7 11/16	7 1/8	1 13/32	3/32	8 3/8	1 1/2	5 5/8	15/32	222
8U5V375	U1	13-Arm	8.55	37.50	35 3/4	7 11/16	7 1/8	1 13/32	3/32	8 3/8	1 1/2	5 5/8	15/32	264
8U5V500	U1	13-Arm	8.56	50.00	48 1/4	7 11/16	7 1/8	1 13/32	3/32	8 3/8	1 1/2	5 5/8	15/32	393
10 GROOVES, F = 7 3/16"														
10R5V80	R2	15-Web	7.90"	8.00"	6 1/4"	7 3/16"	4 7/8"	23/32"	1 19/32"	5 3/8"	7/8"	4"	9/32"	43.8
10R5V85	R2	15-Web	8.40	8.50	6 3/4	7 3/16	4 7/8	23/32	1 19/32	5 3/8	7/8	4	9/32	53.0
10R5V90	R2	15-Web	8.90	9.00	7 1/4	7 3/16	4 7/8	23/32	1 19/32	5 3/8	7/8	4	9/32	59.0
10S5V92	S1	15-Web	9.15	9.25	7 3/8	7 3/16	4 3/8	7/8	1 15/16	6 3/8	1 1/16	3 5/16	3/8	53.0
10S5V97	S1	15-Web	9.65	9.75	7 7/8	7 3/16	4 3/8	7/8	1 15/16	6 3/8	1 1/16	3 5/16	3/8	60.0
10S5V103	S1	15-Web	10.20	10.30	8 7/16	7 3/16	4 3/8	7/8	1 15/16	6 3/8	1 1/16	3 5/16	3/8	69.0
10S5V109	S1	15-Web	10.80	10.90	9	7 3/16	4 3/8	7/8	1 15/16	6 3/8	1 1/16	3 5/16	3/8	78.0
10S5V118	S1	15-Web	11.70	11.80	10	7 3/16	4 3/8	7/8	1 15/16	6 3/8	1 1/16	3 5/16	3/8	93.0
10U5V125	U1	13-Web	12.40	12.50	10 3/4	8 3/8	7 1/8	23/32	25/32	8 3/8	1 1/2	5 5/8	15/32	132
10U5V132	U1	13-Web	13.10	13.20	11 7/16	8 3/8	7 1/8	23/32	25/32	8 3/8	1 1/2	5 5/8	15/32	151
10U5V140	U1	13-Web	13.90	14.00	12 1/4	8 3/8	7 1/8	23/32	25/32	8 3/8	1 1/2	5 5/8	15/32	177
10U5V150	U1	13-Web	14.90	15.00	13 1/4	8 3/8	7 1/8	23/32	25/32	8 3/8	1 1/2	5 5/8	15/32	164
10U5V160	U1	13-Web	15.90	16.00	14 1/4	8 3/8	7 1/8	23/32	25/32	8 3/8	1 1/2	5 5/8	15/32	138
10U5V212	U1	13-Arm	21.10	21.20	19 3/8	8 3/8	7 1/8	23/32	25/32	8 3/8	1 1/2	5 5/8	15/32	188
10U5V250	U1	13-Arm	24.90	25.00	23 1/4	8 3/8	7 1/8	23/32	25/32	8 3/8	1 1/2	5 5/8	15/32	213
10U5V280	U1	13-Arm	27.90	28.00	26 1/4	8 3/8	7 1/8	23/32	25/32	8 3/8	1 1/2	5 5/8	15/32	238
10U5V375	U1	13-Arm	37.40	37.50	35 3/4	8 3/8	7 1/8	23/32	25/32	8 3/8	1 1/2	5 5/8	15/32	293
10U5V500	U1	13-Arm	49.90	50.00	48 1/4	8 3/8	7 1/8	23/32	25/32	8 3/8	1 1/2	5 5/8	15/32	428

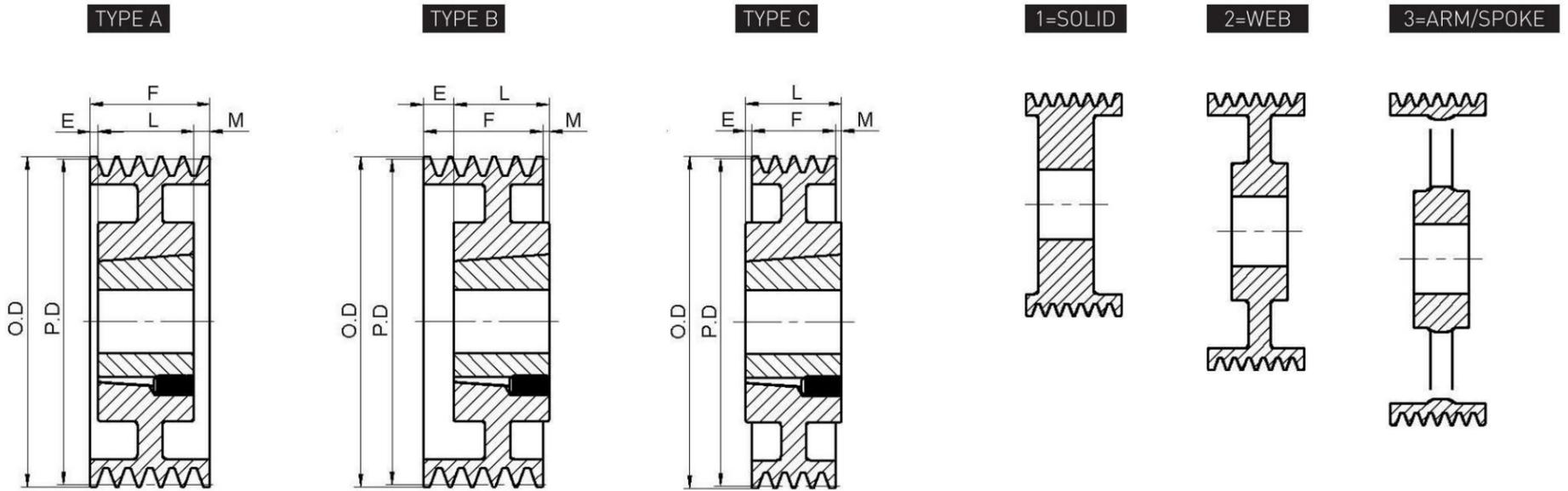
5V series



Dimensions in inches, weight in pounds

2 GROOVES, F = 1 11/16"

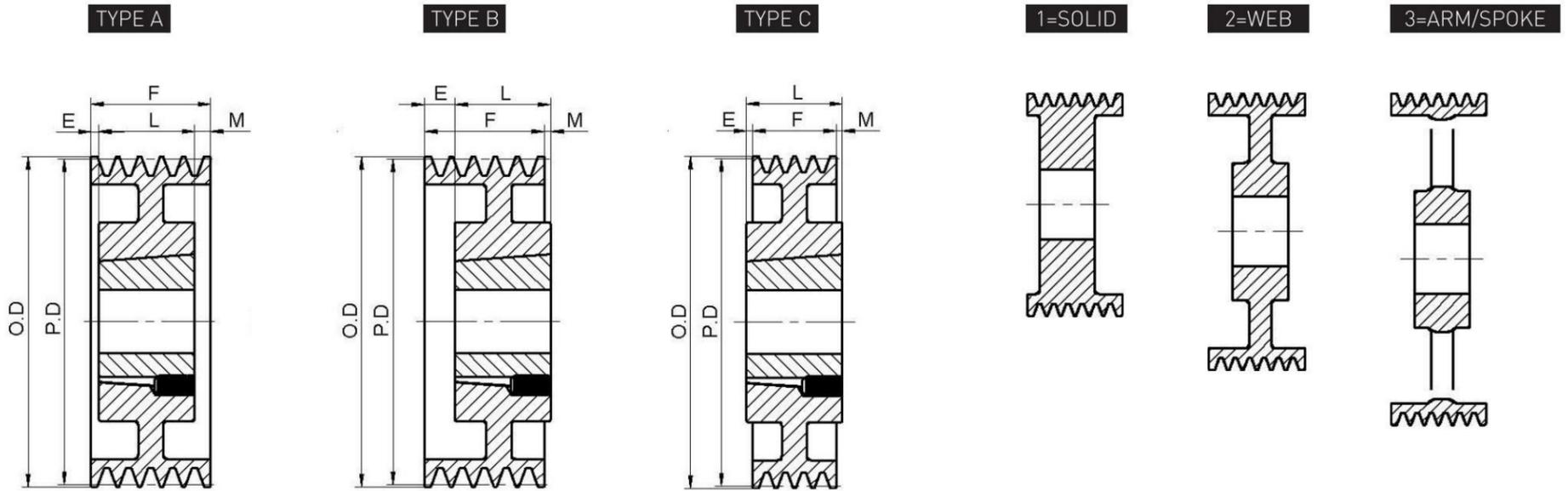
Part No.	Diameters		Type	Bush	Bush Max. Bore	E	L Thru Bore	M	Wt. Less Bush.
	O.D.	Pitch "5V"							
2 5V440TB	4.40	4.30	A-1	1610	1 5/8	1/16	1	5/8	3.2
2 5V465TB	4.65	4.55	A-1	1610	1 5/8	1/16	1	5/8	3.3
2 5V490TB	4.90	4.80	A-1	1610	1 5/8	1/16	1	5/8	4.1
2 5V520TB	5.20	5.10	A-1	1610	1 5/8	1/16	1	5/8	4.4
2 5V550TB	5.50	5.40	A-1	1610	1 5/8	1/16	1	5/8	5.0
2 5V590TB	5.90	5.80	A-1	1610	1 5/8	1/16	1	5/8	6.6
2 5V630TB	6.30	6.20	A-1	1610	1 5/8	0	1	11/16	6.8
2 5V670TB	6.70	6.60	A-1	1610	1 5/8	0	1	11/16	8.5
2 5V710TB	7.10	7.00	B-1	2517	2 1/2	1/16	1 3/4	0	11.2
2 5V750TB	7.50	7.40	B-1	2517	2 1/2	1/16	1 3/4	0	12.0
2 5V800TB	8.00	7.90	B-1	2517	2 1/2	1/16	1 3/4	0	12.5
2 5V850TB	8.50	8.40	B-2	2517	2 1/2	1/16	1 3/4	0	13.1
2 5V900TB	9.00	8.90	B-2	2517	2 1/2	1/16	1 3/4	0	14.8
2 5V925TB	9.25	9.15	B-2	3020	3	0	2	5/16	15.5
2 5V975TB	9.75	9.65	B-2	3020	3	0	2	5/16	16.7
2 5V1030TB	10.30	10.20	B-2	3020	3	0	2	5/16	20.5
2 5V1090TB	10.90	10.80	B-2	3020	3	0	2	5/16	20.1
2 5V1130TB	11.30	11.80	B-2	3020	3	0	2	5/16	23.4
2 5V1180TB	11.80	11.70	B-2	3020	3	0	2	5/16	24.9
2 5V1250TB	12.50	12.40	B-2	3020	3	0	2	5/16	26.0
2 5V1320TB	13.20	13.10	B-3	3020	3	0	2	5/16	18.7
2 5V1400TB	14.00	13.90	B-3	3020	3	0	2	5/16	26.5
2 5V1500TB	15.00	14.90	B-3	3020	3	0	2	5/16	35.0
2 5V1600TB	16.00	15.90	B-3	3020	3	0	2	5/16	45.0
2 5V1870TB	18.70	18.60	B-3	3020	3	0	2	5/16	50.1
2 5V2120TB	21.20	21.10	C-3	3535	3 1/2	3/8	3 1/2	1 7/16	60.0
2 5V2360TB	23.60	23.50	C-3	3535	3 1/2	1/4	3 1/2	1 9/16	68.0
2 5V2800TB	28.00	27.90	C-3	3535	3 1/2	3/8	3 1/2	1 7/16	96.0



Dimensions in inches, weight in pounds

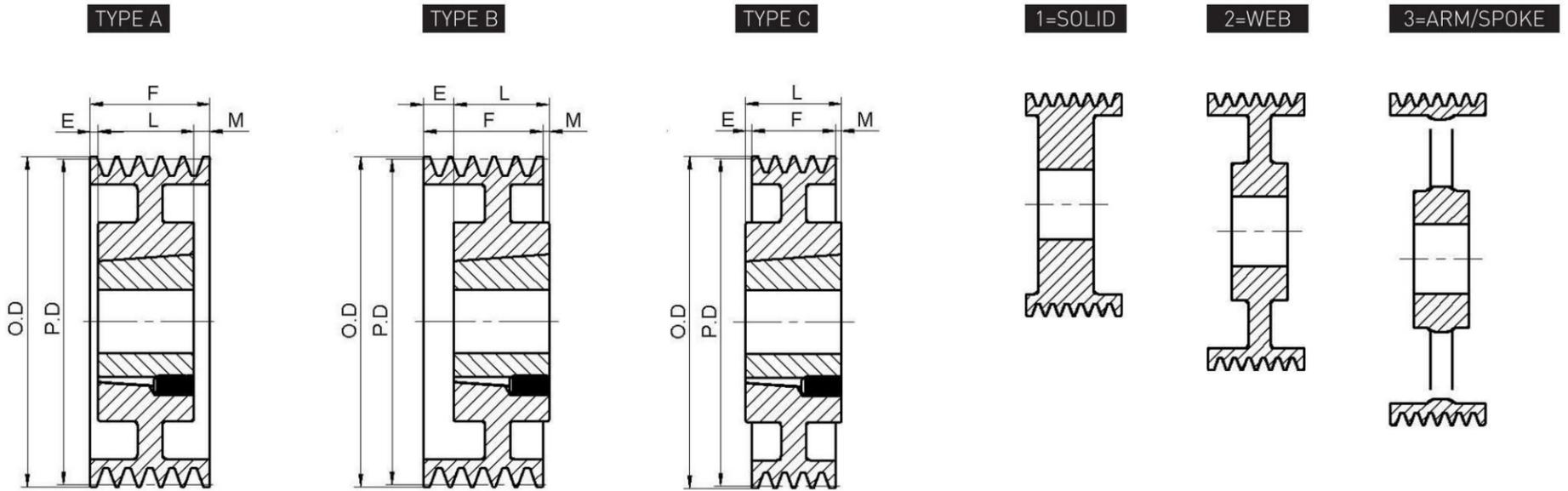
3 GROOVES, F = 2 3/8"

Part Number	Diameters		Type	Bush	Bush Max. Bore	E	L Thru Bore	M	Wt. Less Bush.
	O.D.	Pitch "3V"							
3 5V440TB	4.40	4.30	A-1	1610	1 5/8	1 3/8	1	0	4.0
3 5V465TB	4.65	4.55	A-1	1610	1 5/8	1/16	1	1 5/16	5.0
3 5V490TB	4.90	4.80	A-1	1610	1 5/8	1/16	1	1 5/16	5.2
3 5V520TB	5.20	5.10	A-1	1610	1 5/8	1/16	1	1 5/16	6.0
3 5V550TB	5.50	5.40	A-1	1610	1 5/8	1/16	1	1 5/16	6.4
3 5V590TB	5.90	5.80	A-1	2517	2 1/2	0	1 3/4	5/8	7.0
3 5V630TB	6.30	6.20	A-1	2517	2 1/2	0	1 3/4	5/8	9.0
3 5V670TB	6.70	6.60	A-1	2517	2 1/2	0	1 3/4	5/8	11.2
3 5V710TB	7.10	7.00	A-1	2517	2 1/2	5/8	1 3/4	0	13.2
3 5V750TB	7.50	7.40	A-1	2517	2 1/2	5/8	1 3/4	0	15.0
3 5V800TB	8.00	7.90	A-1	2517	2 1/2	5/8	1 3/4	0	17.8
3 5V850TB	8.50	8.40	A-2	2517	2 1/2	5/8	1 3/4	0	15.5
3 5V900TB	9.00	8.90	A-2	2517	2 1/2	5/8	1 3/4	0	15.9
3 5V925TB	9.25	9.15	A-1	3020	3	0	2	3/8	24.8
3 5V975TB	9.75	9.65	A-1	3020	3	0	2	3/8	28.3
3 5V1030TB	10.30	10.20	A-2	3020	3	0	2	3/8	23.8
3 5V1090TB	10.90	10.80	A-2	3020	3	0	2	3/8	25.8
3 5V1130TB	11.30	10.30	A-2	3020	3	0	2	3/8	27.6
3 5V1180TB	11.80	11.70	A-2	3020	3	0	2	3/8	26.9
3 5V1250TB	12.50	12.40	A-2	3020	3	0	2	3/8	31.6
3 5V1320TB	13.20	13.10	A-2	3020	3	0	2	3/8	25.8
3 5V1400TB	14.00	13.90	A-3	3020	3	0	2	3/8	31.5
3 5V1500TB	15.00	14.90	A-3	3020	3	0	2	3/8	41.0
3 5V1600TB	16.00	15.90	A-3	3020	3	0	2	3/8	50.0
3 5V1870TB	18.70	18.60	A-3	3020	3	0	2	3/8	52.0
3 5V2120TB	21.20	21.10	B-3	3535	3 1/2	0	3 1/2	1 1/8	58.6
3 5V2360TB	23.60	23.50	B-3	3535	3 1/2	0	3 1/2	1 1/8	68.0
3 5V2800TB	28.00	27.90	B-3	3535	3 1/2	0	3 1/2	1 1/8	110.7
3 5V3150TB	31.50	31.40	C-3	3535	3 1/2	11/32	3 1/2	25/32	145.0
3 5V3750TB	37.50	37.40	C-3	4040	4	1/2	4	1 1/8	172.0
3 5V5000TB	50.00	49.90	C-3	4040	4	1/2	4	1 1/8	201.0



Dimensions in inches, weight in pounds
4 GROOVES, F = 3 1/16"

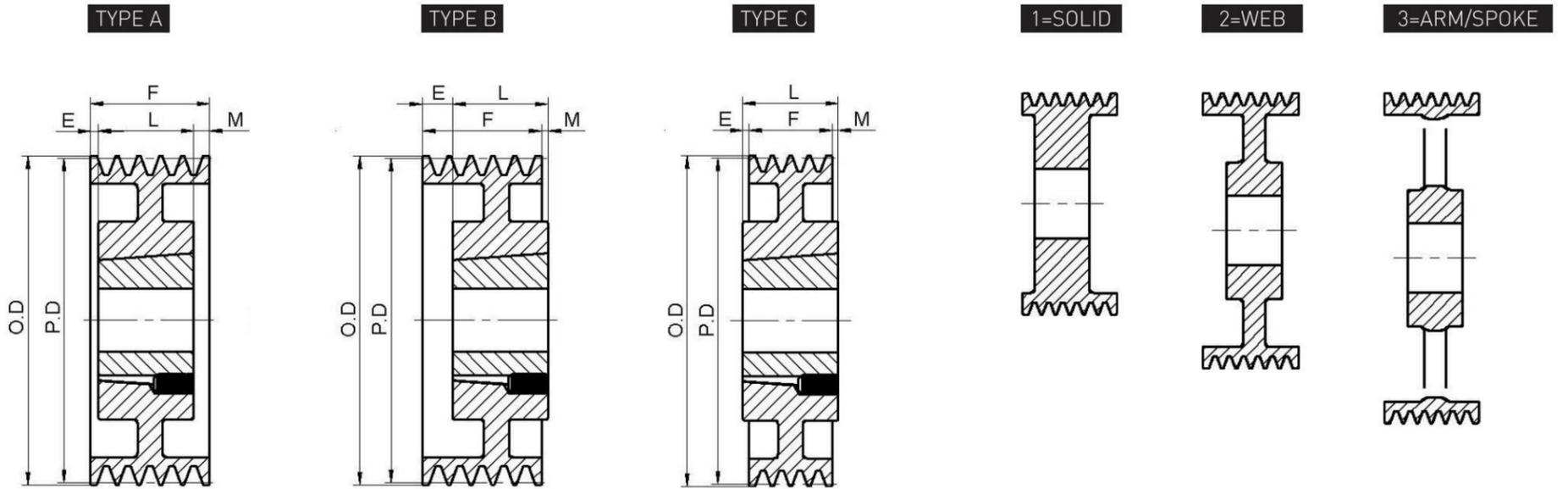
Part No.	Diameters		Type	Bush	Bush Max. Bore	E	L Thru Bore	M	Wt. Less Bush.
	O.D.	Pitch"5V"							
4 5V440TB	4.40	4.30	A-1	1610	1 5/8	2 1/16	1	0	5.0
4 5V465TB	4.65	4.55	A-1	1610	1 5/8	2 1/16	1	0	5.5
4 5V490TB	4.90	4.80	A-1	1610	1 5/8	2 1/16	1	0	6.1
4 5V520TB	5.20	5.10	A-1	1610	1 5/8	2 1/16	1	0	7.0
4 5V550TB	5.50	5.40	A-1	2517	2 1/2	1 5/16	1 3/4	0	7.2
4 5V590TB	5.90	5.80	A-1	2517	2 1/2	1 5/16	1 3/4	0	8.8
4 5V630TB	6.30	6.20	A-1	2517	2 1/2	0	1 3/4	1 5/16	10.8
4 5V670TB	6.70	6.60	A-1	2517	2 1/2	0	1 3/4	1 5/16	12.7
4 5V710TB	7.10	7.00	A-1	2517	2 1/2	1 5/16	1 3/4	0	15.2
4 5V750TB	7.50	7.40	A-1	2517	2 1/2	1 5/16	1 3/4	0	17.0
4 5V800TB	8.00	7.90	A-1	2517	2 1/2	1 5/16	1 3/4	0	20.0
4 5V850TB	8.50	8.40	A-2	2517	2 1/2	1 5/16	1 3/4	0	19.4
4 5V900TB	9.00	8.90	A-2	2517	2 1/2	1 5/16	1 3/4	0	19.4
4 5V925TB	9.25	9.15	A-1	3020	3	1/2	2	9/16	27.4
4 5V975TB	9.75	9.65	A-1	3020	3	1/2	2	9/16	31.4
4 5V1030TB	10.30	10.20	A-2	3020	3	1/2	2	9/16	32.6
4 5V1090TB	10.90	10.80	A-2	3020	3	1/2	2	9/16	39.5
4 5V1130TB	11.30	11.20	A-2	3020	3	0	2	11/16	31.7
4 5V1180TB	11.80	11.70	A-2	3020	3	1/2	2	9/16	31.3
4 5V1250TB	12.50	12.40	A-2	3020	3	0	2	1 1/16	30.0
4 5V1320TB	13.20	13.10	A-3	3020	3	0	2	1 1/16	33.1
4 5V1400TB	14.00	13.90	B-3	3535	3 1/2	0	3 1/2	7/16	41.4
4 5V1500TB	15.00	14.90	B-3	3535	3 1/2	0	3 1/2	7/16	44.1
4 5V1600TB	16.00	15.90	B-3	3535	3 1/2	0	3 1/2	7/16	48.0
4 5V1870TB	18.70	18.60	C-3	3535	3 1/2	7/16	3 1/2	0	53.8
4 5V2120TB	21.20	21.10	B-3	3535	3 1/2	0	3 1/2	7/16	68.0
4 5V2360TB	23.60	23.50	C-3	3535	3 1/2	0	3 1/2	7/16	79.0
4 5V2800TB	28.00	27.90	B-3	3535	3 1/2	0	3 1/2	7/16	99.2
4 5V3150TB	31.50	34.40	C-3	3535	3 1/2	0	3 1/2	7/16	114.0
4 5V3750TB	37.50	37.40	B-3	4040	4	0	4	15/16	189.0
4 5V5000TB	50.00	49.90	B-3	4040	4	0	4	15/16	371.0



Dimensions in inches, weight in pounds

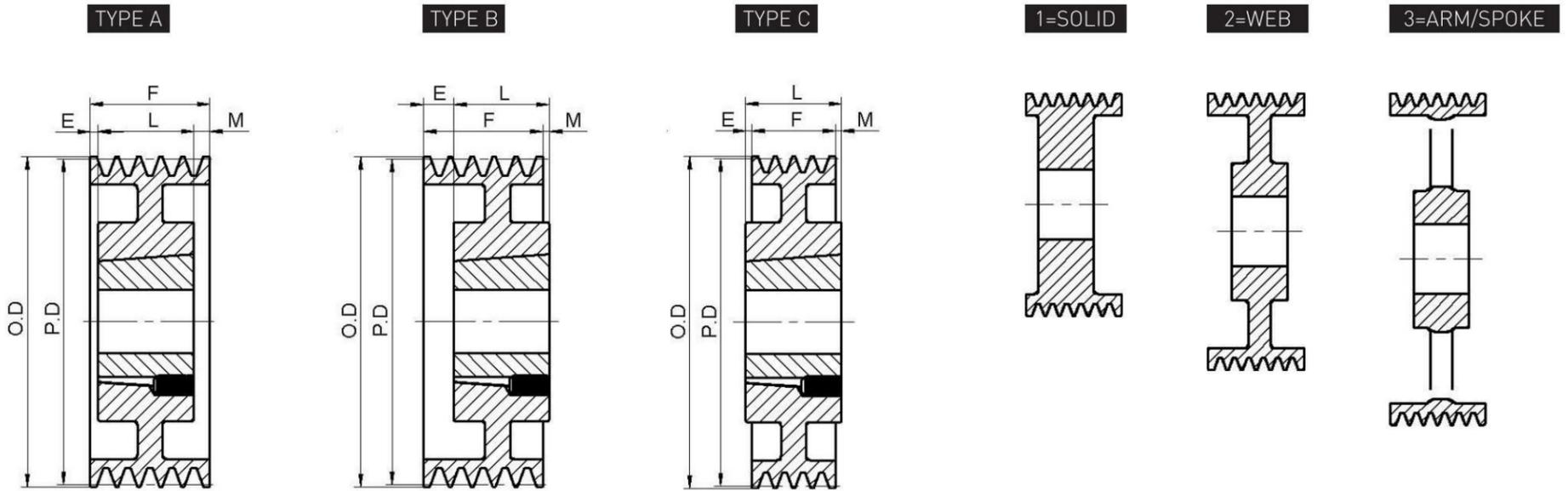
5 GROOVES, F = 3 3/4"

Part Number	Diameters		Type	Bush	Bush Max.Bore	E	L Thru Bore	M	Wt. Less Bush.
	O.D.	Pitch "3V"							
5 5V590TB	5.90	5.80	A-1	2517	2 1/2	9/16	1 3/4	1 7/16	10.4
5 5V630TB	6.30	6.20	A-1	2517	2 1/2	9/16	1 3/4	1 7/16	12.3
5 5V670TB	6.70	6.60	A-1	2517	2 1/2	9/16	1 3/4	1 7/16	14.3
5 5V710TB	7.10	7.00	A-1	3020	3	1/2	2	1 1/4	14.5
5 5V750TB	7.50	7.40	A-1	3020	3	1/2	2	1 1/4	17.6
5 5V800TB	8.00	7.90	A-1	3020	3	1/2	2	1 1/4	21.5
5 5V850TB	8.50	8.40	A-1	3020	3	1/2	2	1 1/4	24.3
5 5V900TB	9.00	8.90	A-1	3020	3	1/2	2	1 1/4	28.2
5 5V925TB	9.25	9.15	A-1	3020	3	1/2	2	1 1/4	29.5
5 5V975TB	9.75	9.65	A-1	3020	3	1/2	2	1 1/4	34.0
5 5V1030TB	10.30	10.20	A-2	3020	3	1/2	2	1 1/4	38.6
5 5V1090TB	10.90	10.80	A-2	3020	3	1/2	2	1 1/4	35.3
5 5V1130TB	11.30	11.20	A-2	3020	3	1/2	2	1 1/4	37.5
5 5V1180TB	11.80	11.70	A-2	3020	3	1/2	2	1 1/4	39.7
5 5V1250TB	12.50	12.40	A-2	3535	3 1/2	0	3 1/2	1/4	51.8
5 5V1320TB	13.20	13.10	A-2	3535	3 1/2	0	3 1/2	1/4	57.3
5 5V1400TB	14.00	13.90	A-3	3535	3 1/2	0	3 1/2	1/4	58.0
5 5V1500TB	15.00	14.90	A-3	3535	3 1/2	0	3 1/2	1/4	58.5
5 5V1600TB	16.00	15.90	A-3	3535	3 1/2	0	3 1/2	1/4	60.0
5 5V1870TB	18.70	18.60	A-3	3535	3 1/2	0	3 1/2	1/4	65.0
5 5V2120TB	21.20	21.10	B-3	4040	4	0	4	1/4	80.0
5 5V2360TB	23.60	23.50	C-3	4040	4	0	4	1/4	92.0
5 5V2800TB	28.00	27.90	B-3	4040	4	0	4	1/4	100.0
5 5V3150TB	31.50	31.40	A-3	4040	4	0	4	1/4	155.0
5 5V3750TB	37.50	37.40	B-3	4040	4	0	4	1/4	182.0
5 5V5000TB	50.00	49.90	B-3	4545	4 1/2	0	4 1/2	3/4	288.0



Dimensions in inches, weight in pounds
6 GROOVES, F = 4 7/16"

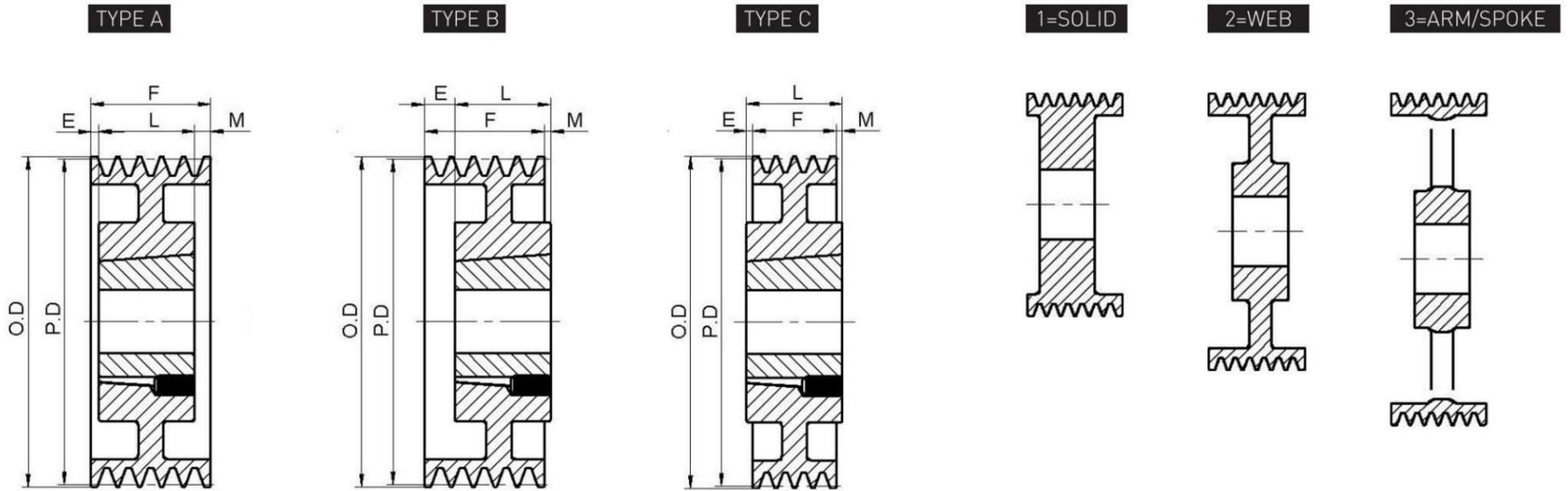
Part No.	Diameters		Type	Bush	Bush Max. Bore	E	L Thru Bore	M	Wt. Less Bush.
	O.D.	Pitch "5V"							
6 5V590TB	5.90	5.80	A-1	2517	2 1/2	1 1/8	1 3/4	1 9/16	13.0
6 5V630TB	6.30	6.20	A-1	2517	2 1/2	13/16	1 3/4	1 7/8	13.0
6 5V670TB	6.70	6.60	A-1	2517	2 1/2	13/16	1 3/4	1 7/8	15.0
6 5V710TB	7.10	7.00	A-1	3020	3	3/4	2	1 11/16	17.4
6 5V750TB	7.50	7.40	A-1	3020	3	3/4	2	1 11/16	18.0
6 5V800TB	8.00	7.90	A-1	3020	3	3/4	2	1 11/16	20.9
6 5V850TB	8.50	8.40	A-1	3020	3	3/4	2	1 11/16	26.6
6 5V900TB	9.00	8.90	A-1	3020	3	3/4	2	1 11/16	30.2
6 5V925TB	9.25	9.15	A-1	3535	3 1/2	0	3 1/2	15/16	40.1
6 5V975TB	9.75	9.65	A-1	3535	3 1/2	0	3 1/2	15/16	46.2
6 5V1030TB	10.30	10.20	A-1	3535	3 1/2	0	3 1/2	15/16	54.7
6 5V1090TB	10.90	10.80	A-1	3535	3 1/2	0	3 1/2	15/16	63.5
6 5V1130TB	11.30	11.20	A-2	3535	3 1/2	0	3 1/2	15/16	33.5
6 5V1180TB	11.80	11.70	A-2	3535	3 1/2	0	3 1/2	15/16	50.4
6 5V1250TB	12.50	12.40	A-2	3535	3 1/2	0	3 1/2	15/16	55.8
6 5V1320TB	13.20	13.10	A-2	3535	3 1/2	0	3 1/2	15/16	60.1
6 5V1400TB	14.00	13.90	A-2	3535	3 1/2	0	3 1/2	15/16	65.0
6 5V1500TB	15.00	14.90	A-2	4040	4	0	4	7/16	68.0
6 5V1600TB	16.00	15.90	A-3	4040	4	0	4	7/16	70.5
6 5V1870TB	18.70	18.60	A-2	4040	4	0	4	7/16	97.0
6 5V2120TB	21.20	21.10	A-3	4040	4	0	4	7/16	123.0
6 5V2360TB	23.60	23.50	A-3	4040	4	0	4	7/16	124.0
6 5V2800TB	28.00	27.90	A-3	4040	4	0	4	7/16	176.0
6 5V3150TB	31.50	31.40	A-3	4040	4	0	4	7/16	190.0
6 5V3750TB	37.50	37.40	B-3	4545	4 1/2	0	4 1/2	1/16	254.0
6 5V5000TB	50.00	49.90	B-3	4545	4 1/2	0	4 1/2	1/16	386.0



Dimensions in inches, weight in pounds

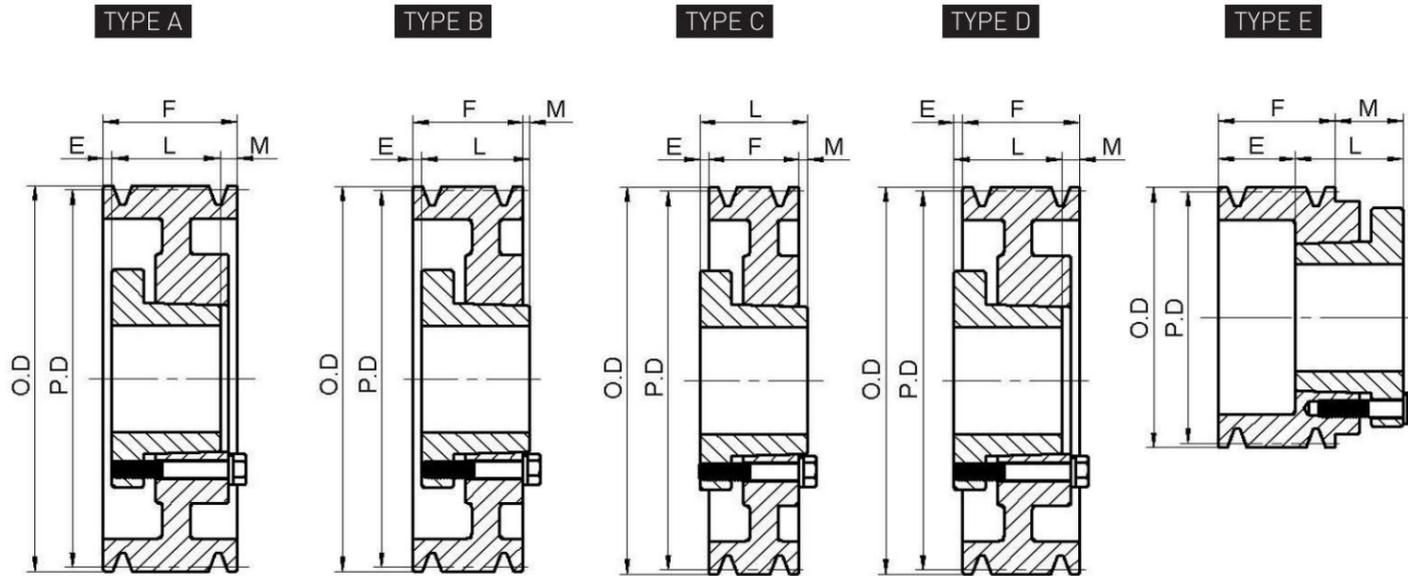
8 GROOVES, F = 5 13/16"

Part Number	Diameters		Type	Bush	Bush Max. Bore	E	L Thru Bore	M	Wt. Less Bush.
	O.D.	Pitch "3V"							
8 5V710TB	7.10	7.00	A-1	3030	3	1	3	1 13/16	24.0
8 5V750TB	7.50	7.40	A-1	3030	3	1	3	1 13/16	27.2
8 5V800TB	8.00	7.90	A-1	3030	3	1	3	1 13/16	33.0
8 5V850TB	8.50	8.40	A-1	3030	3	1	3	1 13/16	37.5
8 5V900TB	9.00	8.90	A-1	3535	3 1/2	1	3 1/2	1 5/16	41.7
8 5V925TB	9.25	9.15	A-1	3535	3 1/2	1	3 1/2	1 5/16	45.4
8 5V975TB	9.75	9.65	A-1	3535	3 1/2	1	3 1/2	1 5/16	51.7
8 5V1030TB	10.30	10.20	A-1	3535	3 1/2	1	3 1/2	1 5/16	60.4
8 5V1090TB	10.90	10.80	A-1	3535	3 1/2	1	3 1/2	1 5/16	57.1
8 5V1130TB	11.30	11.20	A-1	3535	3 1/2	1	3 1/2	1 5/16	57.8
8 5V1180TB	11.80	11.70	A-1	3535	3 1/2	1	3 1/2	1 5/16	84.2
8 5V1250TB	12.50	12.40	A-1	4040	4	1/4	4	1 9/16	86.0
8 5V1320TB	13.20	13.10	A-1	4040	4	1/4	4	1 9/16	88.0
8 5V1400TB	14.00	13.90	A-2	4040	4	1/4	4	1 9/16	90.0
8 5V1500TB	15.00	14.90	A-2	4040	4	1/4	4	1 9/16	97.0
8 5V1600TB	16.00	15.90	A-3	4040	4	1/4	4	1 9/16	106.0
8 5V1870TB	18.70	18.60	A-3	4040	4	1/4	4	1 9/16	112.0
8 5V2120TB	21.20	21.10	A-3	4040	4	1/4	4	1 9/16	144.0
8 5V2360TB	23.60	23.50	A-3	4040	4	1/4	4	1 9/16	145.0
8 5V2800TB	28.00	27.90	A-3	4545	4 1/2	1/4	4 1/2	1 1/16	206.0
8 5V3150TB	31.50	31.40	A-3	4545	4 1/2	1/4	4 1/2	1 1/16	228.0
8 5V3750TB	37.50	37.40	A-3	4545	4 1/2	1/4	4 1/2	1 1/16	271.0
8 5V5000TB	50.00	49.90	A-3	4545	4 1/2	1/4	4 1/2	1 1/16	458.0



Dimensions in inches, weight in pounds
10 GROOVES, F = 7 3/16"

Part No.	Diameters		Type	Bush	Bush Max. Bore	E	L Thru Bore	M	Wt. Less Bush.
	O.D.	Pitch "5V"							
10 5V800TB	8.00	7.90	A-1	3030	3	1	3	3 3/16	36.0
10 5V850TB	8.50	8.40	A-1	3030	3	1	3	3 3/16	42.0
10 5V900TB	9.00	8.90	A-1	3535	3 1/2	1	3 1/2	2 11/16	47.0
10 5V925TB	9.25	9.15	A-1	4040	4	1	4	2 3/16	50.0
10 5V975TB	9.75	9.65	A-1	4040	4	1	4	2 3/16	58.0
10 5V1030TB	10.30	10.20	A-1	4040	4	1	4	2 3/16	69.0
10 5V1090TB	10.90	10.80	A-1	4040	4	1	4	2 3/16	76.0
10 5V1130TB	11.30	11.20	A-1	4040	4	1	4	2 3/16	80.0
10 5V1180TB	11.80	11.70	A-1	4040	4	1	4	2 3/16	96.0
10 5V1250TB	12.50	12.40	A-2	4040	4	3/4	4	2 7/16	116.0
10 5V1320TB	13.20	13.10	A-2	4040	4	3/4	4	2 7/16	130.0
10 5V1400TB	14.00	13.90	A-2	4545	4 1/2	3/4	4 1/2	1 15/16	150.0
10 5V1500TB	15.00	14.90	A-2	4545	4 1/2	3/4	4 1/2	1 15/16	155.0
10 5V1600TB	16.00	15.90	A-2	4545	4 1/2	3/4	4 1/2	1 15/16	160.0
10 5V1870TB	18.70	18.60	A-2	4545	4 1/2	1/2	4 1/2	2 3/16	116.0
10 5V2120TB	21.20	21.10	A-3	4545	4 1/2	3/4	4 1/2	1 15/16	210.0
10 5V2360TB	23.60	23.50	A-2	4545	4 1/2	1/2	4 1/2	2 3/16	191.0
10 5V2800TB	28.00	27.90	A-3	4545	4 1/2	3/4	4 1/2	1 15/16	248.0
10 5V3150TB	31.50	31.40	A-3	4545	4 1/2	3/4	4 1/2	1 15/16	259.0
10 5V3750TB	37.50	37.40	A-3	4545	4 1/2	3/4	4 1/2	1 15/16	375.0
10 5V5000TB	50.00	49.90	A-3	5050	5	3/4	5	1 7/16	502.0



Standard Keyseats
Table No.1

Bore Range	Keyseats
1/2" - 9/16"	1/8" x 1/16"
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/2	1 x 1/2
4 9/16 - 5 1/2	1 1/4 x 5/8

1 3/8" Bore Bushings also available with 3/8x3/16" Keyseats.

Table No.2

Specifications

Part No.	Bushing	Bore Range	Type	P.D. "5V"Belts	O.D.	E	L	M	Wt. Less Bush.
2 GROOVES, F = 1 11/16"									
25V440SH	SH	1/2" - 1 5/8"	D-Sol.	4.30"	4.40	11/32	1 5/16	23/32	3.1
25V465SDS	SDS	1/2-2	D-Sol.	4.55	4.65	15/32	1 5/16	27/32	3.2
25V490SDS	SDS	1/2-2	A-Sol.	4.80	4.90	1/32	1 5/16	11/32	3.5
25V520SDS	SDS	1/2-2	A-Sol.	5.10	5.20	1/32	1 5/16	11/32	4.4
25V550SDS	SDS	1/2-2	A-Sol.	5.40	5.50	1/32	1 5/16	11/32	5.0
25V590SDS	SDS	1/2-2	A-Sol.	5.80	5.90	1/32	1 5/16	11/32	5.7
25V630SK	SK	1/2 - 2 5/8	D-Sol.	6.20	6.30	11/32	1 15/16	3/32	7.4
25V670SK	SK	1/2 - 2 5/8	D-Sol.	6.60	6.70	11/32	1 15/16	3/32	8.6
25V710SK	SK	1/2 - 2 5/8	D-Sol.	7.00	7.10	11/32	1 15/16	3/32	10.0
25V750SK	SK	1/2 - 2 5/8	D-Sol.	7.40	7.50	11/32	1 15/16	3/32	11.6
25V800SK	SK	1/2 - 2 5/8	D-Web	7.90	8.00	11/32	1 15/16	3/32	11.0
25V850SK	SK	1/2 - 2 5/8	D-Web	8.40	8.50	11/32	1 15/16	3/32	12.0
25V900SK	SK	1/2 - 2 5/8	D-Arm	8.90	9.00	11/32	1 15/16	3/32	12.0
25V925SK	SK	1/2 - 2 5/8	D-Arm	9.15	9.25	11/32	1 15/16	3/32	12.6
25V975SK	SK	1/2 - 2 5/8	D-Arm	9.65	9.75	11/32	1 15/16	3/32	13.3
25V1030SK	SK	1/2 - 2 5/8	D-Arm	10.20	10.30	11/32	1 15/16	3/32	14.4
25V1090SK	SK	1/2 - 2 5/8	D-Arm	10.80	10.90	11/32	1 15/16	3/32	15.0
25V1130SK	SK	1/2 - 2 5/8	D-Arm	11.20	11.30	11/32	1 15/16	3/32	15.9
25V1180SK	SK	1/2 - 2 5/8	D-Arm	11.70	11.80	11/32	1 15/16	3/32	16.8
25V1250SF	SF	1/2 - 2 15/16	D-Arm	12.40	12.50	13/32	2 1/16	1/32	18.7
25V1320SF	SF	1/2 - 2 15/16	D-Arm	13.10	13.20	13/32	2 1/16	1/32	20.3
25V1400SF	SF	1/2 - 2 15/16	D-Arm	13.90	14.00	13/32	2 1/16	1/32	21.5
25V1500SF	SF	1/2 - 2 15/16	D-Arm	14.90	15.00	13/32	2 1/16	1/32	24.3
25V1600SF	SF	1/2 - 2 15/16	D-Arm	15.90	16.00	13/32	2 1/16	1/32	25.1
25V1870SF	SF	1/2 - 2 15/16	D-Arm	18.60	18.70	13/32	2 1/16	1/32	30.0
25V2120SF	SF	1/2 - 2 15/16	D-Arm	21.10	21.20	13/32	2 1/16	1/32	35.6
25V2360E	E	7/8 - 3 1/2	C-Arm	23.50	23.60	29/32	2 3/4	5/32	44.9
25V2800E	E	7/8 - 3 1/2	C-Arm	27.90	28.00	29/32	2 3/4	5/32	62.2
3 GROOVE(Cont.), F = 2 3/8"									
35V440SDS	SDS	1/2-2	E-Sol.	4.30	4.40	1 23/32	1 5/16	21/32	4.0
35V465SDS	SDS	1/2-2	E-Sol.	4.55	4.65	1 23/32	1 5/16	21/32	4.4
35V490SDS	SDS	1/2-2	A-Sol.	4.80	4.90	13/32	1 5/16	21/32	4.7
35V520SDS	SDS	1/2-2	A-Sol.	5.10	5.20	13/32	1 5/16	21/32	5.6
35V550SDS	SDS	1/2-2	A-Sol.	5.40	5.50	13/32	1 5/16	21/32	6.2
35V590SDS	SDS	1/2-2	A-Sol.	5.80	5.90	13/32	1 5/16	21/32	7.2
35V630SK	SK	1/2 - 2 5/8	A-Sol.	6.20	6.30	9/32	1 15/16	5/32	8.9
35V670SK	SK	1/2 - 2 5/8	A-Sol.	6.60	6.70	9/32	1 15/16	5/32	10.4
35V710SF	SF	1/2 - 2 15/16	A-Sol.	7.00	7.10	5/32	2 1/16	5/32	11.2
35V750SF	SF	1/2 - 2 15/16	A-Sol.	7.40	7.50	5/32	2 1/16	5/32	12.9



Table No.3

Specifications

Part No.	Bushing	Bore Range	Type	P.D. "5V"Belts	O.D.	E	L	M	Wt. Less Bush.
3 GROOVES(Cont.),F = 2 3/8"									
35V800SF	SF	1/2 -2 15/16	A-Sol.	7.90	8.00	5/32	2 1/16	5/32	15.0
35V850SF	SF	1/2 -2 15/16	A-Arm	8.40	8.50	5/32	2 1/16	5/32	14.8
35V900SF	SF	1/2 -2 15/16	A-Arm	8.90	9.00	5/32	2 1/16	5/32	15.9
35V925SF	SF	1/2 -2 15/16	A-Arm	9.15	9.25	5/32	2 1/16	5/32	16.0
35V975SF	SF	1/2 -2 15/16	A-Arm	9.65	9.75	5/32	2 1/16	5/32	17.2
35V1030SF	SF	1/2 -2 15/16	A-Arm	10.20	10.30	5/32	2 1/16	5/32	18.3
35V1090SF	SF	1/2 -2 15/16	A-Arm	10.80	10.90	5/32	2 1/16	5/32	19.7
35V1130SF	SF	1/2 -2 15/16	A-Arm	11.20	11.30	5/32	2 1/16	5/32	20.2
35V1180SF	SF	1/2 -2 15/16	A-Arm	11.70	11.80	5/32	2 1/16	5/32	20.6
35V1250E	E	7/8 -3 1/2	D-Arm	12.40	12.50	13/32	2 3/4	1/32	27.0
35V1320E	E	7/8 -3 1/2	D-Arm	13.10	13.20	13/32	2 3/4	1/32	28.8
35V1400E	E	7/8" -3 1/2	D-Arm	13.90	14.00	13/32	2 3/4	1/32	30.3
35V1500E	E	7/8 -3 1/2	D-Arm	14.90	15.00	13/32	2 3/4	1/32	32.3
35V1600E	E	7/8 -3 1/2	D-Arm	15.90	16.00	13/32	2 3/4	1/32	35.3
35V1870E	E	7/8 -3 1/2	D-Arm	18.60	18.70	13/32	2 3/4	1/32	42.4
35V2120E	E	7/8 -3 1/2	D-Arm	21.10	21.20	13/32	2 3/4	1/32	47.8
35V2360E	E	7/8 -3 1/2	D-Arm	23.50	23.60	13/32	2 3/4	1/32	58.4
35V2800E	E	7/8 -3 1/2	D-Arm	27.90	28.00	13/32	2 3/4	1/32	78.2
35V3150F	F	1-4	C-Arm	31.40	31.50	21/32	3 5/8	19/32	97.0
35V3750F	F	1-4	C-Arm	37.40	37.50	21/32	3 5/8	19/32	123.0
35V5000F	F	1-4	C-Arm	49.90	50.00	21/32	3 5/8	19/32	199.5
4 GROOVES,F = 3 1/16"									
45V440SD	SD	1/2-2	E-Sol.	4.30	4.40	1 29/32	1 13/16	21/32	5.2
45V465SD	SD	1/2-2	E-Sol.	4.55	4.65	1 29/32	1 13/16	21/32	5.6
45V490SD	SD	1/2-2	A-Sol.	4.80	4.90	21/32	1 13/16	19/32	6.2
45V520SD	SD	1/2-2	A-Sol.	5.10	5.20	21/32	1 13/16	19/32	7.5
45V550SD	SD	1/2-2	A-Sol.	5.40	5.50	21/32	1 13/16	19/32	8.6
45V590SD	SD	1/2-2	A-Sol.	5.80	5.90	21/32	1 13/16	19/32	9.7
45V630SK	SK	1/2 -2 5/8	A-Sol.	6.20	6.30	17/32	1 15/16	19/32	10.4
45V670SK	SK	1/2 -2 5/8	A-Sol.	6.60	6.70	17/32	1 15/16	19/32	11.9
45V710SF	SF	1/2 -2 15/16	A-Sol.	7.00	7.10	7/32	2 1/16	25/32	13.1
45V750SF	SF	1/2 -2 15/16	A-Sol.	7.40	7.50	7/32	2 1/16	25/32	14.8
45V800E	E	7/8 -3 1/2	B-Sol.	7.90	8.00	9/32	2 3/4	1/32	17.5
45V850E	E	7/8 -3 1/2	B-Sol.	8.40	8.50	9/32	2 3/4	1/32	20.5
45V900E	E	7/8 -3 1/2	B-Sol.	8.90	9.00	9/32	2 3/4	1/32	23.4
45V925E	E	7/8 -3 1/2	B-Sol.	9.15	9.25	9/32	2 3/4	1/32	25.0
45V975E	E	7/8 -3 1/2	B-Sol.	9.65	9.75	9/32	2 3/4	1/32	28.2
45V1030E	E	7/8 -3 1/2	B-Sol.	10.20	10.30	9/32	2 3/4	1/32	32.3
45V1090E	E	7/8 -3 1/2	B-Web	10.80	10.90	11/32	2 3/4	1/32	28.7
45V1130E	E	7/8 -3 1/2	A-Arm	11.20	11.30	9/32	2 3/4	1/32	28.1
45V1180E	E	7/8 -3 1/2	B-Web	11.70	11.80	11/32	2 3/4	1/32	32.2
45V1250E	E	7/8 -3 1/2	A-Arm	12.40	12.50	9/32	2 3/4	1/32	30.8
45V1320E	E	7/8 -3 1/2	A-Arm	13.10	13.20	9/32	2 3/4	1/32	33.6
45V1400E	E	7/8 -3 1/2	A-Arm	13.90	14.00	9/32	2 3/4	1/32	35.4
45V1500E	E	7/8 -3 1/2	A-Arm	14.90	15.00	9/32	2 3/4	1/32	37.9
45V1600E	E	7/8 -3 1/2	A-Arm	15.90	16.00	9/32	2 3/4	1/32	39.8
45V1870E	E	7/8 -3 1/2	A-Arm	18.60	18.70	3/32	2 3/4	7/32	48.5
45V2120E	E	7/8 -3 1/2	A-Arm	21.10	21.20	3/32	2 3/4	7/32	55.1
45V2360F	F	1-4	C-Arm	23.50	23.60	11/32	3 5/8	7/32	74.4
45V2800F	F	1-4	C-Arm	27.90	28.00	11/32	3 5/8	7/32	94.5
45V3150F	F	1-4	C-Arm	31.40	31.50	11/32	3 5/8	7/32	108.4
45V3750F	F	1-4	C-Arm	37.40	37.50	11/32	3 5/8	7/32	144.6
45V5000J	J	1 1/2 -4 1/2	C-Arm	49.90	50.00	3/4	4 5/8	13/16	255.7

5V series

Table No.4

Specifications

Part No.	Bushing	Bore Range	Type	P.D. "5V"Belts	O.D.	E	L	M	Wt. Less Bush.
5 GROOVES, F = 3 3/4"									
55V440SD	SD	1/2" -2"	E-Sol.	4.30"	4.40	2 19/32	1 13/16	21/32	7.0
55V465SD	SD	1/2-2	E-Sol.	4.55	4.65	2 19/32	1 13/16	21/32	7.3
55V490SD	SD	1/2-2	A-Sol.	4.80	4.90	21/32	1 13/16	1 9/32	7.2
55V520SD	SD	1/2-2	A-Sol.	5.10	5.20	21/32	1 13/16	1 9/32	8.7
55V550SD	SD	1/2-2	A-Sol.	5.40	5.50	21/32	1 13/16	1 9/32	10.0
55V590SK	SK	1/2 -2 5/8	A-Sol.	5.80	5.90	17/32	1 15/16	1 9/32	10.6
55V630SK	SK	1/2 -2 5/8	A-Sol.	6.20	6.30	17/32	1 15/16	1 9/32	11.9
55V670SF	SF	1/2 -2 15/16	A-Sol.	6.60	6.70	17/32	2 1/16	1 5/32	13.2
55V710SF	SF	1/2 -2 15/16	A-Sol.	7.00	7.10	17/32	2 1/16	1 5/32	14.9
55V750SF	SF	1/2 -2 15/16	A-Sol.	7.40	7.50	17/32	2 1/16	1 5/32	16.5
55V800E	E	7/8 -3 1/2	A-Sol.	7.90	8.00	19/32	2 3/4	13/32	19.6
55V850E	E	7/8 -3 1/2	A-Sol.	8.40	8.50	19/32	2 3/4	13/32	22.8
55V900E	E	7/8 -3 1/2	A-Sol.	8.90	9.00	19/32	2 3/4	13/32	25.8
55V925E	E	7/8 -3 1/2	A-Sol.	9.15	9.25	19/32	2 3/4	13/32	27.7
55V975E	E	7/8 -3 1/2	A-Sol.	9.65	9.75	19/32	2 3/4	13/32	30.9
55V1030E	E	7/8 -3 1/2	A-Web	10.20	10.30	19/32	2 3/4	13/32	29.9
55V1090E	E	7/8 -3 1/2	A-Web	10.80	10.90	19/32	2 3/4	13/32	33.8
55V1130E	E	7/8 -3 1/2	A-Arm	11.20	11.30	19/32	2 3/4	13/32	32.0
55V1180E	E	7/8 -3 1/2	A-Arm	11.70	11.80	19/32	2 3/4	13/32	33.5
55V1250E	E	7/8 -3 1/2	A-Arm	12.40	12.50	19/32	2 3/4	13/32	35.6
55V1320E	E	7/8 -3 1/2	A-Arm	13.10	13.20	19/32	2 3/4	13/32	37.7
55V1400E	E	7/8 -3 1/2	A-Arm	13.90	14.00	19/32	2 3/4	13/32	40.9
55V1500E	E	7/8 -3 1/2	A-Arm	14.90	15.00	19/32	2 3/4	13/32	43.3
55V1600E	E	7/8 -3 1/2	A-Arm	15.90	16.00	19/32	2 3/4	13/32	47.3
55V1870F	F	1-4	A-Arm	18.60	18.70	1/32	3 5/8	3/32	64.9
55V2120F	F	1-4	A-Arm	21.10	21.20	3/32	3 5/8	1/32	74.1
55V2360F	F	1-4	A-Arm	23.50	23.60	3/32	3 5/8	1/32	83.7
55V2800F	F	1-4	A-Arm	27.90	28.00	3/32	3 5/8	1/32	106.0
55V3150J	J	1 1/2 -4 1/2	C-Arm	31.40	31.50	7/16	4 5/8	7/16	140.0
55V3750J	J	1 1/2 -4 1/2	C-Arm	37.40	37.50	7/16	4 5/8	7/16	174.2
55V5000J	J	1 1/2 -4 1/2	C-Arm	49.90	50.00	7/16	4 5/8	7/16	255.7
6 GROOVES, F = 4 7/16"									
65V440SD	SD	1/2-2	E-Sol.	4.30	4.40	3 9/32	1 13/16	21/32	7.2
65V465SD	SD	1/2-2	E-Sol.	4.55	4.65	3 9/32	1 13/16	21/32	7.8
65V490SD	SD	1/2-2	A-Sol.	4.80	4.90	21/32	1 13/16	1 31/32	8.0
65V520SD	SD	1/2-2	A-Sol.	5.10	5.20	21/32	1 13/16	1 31/32	10.1
65V550SD	SD	1/2-2	A-Sol.	5.40	5.50	21/32	1 13/16	1 31/32	11.0
65V590SK	SK	1/2 -2 5/8	A-Sol.	5.80	5.90	17/32	1 15/16	1 31/32	11.9
65V630SK	SK	1/2 -2 5/8	A-Sol.	6.20	6.30	17/32	1 15/16	1 31/32	13.4
65V670SF	SF	1/2 -2 15/16	A-Sol.	6.60	6.70	25/32	2 1/16	1 19/32	14.7
65V710SF	SF	1/2 -2 15/16	A-Sol.	7.00	7.10	25/32	2 1/16	1 19/32	16.6
65V750SF	SF	1/2 -2 15/16	A-Sol.	7.40	7.50	25/32	2 1/16	1 19/32	18.5
65V800E	E	7/8 -3 1/2	A-Sol.	7.90	8.00	27/32	2 3/4	27/32	21.4
65V850E	E	7/8 -3 1/2	A-Sol.	8.40	8.50	27/32	2 3/4	27/32	25.0
65V900E	E	7/8 -3 1/2	A-Sol.	8.90	9.00	27/32	2 3/4	27/32	28.2
65V925E	E	7/8 -3 1/2	A-Sol.	9.15	9.25	27/32	2 3/4	27/32	29.9
65V950E	E	7/8 -3 1/2	A-Sol.	9.40	9.50	27/32	2 3/4	27/32	31.7
65V975E	E	7/8 -3 1/2	A-Sol.	9.65	9.75	27/32	2 3/4	27/32	33.5
65V1030E	E	7/8 -3 1/2	A-Web	10.20	10.30	27/32	2 3/4	27/32	33.6
65V1090E	E	7/8 -3 1/2	A-Web	10.80	10.90	27/32	2 3/4	27/32	37.1
65V1130E	E	7/8 -3 1/2	A-Arm	11.20	11.30	27/32	2 3/4	27/32	36.2
65V1180E	E	7/8 -3 1/2	A-Web	11.70	11.80	27/32	2 3/4	27/32	42.3
65V1250F	F	1-4	B-Arm	12.40	12.50	27/32	3 5/8	1/32	45.1
65V1320F	F	1-4	B-Arm	13.10	13.20	27/32	3 5/8	1/32	47.4
65V1400F	F	1-4	B-Arm	13.90	14.00	27/32	3 5/8	1/32	49.6
65V1500F	F	1-4	B-Arm	14.90	15.00	27/32	3 5/8	1/32	54.1
65V1600F	F	1-4	B-Arm	15.90	16.00	27/32	3 5/8	1/32	56.7
65V1870F	F	1-4	A-Arm	18.60	18.70	3/32	3 5/8	23/32	73.2
65V2120F	F	1-4	A-Arm	21.10	21.20	3/32	3 5/8	23/32	83.9
65V2360J	J	1 1/2 -4 1/2	C-Arm	23.50	23.60	1/8	4 5/8	1/16	104.6
65V2800J	J	1 1/2 -4 1/2	C-Arm	27.90	28.00	1/8	4 5/8	1/16	127.5
65V3150J	J	1 1/2 -4 1/2	C-Arm	31.40	31.50	1/8	4 5/8	1/16	158.2
65V3750J	J	1 1/2 -4 1/2	C-Arm	37.40	37.50	1/8	4 5/8	1/16	180.8
65V5000M	M	2 -5 1/2	C-Arm	49.90	50.00	1 1/8	6 3/4	1 3/16	339.5



Table No.5 Specifications

Part No.	Bushing	Bore Range	Type	P.D. "5V"Belts	O.D.	E	L	M	Wt. Less Bush.
8 GROOVES, F =5 13/16"									
85V710SF	SF	1/2 - 2 15/16"	A-Sol.	7.00	7.10	1 9/32	2 1/16	2 15/32	20.0
85V750SF	SF	1/2 - 2 15/16	A-Sol.	7.40	7.50	1 9/32	2 1/16	2 15/32	22.0
85V800E	E	7/8 - 3 1/2	A-Sol.	7.90	8.00	1 11/32	2 3/4	1 23/32	25.6
85V850E	E	7/8 - 3 1/2	A-Sol.	8.40	8.50	1 11/32	2 3/4	1 23/32	29.6
85V900E	E	7/8 - 3 1/2	A-Sol.	8.90	9.00	1 11/32	2 3/4	1 23/32	33.3
85V925F	F	1-4	A-Sol.	9.15	9.25	1 11/32	3 5/8	27/32	39.4
85V975F	F	1-4	A-Sol.	9.65	9.75	1 11/32	3 5/8	27/32	44.3
85V1030F	F	1-4	A-Sol.	10.20	10.30	1 11/32	3 5/8	27/32	51.4
85V1090F	F	1-4	A-Sol.	10.80	10.90	1 11/32	3 5/8	27/32	58.6
85V1130F	F	1-4	A-Sol.	11.20	11.30	1 11/32	3 5/8	27/32	63.4
85V1180F	F	1-4	A-Web	11.70	11.80	1 11/32	3 5/8	27/32	55.0
85V1250F	F	1-4	A-Arm	12.40	12.50	1 11/32	3 5/8	27/32	56.9
85V1320F	F	1-4	A-Arm	13.10	13.20	1 11/32	3 5/8	27/32	61.2
85V1400F	F	1-4	A-Arm	13.90	14.00	1 11/32	3 5/8	27/32	63.8
85V1500F	F	1-4	A-Arm	14.90	15.00	1 11/32	3 5/8	27/32	68.0
85V1600F	F	1-4	A-Arm	15.90	16.00	1 11/32	3 5/8	27/32	75.0
85V1870J	J	1 1/2 - 4 1/2	A-Arm	18.60	18.70	1/8	4 5/8	1 1/16	98.7
85V2120J	J	1 1/2 - 4 1/2	A-Arm	21.10	21.20	1/8	4 5/8	1 1/16	115.3
85V2360J	J	1 1/2 - 4 1/2	A-Arm	23.50	23.60	1/8	4 5/8	1 1/16	132.3
85V2800J	J	1 1/2 - 4 1/2	A-Arm	27.90	28.00	1/8	4 5/8	1 1/16	158.2
85V3150M	M	2 - 5 1/2	B-Arm	31.40	31.50	5/16	6 3/4	1 1/4	227.1
85V3750M	M	2 - 5 1/2	B-Arm	37.40	37.50	5/16	6 3/4	1 1/4	282.2
85V5000M	M	2 - 5 1/2	B-Arm	49.90	50.00	5/16	6 3/4	1 1/4	385.8
10 GROOVES, F =7 3/16"									
105V800E	E	7/8 - 3 1/2	A-Sol.	7.90	8.00	2 3/32	2 3/4	2 11/32	29.7
105V850E	E	7/8 - 3 1/2	A-Sol.	8.40	8.50	2 3/32	2 3/4	2 11/32	34.0
105V900F	F	1-4	A-Sol.	8.90	9.00	2 3/32	3 5/8	1 15/32	41.9
105V925F	F	1-4	A-Sol.	9.15	9.25	2 3/32	3 5/8	1 15/32	44.9
105V975F	F	1-4	A-Sol.	9.65	9.75	2 3/32	3 5/8	1 15/32	50.3
105V1030F	F	1-4	A-Sol.	10.20	10.30	2 3/32	3 5/8	1 15/32	57.2
105V1090F	F	1-4	A-Sol.	10.80	10.90	2 3/32	3 5/8	1 15/32	64.7
105V1130F	F	1-4	A-Sol.	11.20	11.30	2 3/32	3 5/8	1 15/32	70.5
105V1180F	F	1-4	A-Web	11.70	11.80	2 3/32	3 5/8	1 15/32	68.8
105V1250J	J	1 1/2 - 4 1/2	A-Web	12.40	12.50	2 1/8	4 5/8	7/16	77.6
105V1320J	J	1 1/2 - 4 1/2	A-Web	13.10	13.20	2 1/8	4 5/8	7/16	87.3
105V1400J	J	1 1/2 - 4 1/2	A-Arm	13.90	14.00	2 1/8	4 5/8	7/16	82.5
105V1500J	J	1 1/2 - 4 1/2	A-Arm	14.90	15.00	2 1/8	4 5/8	7/16	90.4
105V1600J	J	1 1/2 - 4 1/2	A-Arm	15.90	16.00	2 1/8	4 5/8	7/16	93.9
105V1870J	J	1 1/2 - 4 1/2	A-Arm	18.60	18.70	1/8	4 5/8	2 7/16	113.0
105V2120J	J	1 1/2 - 4 1/2	A-Arm	21.10	21.20	1/8	4 5/8	2 7/16	136.7
105V2360M	M	2 - 5 1/2	A-Arm	23.50	23.60	5/16	6 3/4	1/8	195.9
105V2800M	M	2 - 5 1/2	A-Arm	27.90	28.00	5/16	6 3/4	1/8	231.5
105V3150M	M	2 - 5 1/2	A-Arm	31.40	31.50	5/16	6 3/4	1/8	275.6
105V3750M	M	2 - 5 1/2	A-Arm	37.40	37.50	5/16	6 3/4	1/8	334.0
105V5000M	M	2 - 5 1/2	A-Arm	49.90	50.00	5/16	6 3/4	1/8	438.7