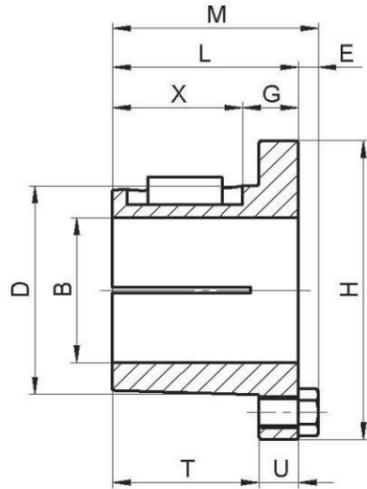


For Use with All "A" and "B" Section Belts

- ◆ Close Grain Cast Iron
- ◆ Accurately Machined
- ◆ Statically Balanced



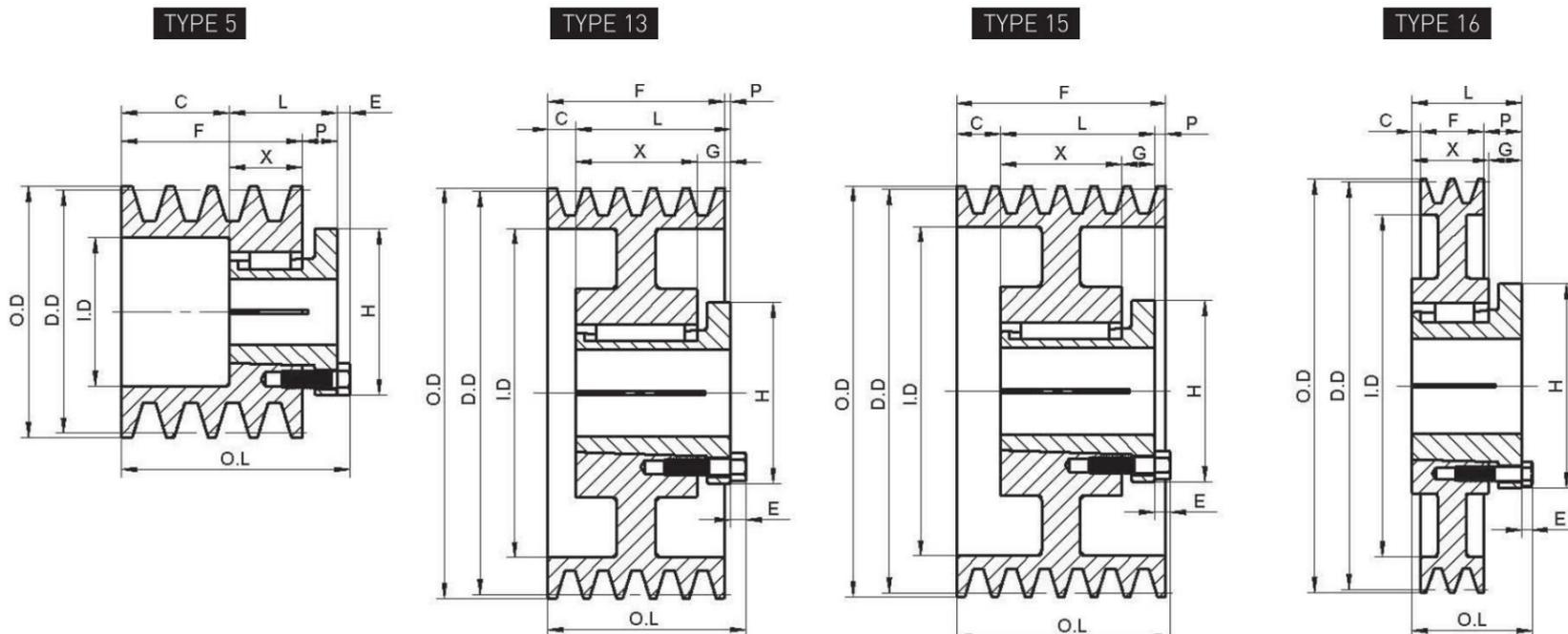
**Standard Keyseats
Table No.1**

Bore Range	Keyseat
3/4" - 7/8"	3/16" x 3/32"
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 5/8	7/8 x 7/16
3 7/8 - 4 1/2	1 x 1/2
4 5/8 - 5 1/2	1 1/4 x 5/8

1 3/8 Bore Bushing also available with 3/8 x 3/16" Keyseat.

Table No.2 Bushing Dimensions

Part No.	Dimensions									Bore Range	Wt. Lbs
	M	L	G	X	E	T	U	D	H		
Q1	2 25/32"	2 1/2"	3/4"	1 3/4"	9/32"	1 31/32"	17/32"	2 7/8"	4 1/8"	9/16"–2 11/16"	3 1/2
Q2	3 25/32"	3 1/2"	3/4"	2 3/4"	9/32"	2 31/32"	17/32"	2 7/8"	4 1/8"	1–2 11/16"	4 1/2
R1	3 5/32"	2 7/8"	7/8"	2"	9/32"	2 1/4"	5/8"	4"	5 3/8"	1 1/8–3 3/4"	7 1/2
R2	5 5/32"	4 7/8"	7/8"	4"	9/32"	4 1/4"	5/8"	4"	5 3/8"	1 3/8–3 5/8"	11
S1	4 3/4"	4 3/8"	1 1/16"	3 5/16"	3/8"	3 5/8"	3/4"	4 5/8"	6 3/8"	1 11/16–4 1/4"	13 1/2
U0	5 23/32"	5 1/4"	1 1/2"	3 3/4"	15/32"	4 3/16"	1 1/16"	6"	8 3/8"	2 3/8–3 3/16"	30
U0	5 13/32"	4 15/16"	1 3/16"	3 3/4"	15/32"	4 3/16"	3/4"	6"	8 3/8"	3 1/4–5 1/2"	27



B series

For Use with All "A" and "B" Section Belts

Table No.3 Specifications—Stock "B" Sheaves

Part No.	Bushing	Type	DIAMETERS				2 GROOVES, F = 1 3/4"									Wt. Less Bush.
			Datum "A"	Datum "B"	Outside	Inside	Dimensions									
							O.L.	L	P	C	H	G	X	E		
2B54Q	Q1	5	5.00	5.40	5.75	—	2 25/32"	2 1/2"	3/4"	0"	4 1/8"	—	1 3/4"	9/32"	6.0	
2B56Q	Q1	5	5.20	5.60	5.95	—	2 25/32	2 1/2	3/4	0	4 1/8	—	1 3/4	9/32	7.3	
2B58Q	Q1	5	5.40	5.80	6.15	—	2 25/32	2 1/2	3/4	0	4 1/8	—	1 3/4	9/32	7.9	
2B60Q	Q1	5	5.60	6.00	6.35	—	2 25/32	2 1/2	3/4	0	4 1/8	—	1 3/4	9/32	8.9	
2B62Q	Q1	5	5.80	6.20	6.55	—	2 25/32	2 1/2	3/4	0	4 1/8	—	1 3/4	9/32	9.4	
2B64Q	Q1	5	6.00	6.40	6.75	—	2 25/32	2 1/2	3/4	0	4 1/8	—	1 3/4	9/32	10.1	
2B66Q	Q1	5	6.20	6.60	6.95	—	2 25/32	2 1/2	3/4	0	4 1/8	—	1 3/4	9/32	11.1	
2B68Q	Q1	5	6.40	6.80	7.15	—	2 25/32	2 1/2	3/4	0	4 1/8	—	1 3/4	9/32	12.3	
2B154R	R1	16-Arm	15.00	15.40	15.75	13 7/8"	3 5/32	2 7/8	1	1/8	5 3/8	7/8"	2	9/32	30.6	
2B160R	R1	16-Arm	15.60	16.00	16.35	14 1/2	3 5/32	2 7/8	1	1/8	5 3/8	7/8	2	9/32	32	
2B184R	R1	16-Arm	18.00	18.40	18.75	16 7/8	3 5/32	2 7/8	1	1/8	5 3/8	7/8	2	9/32	38.1	
2B200R	R1	16-Arm	19.50	20.00	20.35	18 1/2	3 5/32	2 7/8	1	1/8	5 3/8	7/8	2	9/32	43.5	
2B250R	R1	16-Arm	24.50	25.00	25.35	23 1/2	3 5/32	2 7/8	1	1/8	5 3/8	7/8	2	9/32	58.0	
2B300R	R1	16-Arm	29.50	30.00	30.35	28 1/2	3 5/32	2 7/8	1	1/8	5 3/8	7/8	2	9/32	81.0	
2B380R	R1	16-Arm	37.50	38.00	38.35	36 1/2	3 5/32	2 7/8	1	1/8	5 3/8	7/8	2	9/32	92.0	

Table No.4

Part No.	Bushing	Type	DIAMETERS				3 GROOVES, F = 2 1/2"									Wt. Less Bush.
			Datum "A"	Datum "B"	Outside	Inside	Dimensions									
							O.L.	L	P	C	H	G	X	E		
3B54Q	Q1	5	5.0"	5.40	5.75	3 7/8"	3 17/32"	2 1/2"	3/4"	3/4"	4 1/8"	—	1 3/4"	9/32"	7.9	
3B56Q	Q1	5	5.20	5.60	5.95	4 1/16	3 17/32	2 1/2	3/4	3/4	4 1/8	—	1 3/4	9/32	9.0	
3B58Q	Q1	13-Web	5.40	5.80	6.15	4 1/4	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4"	1 3/4	9/32	10.2	
3B60Q	Q1	13-Web	5.60	6.00	6.35	4 7/16	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	10.4	
3B62Q	Q1	13-Web	5.80	6.20	6.55	4 11/16	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	11.3	
3B64Q	Q1	13-Web	6.00	6.40	6.75	4 7/8	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	12.1	
3B66Q	Q1	13-Web	6.20	6.60	6.95	5 1/16	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	13.0	
3B68Q	Q1	13-Web	6.40	6.80	7.15	5 1/4	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	13.5	
3B154R	R1	13-Arm	15.00	15.40	15.75	13 7/8	3 13/32	2 7/8	5/8	1/4	5 3/8	7/8	2	9/32	35.5	
3B160R	R1	13-Arm	15.60	16.00	16.35	14 1/2	3 13/32	2 7/8	5/8	1/4	5 3/8	7/8	2	9/32	38.0	
3B184R	R1	13-Arm	18.00	18.40	18.75	16 7/8	3 13/32	2 7/8	5/8	1/4	5 3/8	7/8	2	9/32	44.8	
3B200R	R1	13-Arm	19.50	20.00	20.35	18 1/2	3 13/32	2 7/8	5/8	1/4	5 3/8	7/8	2	9/32	50.3	
3B250R	R1	13-Arm	24.50	25.00	25.35	23 1/2	3 13/32	2 7/8	5/8	1/4	5 3/8	7/8	2	9/32	65.0	
3B300R	R1	13-Arm	29.50	30.00	30.35	28 1/2	3 13/32	2 7/8	5/8	1/4	5 3/8	7/8	2	9/32	89.0	
3B380R	R1	13-Arm	37.50	38.00	38.35	36 1/2	3 13/32	2 7/8	5/8	1/4	5 3/8	7/8	2	9/32	106	

Table No.5

Part No.	Bushing	Type	DIAMETERS				4 GROOVES, F = 3 1/4"									Wt. Less Bush.
			Datum "A"	Datum "B"	Outside	Inside	Dimensions									
							O.L.	L	P	C	H	G	X	E		
4B54Q	Q1	5	5.0"	5.40	5.75	3 7/8"	4 9/32"	2 1/2"	3/4"	1 1/2"	4 1/8"	—	1 3/4"	9/32	9.30	
4B56Q	Q1	5	5.20	5.60	5.95	4 1/16	4 9/32	2 1/2	3/4	1 1/2	4 1/8	—	1 3/4	9/32	10.5	
4B58Q	Q1	13-Web	5.40	5.80	6.15	4 1/4	3 17/32	2 1/2	0	3/4	4 1/8	3/4"	1 3/4	9/32	11.5	
4B60Q	Q1	13-Web	5.60	6.00	6.35	4 7/16	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	12.6	
4B62Q	Q1	13-Web	5.80	6.20	6.55	4 11/16	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	12.6	
4B64Q	Q1	13-Web	6.00	6.40	6.75	4 7/8	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	14.1	
4B66Q	Q1	13-Web	6.20	6.60	6.95	5 1/16	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	14.8	
4B68Q	Q1	13-Web	6.40	6.80	7.15	5 1/4	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	16.9	
4B154R	R1	13-Arm	15.00	15.40	15.75	13 7/8	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	40.1	
4B160R	R1	13-Arm	15.60	16.00	16.35	14 1/2	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	44.0	
4B184R	R1	13-Arm	18.00	18.40	18.75	16 7/8	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	50.3	
4B200R	R1	13-Arm	19.50	20.00	20.35	18 1/2	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	54.0	
4B250R	R1	13-Arm	24.50	25.00	25.35	23 1/2	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	71.0	
4B300R	R1	13-Arm	29.50	30.00	30.35	28 1/2	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	99.0	
4B380R	R1	13-Arm	37.50	38.00	38.35	36 1/2	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	126	



For Use with All "A" and "B" Section Belts

Table No.6

Specifications—Stock "B" Sheaves

Part No.	Bushing	Type	DIAMETERS				5 GROOVES, F=4"									Wt. Less Bush.
			Datum "A"	Datum "B"	Outside	Inside	Dimensions									
							O.L.	L	P	C	H	G	X	E		
5B70R	R1	15-Web	6.6"	7.0"	7.35"	5 1/2"	4 5/32"	2 7/8"	1/8"	1"	5 3/8"	7/8"	2"	9/32"	17.0	
5B74R	R1	15-Web	7.0	7.4	7.75	5 7/8	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	20.3	
5B80R	R1	15-Web	7.6	8.0	8.35	6 1/2	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	24.8	
5B86R	R1	15-Web	8.2	8.6	8.95	7 1/16	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	27.3	
5B90R	R1	15-Web	8.6	9.0	9.35	7 1/2	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	29.1	
5B94R	R1	15-Web	9.0	9.4	9.75	7 7/8	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	30.0	
5B110R	R1	15-Arm	10.6	11.0	11.35	9 1/2	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	32.8	
5B124R	R1	15-Arm	12.0	12.4	12.75	10 7/8	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	36.0	
5B136R	R1	15-Arm	13.2	13.6	13.95	12 1/16	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	40.3	
5B154R	R1	15-Arm	15.0	15.4	15.75	13 7/8	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	45.0	
5B160R	R1	15-Arm	15.6	16.0	16.35	14 1/2	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	48.0	
5B184R	R1	15-Arm	18.0	18.4	18.75	16 7/8	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	54.0	
5B200R	R1	15-Arm	19.5	20.0	20.35	18 1/2	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	64.0	
5B250R	R1	15-Arm	24.5	25.0	25.35	23 1/2	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	79.0	
5B300R	R1	15-Arm	29.5	30.0	30.35	28 1/2	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	115	
5B380R	R1	15-Arm	37.5	38.0	38.35	36 1/2	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	150	

B series

Table No.7

Part No.	Bushing	Type	DIAMETERS				6 GROOVES, F=4 3/4"									Wt. Less Bush.
			Datum "A"	Datum "B"	Outside	Inside	Dimensions									
							O.L.	L	P	C	H	G	X	E		
6B70R	R1	15-Web	6.6"	7	7.35	5 1/2"	4 3/4"	2 7/8"	1/2"	1 3/8"	5 3/8"	7/8"	2"	9/32"	19.0	
6B74R	R1	15-Web	7.0	7.4	7.75	5 7/8	4 3/4	2 7/8	1/2	1 3/8	5 3/8	7/8	2	9/32	21.8	
6B80R	R1	15-Web	7.6	8.0	8.35	6 1/2	4 3/4	2 7/8	1/2	1 3/8	5 3/8	7/8	2	9/32	26.8	
6B86R	R1	15-Web	8.2	8.6	8.95	7 1/16	4 3/4	2 7/8	1/2	1 3/8	5 3/8	7/8	2	9/32	29.4	
6B90R	R1	15-Web	8.6	9.0	9.35	7 1/2	4 3/4	2 7/8	1/2	1 3/8	5 3/8	7/8	2	9/32	31.4	
6B94R	R1	15-Web	9.0	9.4	9.75	7 7/8	4 3/4	2 7/8	1/2	1 3/8	5 3/8	7/8	2	9/32	32.8	
6B110R	R1	15-Arm	10.6	11.0	11.35	9 1/2	4 3/4	2 7/8	1/2	1 3/8	5 3/8	7/8	2	9/32	37.0	
6B124R	R1	15-Arm	12.0	12.4	12.75	10 7/8	4 3/4	2 7/8	1/2	1 3/8	5 3/8	7/8	2	9/32	39.4	
6B136R	R1	15-Arm	13.2	13.6	13.95	12 1/16	4 3/4	2 7/8	1/2	1 3/8	5 3/8	7/8	2	9/32	45.3	
6B154R	R1	15-Arm	15.0	15.4	15.75	13 7/8	4 3/4	2 7/8	1/2	1 3/8	5 3/8	7/8	2	9/32	49.1	
6B160R	R1	15-Arm	15.6	16.0	16.35	14 1/2	4 3/4	2 7/8	1/2	1 3/8	5 3/8	7/8	2	9/32	52.0	
6B184R	R1	15-Arm	18.0	18.4	18.75	16 7/8	4 3/4	2 7/8	1/2	1 3/8	5 3/8	7/8	2	9/32	59.0	
6B200R	R1	15-Arm	19.5	20.0	20.35	18 1/2	4 3/4	2 7/8	1/2	1 3/8	5 3/8	7/8	2	9/32	69.0	
6B250R	R1	15-Arm	24.5	25.0	25.35	23 1/2	4 3/4	2 7/8	1/2	1 3/8	5 3/8	7/8	2	9/32	83.0	
6B300R	R1	15-Arm	29.5	30.0	30.35	28 1/2	4 3/4	2 7/8	1/2	1 3/8	5 3/8	7/8	2	9/32	126	
6B380R	R1	15-Arm	37.5	38.0	38.35	36 1/2	4 3/4	2 7/8	1/2	1 3/8	5 3/8	7/8	2	9/32	170	

For Use with All "A" and "B" Section Belts

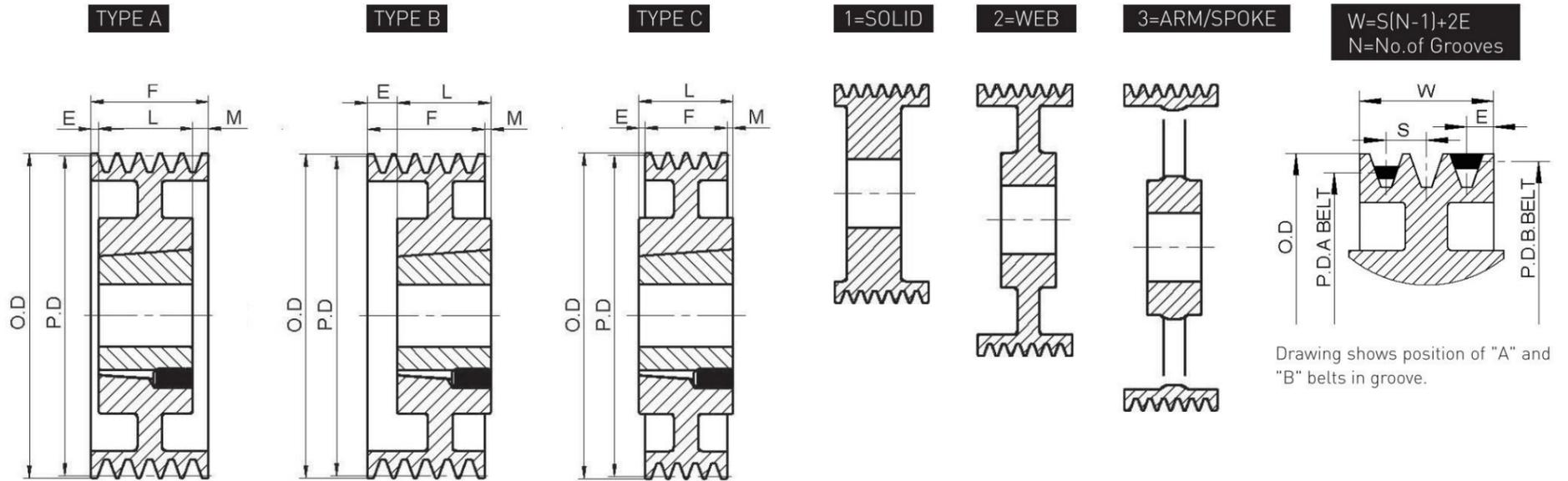
Table No.8 Specifications—Stock "B" Sheaves

Part No.	Bushing	Type	DIAMETERS				8 GROOVES, F =6 1/4"									Wt. Less Bush.
			Datum "A"	Datum "B"	Outside	Inside	Dimensions									
							O.L.	L	P	C	H	G	X	E		
8B54Q	Q2	5	5.0"	5.4	5.75	3 7/8"	7 9/32"	3 1/2"	3/4"	3 1/2"	4 1/8"	—	2 3/4"	9/32"	18.1	
8B56Q	Q2	5	5.2	5.6	5.95	4 1/16	7 9/32	3 1/2	3/4	3 1/2	4 1/8	—	2 3/4	9/32	20.6	
8B58Q	Q2	15	5.4	5.8	6.15	4 1/4	6 1/4	3 1/2	2	3/4	4 1/8	3/4"	2 3/4	9/32	20.9	
8B60Q	Q2	15	5.6	6.0	6.35	4 7/16	6 1/4	3 1/2	2	3/4	4 1/8	3/4	2 3/4	9/32	23.0	
8B62Q	Q2	15	5.8	6.2	6.55	4 11/16	6 1/4	3 1/2	2	3/4	4 1/8	3/4	2 3/4	9/32	23.0	
8B64Q	Q2	15-Web	6.0	6.4	6.75	4 7/8	6 1/4	3 1/2	2	3/4	4 1/8	3/4	2 3/4	9/32	25.0	
8B66Q	Q2	15-Web	6.2	6.6	6.95	5 1/16	6 1/4	3 1/2	2	3/4	4 1/8	3/4	2 3/4	9/32	27.3	
8B68Q	Q2	15-Web	6.4	6.8	7.15	5 1/4	6 1/4	3 1/2	2	3/4	4 1/8	3/4	2 3/4	9/32	31.1	
8B70R	R2	15-Web	6.6	7.0	7.35	5 1/2	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	29.5	
8B74R	R2	15-Web	7.0	7.4	7.75	5 7/8	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	34.9	
8B80R	R2	15-Web	7.6	8.0	8.35	6 1/2	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	42.9	
8B86R	R2	15-Web	8.2	8.6	8.95	7 1/16	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	52.0	
8B90R	R2	15-Web	8.6	9.0	9.35	7 1/2	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	48.3	
8B94R	R2	15-Web	9.0	9.4	9.75	7 7/8	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	49.3	
8B110R	R2	15-Web	10.6	11.0	11.35	9 1/2	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	55.0	
8B124R	R2	15-Arm	12.0	12.4	12.75	10 7/8	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	60.0	
8B136R	R2	15-Arm	13.2	13.6	13.95	12 1/16	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	68.5	
8B154R	R2	15-Arm	15.0	15.4	15.75	13 7/8	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	77.3	
8B184R	R2	15-Arm	18.0	18.4	18.75	16 7/8	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	90.0	
8B200R	R2	15-Arm	19.5	20.0	20.35	18 1/2	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	96.0	
8B250R	R2	15-Arm	24.5	25.0	25.35	23 1/2	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	129	
8B300R	R2	15-Arm	29.5	30.0	30.35	28 1/2	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	163	
8B300S	S1	15-Arm	29.5	30.0	30.35	28 1/2	6 1/4	4 3/8	3/4	1 1/8	6 3/8	1 1/16	3 5/16	3/8	168	
8B380R	R2	15-Arm	37.5	38.0	38.35	36 1/2	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	228	
8B380S	S1	15-Arm	37.5	38.0	38.35	36 1/2	6 1/4	4 3/8	3/4	1 1/8	6 3/8	1 1/16	3 5/16	3/8	238	

Table No.9

Part No.	Bushing	Type	DIAMETERS				10 GROOVES, F =7 3/4"									Wt. Less Bush.
			Datum "A"	Datum "B"	Outside	Inside	Dimensions									
							O.L.	L	P	C	H	G	X	E		
10B54Q	Q2	5	5.0"	5.4	5.75	3 7/8"	8 25/32"	3 1/2"	3/4"	5"	4 1/8"	—	2 3/4"	9/32"	21.5	
10B56Q	Q2	5	5.2	5.6	5.95	4 1/16	8 25/32	3 1/2	3/4	5	4 1/8	—	2 3/4	9/32	24.9	
10B58Q	Q2	15-Web	5.4	5.8	6.15	4 1/4	7 3/4	3 1/2	3 1/2	3/4	4 1/8	3/4"	2 3/4	9/32	23.5	
10B60Q	Q2	15-Web	5.6	6.0	6.35	4 7/16	7 3/4	3 1/2	3 1/2	3/4	4 1/8	3/4	2 3/4	9/32	25.6	
10B62Q	Q2	15-Web	5.8	6.2	6.55	4 11/16	7 3/4	3 1/2	3 1/2	3/4	4 1/8	3/4	2 3/4	9/32	27.5	
10B64Q	Q2	15-Web	6.0	6.4	6.75	4 7/8	7 3/4	3 1/2	3 1/2	3/4	4 1/8	3/4	2 3/4	9/32	31.4	
10B66Q	Q2	15-Web	6.2	6.6	6.95	5 1/16	7 3/4	3 1/2	3 1/2	3/4	4 1/8	3/4	2 3/4	9/32	32.5	
10B68Q	Q2	15-Web	6.4	6.8	7.15	5 1/4	7 3/4	3 1/2	3 1/2	3/4	4 1/8	3/4	2 3/4	9/32	36.1	
10B70R	R2	15-Web	6.6	7.0	7.35	5 1/2	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	34.0	
10B74R	R2	15-Web	7.0	7.4	7.75	5 7/8	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	39.3	
10B80R	R2	15-Web	7.6	8.0	8.35	6 1/2	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	48.5	
10B86R	R2	15-Web	8.2	8.6	8.95	7 1/16	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	51.5	
10B90R	R2	15-Web	8.6	9.0	9.35	7 1/2	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	52.3	
10B94R	R2	15-Web	9.0	9.4	9.75	7 7/8	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	54.0	
10B110R	R2	15-Arm	10.6	11.0	11.35	9 1/2	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	61.0	
10B124R	R2	15-Arm	12.0	12.4	12.75	10 7/8	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	77.5	
10B136R	R2	15-Arm	13.2	13.6	13.95	12 1/16	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	76.5	
10B154R	R2	15-Arm	15.0	15.4	15.75	13 7/8	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	89.0	
10B184R	R2	15-Arm	18.0	18.4	18.75	16 7/8	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	104	
10B200R	R2	15-Arm	19.5	20.0	20.35	18 1/2	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	112	
10B250R	R2	15-Arm	24.5	25.0	25.35	23 1/2	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	153	
10B300R	R2	15-Arm	29.5	30.0	30.35	28 1/2	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	188	
10B380R	R2	15-Arm	37.5	38.0	38.35	36 1/2	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	258	
10B380U	U0	15-Arm	37.5	38.0	38.35	36 1/2	7 3/4	4 15/16	1 7/16	1 3/8	8 3/8	1 3/16	3 3/4	15/32	270	

Taper Bushed Stock Sheaves



Combination Groove Dimensions			
Belt Section	E	S	O.D
"AB"	1/2	3/4	P.D."B" +0.35

Dimensions in inches, weight in pounds

1 GROOVE, F = 1" (1B34TB~1B154TB)

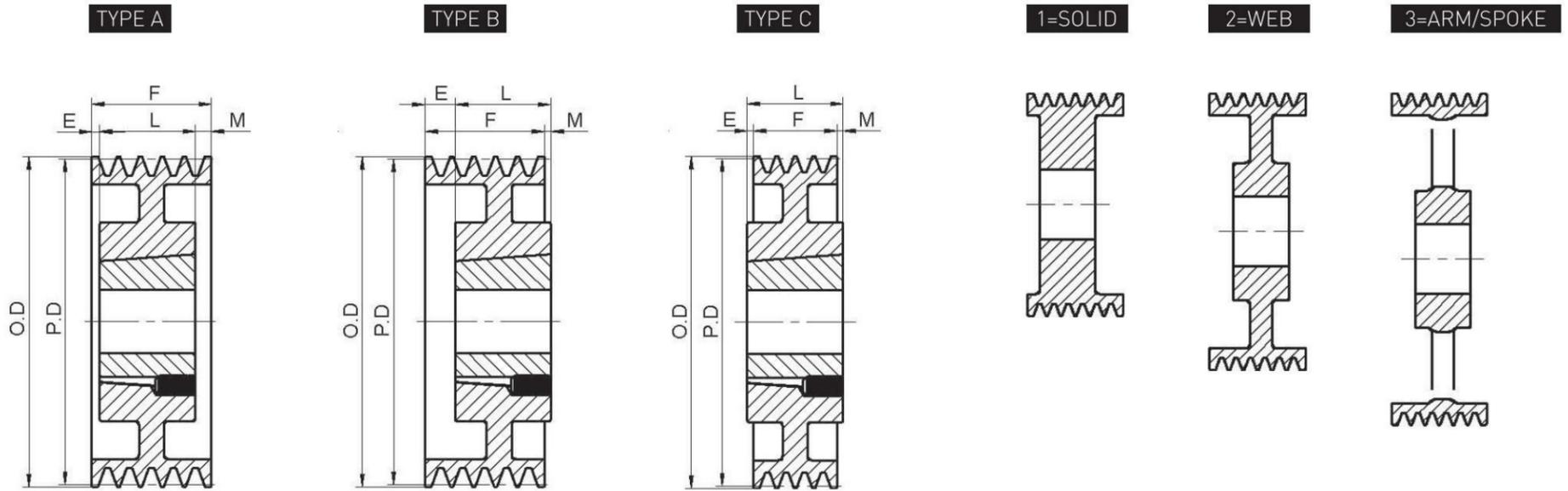
Part No.	PITCH DIMETER		O.D.	Type	Bush	Bush Max. Bore	E	L Thru Bore	M	Wt. Less Bush.
	"A" Belts	"B" Belts								
1B34TB1210	3.0	3.4	3.75	A-1	1210	1 1/4	0	1	0	1.5
1B36TB1210	3.2	3.6	3.95	A-1	1210	1 1/4	0	1	0	1.7
1B38TB1610	3.4	3.8	4.15	A-1	1610	1 5/8	0	1	0	1.7
1B40TB1610	3.6	4.0	4.35	A-1	1610	1 5/8	0	1	0	2.0
1B42TB1610	3.8	4.2	4.55	A-1	1610	1 5/8	0	1	0	2.4
1B44TB1610	4.0	4.4	4.75	A-1	1610	1 5/8	0	1	0	2.7
1B46TB1610	4.2	4.6	4.95	A-1	1610	1 5/8	0	1	0	3.0
1B48TB1610	4.4	4.8	5.15	A-1	1610	1 5/8	0	1	0	3.4
1B50TB1610	4.6	5.0	5.35	A-1	1610	1 5/8	0	1	0	3.7
1B52TB1610	4.8	5.2	5.55	A-1	1610	1 5/8	0	1	0	4.0
1B54TB1610	5.0	5.4	5.75	A-1	1610	1 5/8	0	1	0	4.6
1B56TB1610	5.2	5.6	5.95	A-1	1610	1 5/8	0	1	0	6.0
1B58TB1610	5.4	5.8	6.15	A-1	1610	1 5/8	0	1	0	5.5
1B60TB1610	5.6	6.0	6.35	A-1	1610	1 5/8	0	1	0	6.7
1B62TB1610	5.8	6.2	6.55	A-1	1610	1 5/8	0	1	0	6.4
1B64TB1610	6.0	6.4	6.75	A-1	1610	1 5/8	0	1	0	8.0
1B66TB1610	6.2	6.6	6.95	A-1	1610	1 5/8	0	1	0	7.5
1B68TB1610	6.4	6.8	7.15	A-1	1610	1 5/8	0	1	0	8.0
1B70TB2517	6.6	7.0	7.35	B-1	2517	2 1/2	0	1 3/4	3/4	8.5
1B74TB2517	7.0	7.4	7.75	B-1	2517	2 1/2	0	1 3/4	3/4	9.7
1B86TB2517	8.2	8.6	8.95	B-2	2517	2 1/2	0	1 3/4	3/4	11.4
1B94TB2517	9.0	9.4	9.75	B-2	2517	2 1/2	0	1 3/4	3/4	14.0
1B110TB2517	10.6	11.0	11.35	B-2	2517	2 1/2	0	1 3/4	3/4	18.0
1B124TB2517	12.0	12.4	12.75	C-3	2517	2 1/2	1/4	1 3/4	1/2	18.5
1B136TB2517	13.2	13.6	13.95	C-3	2517	2 1/2	1/4	1 3/4	1/2	17.2
1B154TB2517	15.0	15.4	15.75	C-3	2517	2 1/2	1/4	1 3/4	1/2	18.0
1B160TB2517	15.6	16.0	16.35	C-3	2517	2 1/2	3/8	1 3/4	3/8	24.1
* 1B184TB2517	18.0	18.4	18.75	C-3	2517	2 1/2	3/16	1 3/4	7/16	31.2

* F=1 1/8" for 1B184TB

B

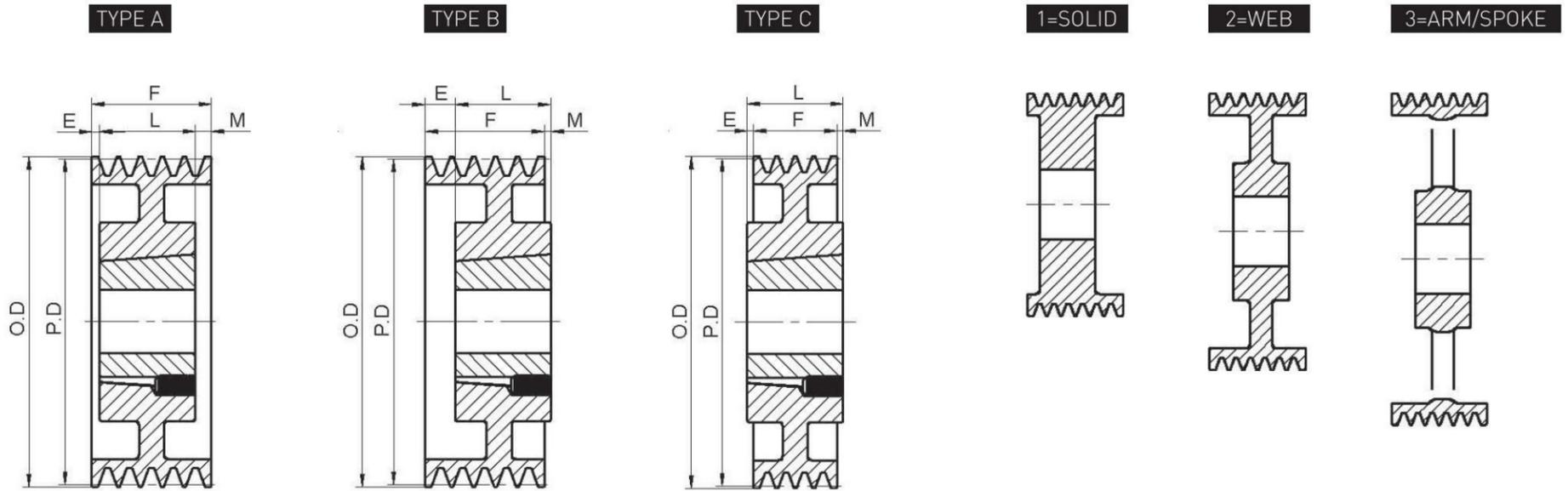
B with TB bushing(P.27~P.33)

Taper Bushed Stock Sheaves



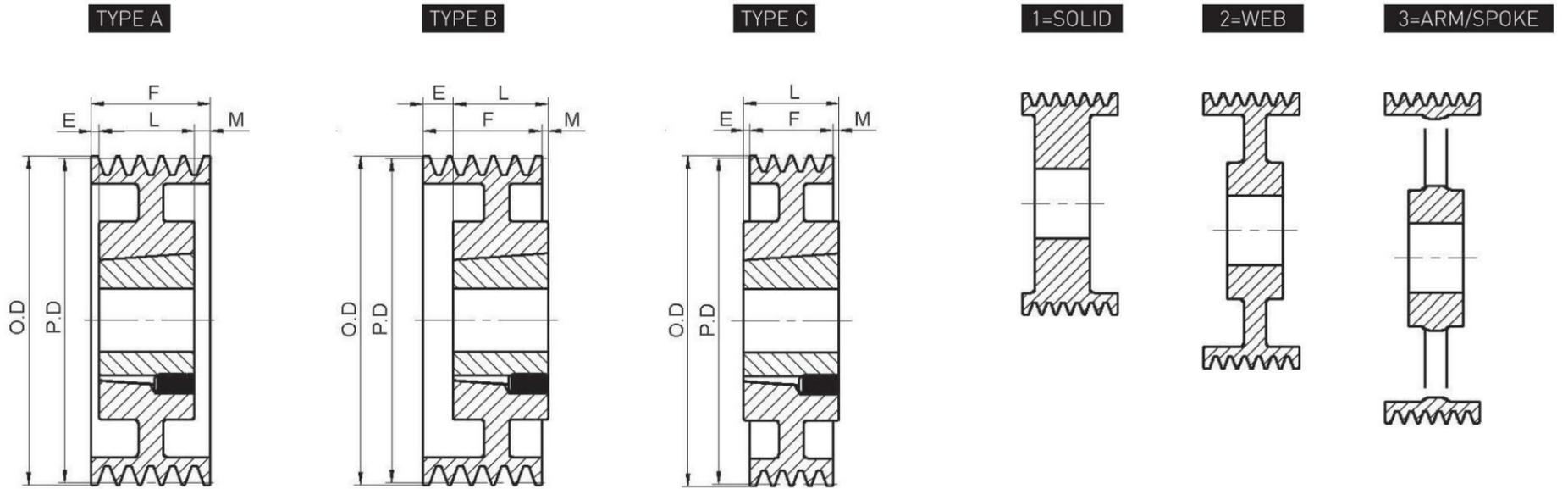
Dimensions in inches, weight in pounds
2 GROOVES, F = 1 3/4"

Part No.	PICH DIMETER		O.D.	Type	Bush	Bush Max.Bore	E	L Thru Bore	M	Wt. Less Bush.
	"A" Belts	"B" Belts								
2B34TB1210	3.00	3.40	3.75	A-1	1210	1 1/4	3/4	1	0	2.3
2B36TB1210	3.20	3.60	3.95	A-1	1210	1 1/4	3/4	1	0	2.6
2B38TB1610	3.40	3.80	4.15	A-1	1610	1 5/8	3/4	1	0	2.9
2B40TB1610	3.60	4.00	4.35	A-1	1610	1 5/8	3/4	1	0	3.0
2B42TB1610	3.80	4.20	4.55	A-1	1610	1 5/8	3/4	1	0	3.5
2B44TB1610	4.00	4.40	4.75	A-1	1610	1 5/8	3/4	1	0	3.8
2B46TB1610	4.20	4.60	4.95	A-1	1610	1 5/8	3/4	1	0	4.2
2B48TB1610	4.40	4.80	5.15	A-1	1610	1 5/8	3/4	1	0	4.7
2B50TB1610	4.60	5.00	5.35	A-1	1610	1 5/8	3/4	1	0	5.1
2B52TB1610	4.80	5.20	5.55	A-1	1610	1 5/8	3/4	1	0	5.7
2B54TB1610	5.00	5.40	5.75	A-1	1610	1 5/8	3/4	1	0	6.1
2B56TB1610	5.20	5.60	5.95	A-1	1610	1 5/8	3/4	1	0	6.6
2B58TB1610	5.40	5.80	6.15	A-1	1610	1 5/8	3/4	1	0	7.0
2B60TB1610	5.60	6.00	6.35	A-1	1610	1 5/8	3/4	1	0	7.7
2B62TB1610	5.80	6.20	6.55	A-1	1610	1 5/8	3/4	1	0	8.2
2B64TB1610	6.00	6.40	6.75	A-1	1610	1 5/8	3/4	1	0	8.8
2B66TB1610	6.20	6.60	6.95	A-1	1610	1 5/8	3/4	1	0	9.4
2B68TB1610	6.40	6.80	7.15	A-1	1610	1 5/8	3/4	1	0	9.9
2B70TB2517	6.60	7.00	7.35	A-1	2517	2 1/2	0	1 3/4	0	12.3
2B74TB2517	7.00	7.40	7.75	A-1	2517	2 1/2	0	1 3/4	0	13.5
2B80TB2517	7.60	8.00	8.35	A-2	2517	2 1/2	0	1 3/4	0	14.0
2B86TB2517	8.20	8.60	8.95	A-2	2517	2 1/2	0	1 3/4	0	14.4
2B94TB2517	9.00	9.40	9.75	A-2	2517	2 1/2	0	1 3/4	0	15.9
2B110TB2517	10.60	11.00	11.35	A-2	2517	2 1/2	0	1 3/4	0	18.0
2B124TB2517	12.00	12.40	12.75	A-3	2517	2 1/2	0	1 3/4	0	19.1
2B136TB2517	13.20	13.60	13.95	A-3	2517	2 1/2	0	1 3/4	0	21.7
2B154TB2517	15.00	15.40	15.75	A-3	2517	2 1/2	0	1 3/4	0	23.1
2B160TB2517	15.60	16.00	16.35	A-3	2517	2 1/2	0	1 3/4	0	26.0
2B184TB2517	18.00	18.40	18.75	A-3	2517	2 1/2	0	1 3/4	0	33.0
2B200TB3020	19.60	20.00	20.35	C-3	3020	3	0	2	1/4	49.0
2B250TB3030	24.60	25.00	25.35	C-3	3030	3	0	2	1/4	65.0
2B300TB3030	29.60	30.00	30.35	C-3	3030	3	0	2	1/4	75.0
2B380TB3020	37.60	38.00	38.35	C-3	3020	3	0	2	1/4	112.0



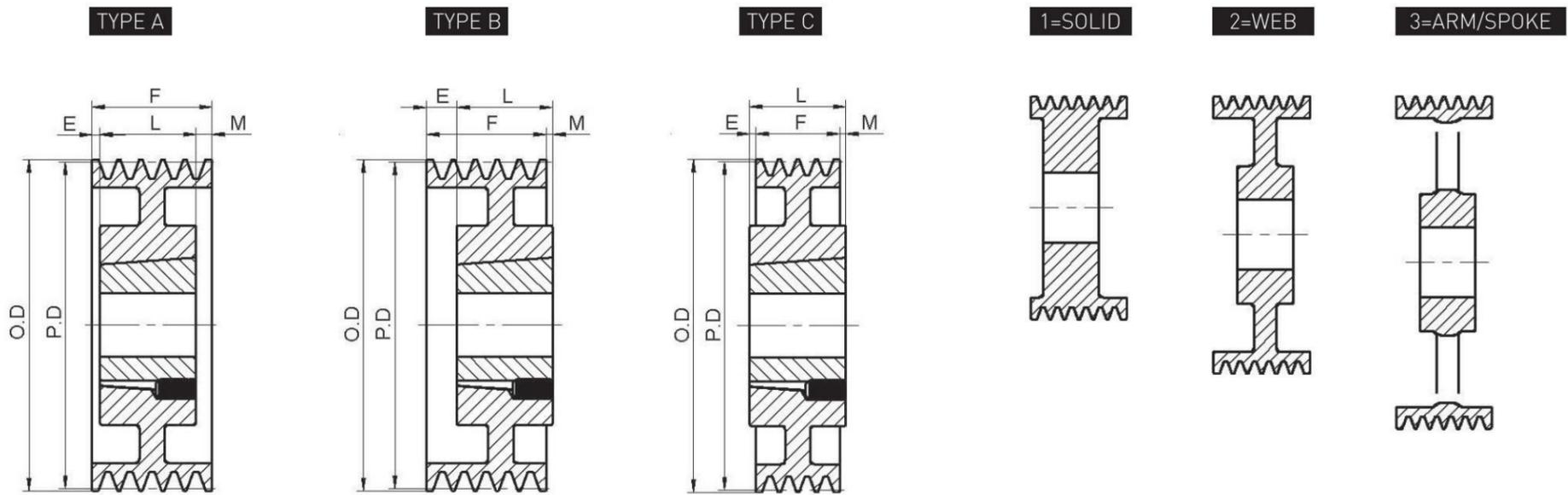
Dimensions in inches, weight in pounds
3 GROOVES, F = 2 1/2"

Part No.	PITCH DIMETER		O.D.	Type	Bush	Bush Max. Bore	E	L Thru Bore	M	Wt. Less Bush.
	"A" Belts	"B" Belts								
3B34TB1210	3.00	3.40	3.75	A-1	1210	1 1/4	1 1/2	1	0	3.1
3B36TB1210	3.20	3.60	3.95	A-1	1210	1 1/4	1 1/2	1	0	3.6
3B38TB1610	3.40	3.80	4.15	A-1	1610	1 5/8	1 1/2	1	0	3.7
3B40TB1610	3.60	4.00	4.35	A-1	1610	1 5/8	1 1/2	1	0	4.2
3B42TB1610	3.80	4.20	4.55	A-1	1610	1 5/8	1 1/2	1	0	4.5
3B44TB1610	4.00	4.40	4.75	A-1	1610	1 5/8	1 1/2	1	0	5
3B46TB1610	4.20	4.60	4.95	A-1	1610	1 5/8	1 1/2	1	0	5.3
3B48TB1610	4.40	4.80	5.15	A-1	1610	1 5/8	1 1/2	1	0	6
3B50TB1610	4.60	5.00	5.35	A-1	1610	1 5/8	1 1/2	1	0	6.5
3B52TB1610	4.80	5.20	5.55	A-1	1610	1 5/8	1 1/2	1	0	6.6
3B54TB2517	5.00	5.40	5.75	A-1	2517	2 1/2	3/4	1 3/4	0	7.2
3B56TB2517	5.20	5.60	5.95	A-1	2517	2 1/2	3/4	1 3/4	0	8
3B58TB2517	5.40	5.80	6.15	A-1	2517	2 1/2	3/4	1 3/4	0	8.8
3B60TB2517	5.60	6.00	6.35	A-1	2517	2 1/2	3/4	1 3/4	0	9.7
3B62TB2517	5.80	6.20	6.55	A-1	2517	2 1/2	3/4	1 3/4	0	10.6
3B64TB2517	6.00	6.40	6.75	A-1	2517	2 1/2	3/4	1 3/4	0	11.5
3B66TB2517	6.20	6.60	6.95	A-1	2517	2 1/2	3/4	1 3/4	0	12.5
3B68TB2517	6.40	6.80	7.15	A-1	2517	2 1/2	3/4	1 3/4	0	12.8
3B70TB2517	6.60	7.00	7.35	A-1	2517	2 1/2	3/4	1 3/4	0	14.7
3B74TB2517	7.00	7.40	7.75	A-1	2517	2 1/2	3/4	1 3/4	0	16.7
3B80TB2517	7.60	8.00	8.35	A-1	2517	2 1/2	0	1 3/4	3/4	17.0
3B86TB2517	8.20	8.60	8.95	A-2	2517	2 1/2	3/4	1 3/4	0	17.5
3B94TB2517	9.00	9.40	9.75	A-2	2517	2 1/2	3/4	1 3/4	0	20.1
3B110TB2517	10.60	11.00	11.35	A-2	2517	2 1/2	3/4	1 3/4	0	25.5
3B124TB2517	12.00	12.40	12.75	A-3	2517	2 1/2	0	1 3/4	3/4	24.3
3B136TB2517	13.20	13.60	13.95	A-3	2517	2 1/2	0	1 3/4	3/4	27.1
3B154TB2517	15.00	15.40	15.75	A-3	2517	2 1/2	0	1 3/4	3/4	32.3
3B184TB2517	18.00	18.40	18.75	A-3	2517	2 1/2	0	1 3/4	3/4	44.0
3B200TB3020	19.60	20.00	20.35	A-3	3020	3	0	2	1/2	58.0
3B250TB3020	24.60	25.00	25.35	A-3	3020	3	0	2	1/2	74.0
3B300TB3020	29.60	30.00	30.35	A-3	3020	3	0	2	1/2	84.0
3B380TB3030	37.60	38.00	38.35	B-3	3030	3	0	3	1/2	135.0



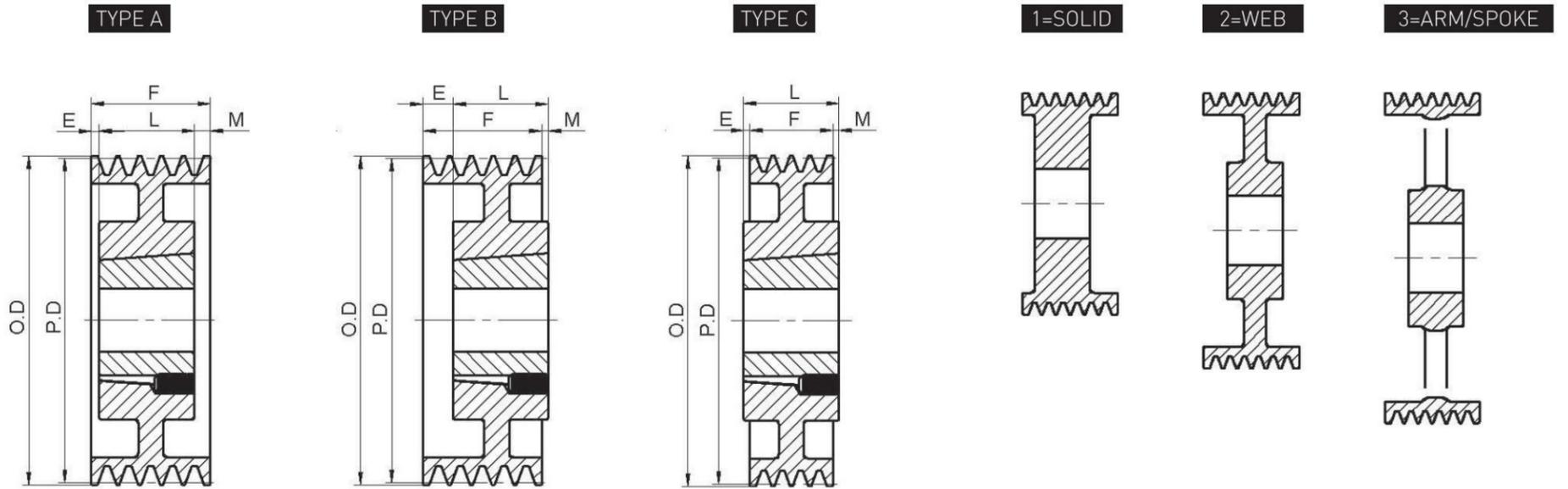
Dimensions in inches, weight in pounds
4 GROOVES, F = 3 1/4"

Part No.	PICH DIMETER		O.D.	Type	Bush	Bush Max.Bore	E	L Thru Bore	M	Wt. Less Bush.
	"A" Belts	"B" Belts								
4B34TB1210	3.00	3.40	3.75	A-1	1210	1 1/4	2 1/4	1	0	3.7
4B36TB1210	3.20	3.60	3.95	A-1	1210	1 1/4	2 1/4	1	0	4.2
4B38TB1610	3.40	3.80	4.15	A-1	1610	1 5/8	2 1/4	1	0	4.7
4B40TB1610	3.60	4.00	4.35	A-1	1610	1 5/8	2 1/4	1	0	5.1
4B42TB1610	3.80	4.20	4.55	A-1	1610	1 5/8	2 1/4	1	0	5.7
4B44TB1610	4.00	4.40	4.75	A-1	1610	1 5/8	2 1/4	1	0	6.1
4B46TB1610	4.20	4.60	4.95	A-1	1610	1 5/8	2 1/4	1	0	6.5
4B48TB1610	4.40	4.80	5.15	A-1	1610	1 5/8	2 1/4	1	0	6.9
4B50TB2517	4.60	5.00	5.35	A-1	2517	2 1/2	1 1/2	1 3/4	0	7.1
4B52TB2517	4.80	5.20	5.55	A-1	2517	2 1/2	1 1/2	1 3/4	0	7.9
4B54TB2517	5.00	5.40	5.75	A-1	2517	2 1/2	1 1/2	1 3/4	0	9.5
4B56TB2517	5.20	5.60	5.95	A-1	2517	2 1/2	1 1/2	1 3/4	0	9.7
4B58TB2517	5.40	5.80	6.15	A-1	2517	2 1/2	1 1/2	1 3/4	0	10.5
4B60TB2517	5.60	6.00	6.35	A-1	2517	2 1/2	1 1/2	1 3/4	0	11.8
4B62TB2517	5.80	6.20	6.55	A-1	2517	2 1/2	1 1/2	1 3/4	0	12.4
4B64TB2517	6.00	6.40	6.75	A-1	2517	2 1/2	1 1/2	1 3/4	0	13.3
4B66TB2517	6.20	6.60	6.95	A-1	2517	2 1/2	1 1/2	1 3/4	0	14.7
4B68TB2517	6.40	6.80	7.15	A-1	2517	2 1/2	1 1/2	1 3/4	0	15.7
4B70TB2517	6.60	7.00	7.35	A-1	2517	2 1/2	0	1 3/4	1 1/2	16.8
4B74TB2517	7.00	7.40	7.75	A-1	2517	2 1/2	1 1/2	1 3/4	0	19.1
4B80TB2517	7.60	8.00	8.35	A-1	2517	2 1/2	0	1 3/4	1 1/2	22.4
4B86TB2517	8.20	8.60	8.95	A-2	2517	2 1/2	1 1/2	1 3/4	0	20.4
4B94TB2517	9.00	9.40	9.75	A-2	2517	2 1/2	1 1/2	1 3/4	0	22.5
4B110TB2517	10.60	11.00	11.35	A-2	2517	2 1/2	1 1/2	1 3/4	0	28
4B124TB2517	12.00	12.40	12.75	A-3	2517	2 1/2	3/8	1 3/4	1 1/8	28.7
4B136TB2517	13.20	13.60	13.95	A-3	2517	2 1/2	3/8	1 3/4	1 1/8	34.9
4B154TB2517	15.00	15.40	15.75	A-3	2517	2 1/2	3/8	1 3/4	1 1/8	42.0
4B160TB2517	15.6	16.0	16.35	A-3	2517	2 1/2	3/8	1 3/4	1 1/8	45.1
4B184TB2517	18.00	18.40	18.75	A-3	2517	2 1/2	1/2	1 3/4	1	53.0
4B200TB3020	19.60	20.00	20.35	A-3	3020	3	1/2	2	3/4	63.0
4B250TB3030	24.60	25.00	25.35	A-3	3030	3	0	3	1 1/4	80.0
4B300TB3030	29.60	30.00	30.35	A-3	3030	3	0	3	1 1/4	100.0
4B380TB3030	37.60	38.00	38.35	A-3	3030	3	0	3	1 1/4	142.0



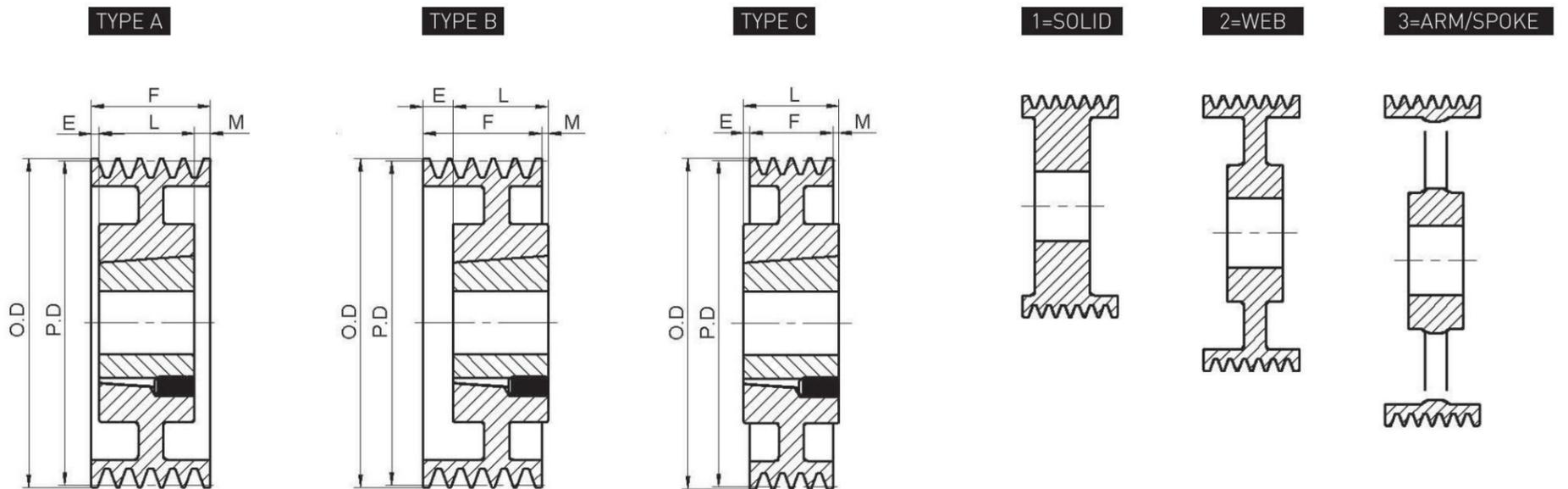
Dimensions in inches, weight in pounds
5 GROOVES, F = 4"

Part No.	PITCH DIMETER		O.D.	Type	Bush	Bush Max. Bore	E	L Thru Bore	M	Wt. Less Bush.
	"A" Belts	"B" Belts								
5B34TB1210	3.00	3.40	3.75	A-1	1210	1 1/4	3	1	0	5.0
5B36TB1210	3.20	3.60	3.95	A-1	1210	1 1/4	3	1	0	5.5
5B38TB1215	3.40	3.80	4.15	A-1	1215	1 5/8	7/8	1 1/2	1 5/8	6.0
5B40TB1215	3.60	4.00	4.35	A-1	1215	1 5/8	7/8	1 1/2	1 5/8	6.5
5B42TB1615	3.80	4.20	4.55	A-1	1615	1 5/8	2 1/2	1 1/2	0	7.0
5B44TB1615	4.00	4.40	4.75	A-1	1615	1 5/8	2 1/2	1 1/2	0	8.0
5B46TB1615	4.20	4.60	4.95	A-1	1615	1 5/8	2 1/2	1 1/2	0	9.0
5B48TB1615	4.40	4.80	5.15	A-1	1615	1 5/8	7/8	1 1/2	1 5/8	9.4
5B50TB1615	4.60	5.00	5.35	A-1	1615	1 5/8	7/8	1 1/2	0	10.5
5B52TB1615	4.80	5.20	5.55	A-1	1615	1 5/8	7/8	1 1/2	0	11.3
5B54TB2517	5.00	5.40	5.75	A-1	2517	2 1/2	2 1/4	1 3/4	0	11.5
5B56TB2517	5.20	5.60	5.95	A-1	2517	2 1/2	2 1/4	1 3/4	0	12.0
5B58TB2517	5.40	5.80	6.15	A-1	2517	2 1/2	13/16	1 3/4	1 7/16	13.0
5B60TB2517	5.60	6.00	6.35	A-1	2517	2 1/2	2 1/4	1 3/4	0	14.0
5B62TB2517	5.80	6.20	6.55	A-1	2517	2 1/2	13/16	1 3/4	1 7/16	15.0
5B64TB2517	6.00	6.40	6.75	A-1	2517	2 1/2	2 1/4	1 3/4	0	16.0
5B66TB2517	6.20	6.60	6.95	A-1	2517	2 1/2	13/16	1 3/4	1 7/16	17.0
5B68TB2517	6.40	6.80	7.15	A-1	2517	2 1/2	2 1/4	1 3/4	0	18.0
5B70TB2517	6.60	7.00	7.35	A-1	2517	2 1/2	3/4	1 3/4	1 1/2	19.0
5B74TB2517	7.00	7.40	7.75	A-1	2517	2 1/2	2 1/4	1 3/4	0	22.0
5B80TB2517	7.60	8.00	8.35	A-1	2517	2 1/2	1/2	1 3/4	1 3/4	23.0
5B86TB2517	8.20	8.60	8.95	A-2	2517	2 1/2	2 1/4	1 3/4	0	24.0
5B94TB2517	9.00	9.40	9.75	A-2	2517	2 1/2	2 1/4	1 3/4	0	27.2
5B110TB2517	10.60	11.00	11.35	A-2	2517	2 1/2	2 1/4	1 3/4	0	33.0
5B124TB2517	12.00	12.40	12.75	A-3	2517	2 1/2	3/4	1 3/4	1 1/2	34.2
5B136TB2517	13.20	13.60	13.95	A-3	2517	2 1/2	1	1 3/4	1 1/4	38.0
5B154TB2517	15.00	15.40	15.75	A-3	2517	2 1/2	3/4	1 3/4	1 1/2	47.4
5B160TB2517	15.60	16.00	16.35	A-3	2517	2 1/2	3/4	1 3/4	1 1/2	67.0
5B184TB2517	18.00	18.40	18.75	A-3	2517	2 1/2	3/4	1 3/4	1 1/2	52.0
5B200TB3030	19.60	20.00	20.35	A-3	3030	3	1/4	3	3/4	75.0
5B250TB3030	24.60	25.00	25.35	A-3	3030	3	1/4	3	3/4	81.0
5B300TB3030	29.60	30.00	30.35	A-3	3030	3	1/4	3	3/4	109.0
5B380TB3030	37.60	38.00	38.35	A-3	3030	3	1/4	3	3/4	158.0



Dimensions in inches, weight in pounds
6 GROOVES, F = 4 3/4"

Part No.	PICH DIMETER		O.D.	Type	Bush	Bush Max.Bore	E	L Thru Bore	M	Wt. Less Bush.
	"A" Belts	"B" Belts								
6B42TB1615	3.80	4.20	4.55	A-1	1615	1 5/8	3 1/4	1 1/2	0	8.0
6B44TB1615	4.00	4.40	4.75	A-1	1615	1 5/8	3 1/4	1 1/2	0	9.0
6B46TB1615	4.20	4.60	4.95	A-1	1615	1 5/8	3 1/4	1 1/2	0	10.0
6B48TB1615	4.40	4.80	5.15	A-1	1615	1 5/8	1 1/4	1 1/2	2	11.0
6B50TB1615	4.60	5.00	5.35	A-1	1615	1 5/8	1 1/4	1 1/2	2	11.9
6B52TB1615	4.80	5.20	5.55	A-1	1615	1 5/8	1 1/4	1 1/2	2	12.8
6B54TB1615	5.00	5.40	5.75	A-1	1615	1 5/8	1 1/4	1 1/2	2	13.7
6B56TB1615	5.20	5.60	5.95	A-1	1615	1 5/8	1 1/4	1 1/2	2	14.6
6B58TB2517	5.40	5.80	6.15	A-1	2517	2 1/2	1 1/8	1 3/4	1 7/8	15.0
6B60TB2517	5.60	6.00	6.35	A-1	2517	2 1/2	3	1 3/4	0	16.0
6B62TB2517	5.80	6.20	6.55	A-1	2517	2 1/2	1 1/8	1 3/4	1 7/8	17.0
6B64TB2517	6.00	6.40	6.75	A-1	2517	2 1/2	3	1 3/4	0	19.5
6B66TB2517	6.20	6.60	6.95	A-1	2517	2 1/2	1 1/8	1 3/4	1 7/8	20.0
6B68TB2517	6.40	6.80	7.15	A-1	2517	2 1/2	3	1 3/4	0	21.0
6B70TB2517	6.60	7.00	7.35	A-1	2517	2 1/2	1 1/2	1 3/4	1 1/2	23.0
6B74TB2517	7.00	7.40	7.75	A-1	2517	2 1/2	3	1 3/4	0	25.0
6B80TB2517	7.60	8.00	8.35	A-1	2517	2 1/2	1 1/2	1 3/4	1 1/2	26.0
6B86TB2517	8.20	8.60	8.95	A-2	2517	2 1/2	3	1 3/4	0	27.0
6B94TB2517	9.00	9.40	9.75	A-2	2517	2 1/2	3	1 3/4	0	28.0
6B110TB2517	10.60	11.00	11.35	A-2	2517	2 1/2	3	1 3/4	0	34.0
6B124TB2517	12.00	12.40	12.75	A-3	2517	2 1/2	1 1/8	1 3/4	1 7/8	43.0
6B136TB2517	13.20	13.60	13.95	A-3	2517	2 1/2	1 1/2	1 3/4	1 1/2	44.0
6B154TB2517	15.00	15.40	15.75	A-3	2517	2 1/2	1 1/2	1 3/4	1 1/2	52.0
6B160TB2517	15.60	16.00	16.35	A-3	2517	2 1/2	1 1/2	1 3/4	1 1/2	53.0
6B184TB2517	18.00	18.40	18.75	A-3	2517	2 1/2	1 1/2	1 3/4	1 1/2	62.0
6B200TB3030	19.60	20.00	20.35	A-3	3030	3	1/2	3	1 1/4	85.0
6B250TB3030	24.60	25.00	25.35	A-3	3030	3	1/2	3	1 1/4	100.0
6B300TB3030	29.60	30.00	30.35	A-3	3030	3	1/2	3	1 1/4	137.0
6B380TB3030	37.60	38.00	38.35	A-3	3030	3	1/2	3	1 1/4	168.0

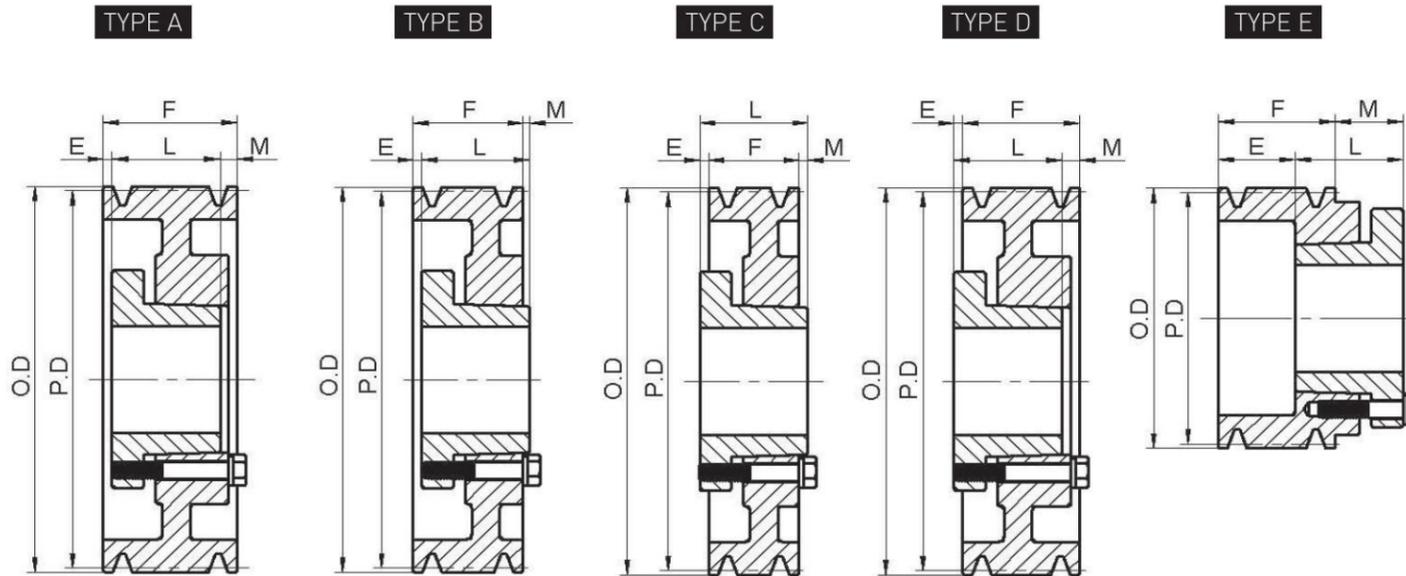


Dimensions in inches, weight in pounds
8 GROOVES, F = 6 1/4"

Part No.	PICH DIMETER		O.D.	Type	Bush	Bush Max. Bore	E	L Thru Bore	M	Wt. Less Bush.
	"A" Belts	"B" Belts								
8B54TB2517	5.00	5.40	5.75	A-1	2517	2 1/2	1 7/8	1 3/4	2 5/8	16.0
8B56TB2517	5.20	5.60	5.95	A-1	2517	2 1/2	1 7/8	1 3/4	2 5/8	17.0
8B60TB2517	5.60	6.00	6.35	A-1	2517	2 1/2	1 7/8	1 3/4	2 5/8	19.0
8B64TB2517	6.00	6.40	6.75	A-1	2517	2 1/2	1 7/8	1 3/4	2 5/8	21.0
8B68TB2517	6.40	6.80	7.15	A-1	2517	2 1/2	1 7/8	1 3/4	2 5/8	25.0
8B74TB2517	7.00	7.40	7.75	A-1	2517	2 1/2	1 7/8	1 3/4	2 5/8	29.0
8B86TB3030	8.20	8.60	8.95	A-1	3030	3	1	3	2 1/4	37.0
8B94TB3030	9.00	9.40	9.75	A-2	3030	3	1	3	2 1/4	41.0
8B110TB3030	10.60	11.00	11.35	A-2	3030	3	1	3	2 1/4	51.0
8B124TB3030	12.00	12.40	12.75	A-3	3030	3	1	3	2 1/4	56.0
8B154TB3030	15.00	15.40	15.75	A-3	3030	3	1	3	2 1/4	69.0
8B184TB3030	18.00	18.40	18.75	A-3	3030	3	1	3	2 1/4	99.0
8B200TB3030	19.60	20.00	20.35	A-3	3030	3	1	3	2 1/4	115.0
8B250TB3030	24.60	25.00	25.35	A-3	3535	3 1/2	3/4	3 1/2	2	145.0
8B300TB3030	29.60	30.00	30.35	A-3	3535	3 1/2	3/4	3 1/2	2	170.0
8B380TB3030	37.60	38.00	38.35	A-3	4040	4	1 1/8	4	1 1/8	260.0

10 GROOVES, F = 7 3/4"

Part Number	PICH DIMETER		O.D.	Type	Bush	Bush Max. Bore	E	L Thru Bore	M	Wt. Less Bush.
	"A" Belts	"B" Belts								
10B54TB2517	5.00	5.40	5.75	A-1	2517	2 1/2	3	1 3/4	3	18.0
10B56TB2517	5.20	5.60	5.95	A-1	2517	2 1/2	3	1 3/4	3	20.0
10B60TB2517	5.60	6.00	6.35	A-1	2517	2 1/2	3	1 3/4	3	22.0
10B64TB2517	6.00	6.40	6.75	A-1	2517	2 1/2	3	1 3/4	3	25.5
10B68TB2517	6.40	6.80	7.15	A-1	2517	2 1/2	3	1 3/4	3	28.0
10B74TB2517	7.00	7.40	7.75	A-1	2517	2 1/2	3	1 3/4	3	35.0
10B86TB3030	8.20	8.60	8.95	A-1	3030	3	2	3	2 3/4	43.0
10B94TB3030	9.00	9.40	9.75	A-2	3030	3	2	3	2 3/4	46.0
10B110TB3030	10.60	11.00	11.35	A-2	3030	3	2	3	2 3/4	52.0



**Standard Keyseats
Table No.1**

Bore Range	Keyseats
1/2" - 9/16"	1/8" x 1/16"
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/2	1 x 1/2

1 3/8" Bore Bushings also available with 3/8x3/16" Keyseats.

Table No.2

Specifications

Part No.	Bushing	Bore Range	Type	D.D.		O.D.	E	L	M	Wt. Less Bush.
				"B" Belts	"A" Belts					
1 GROOVES, F = 7/8" (1B34SH ~ 1B70SDS), F = 1" (1B74SDS ~ 1B300SK)										
1B34SH	SH	1/2" - 1 5/8"	E-Sol.	3.4"	3.0"	3.75"	7/32"	1 5/16"	21/32"	2.0
1B36SH	SH	1/2 - 1 5/8	D-Sol.	3.6	3.2	3.95	19/32	1 5/16	5/32	2.2
1B38SH	SH	1/2 - 1 5/8	D-Sol.	3.8	3.4	4.15	19/32	1 5/16	5/32	2.4
1B40SH	SH	1/2 - 1 5/8	C-Sol.	4.0	3.6	4.35	11/32	1 5/16	3/32	2.7
1B42SH	SH	1/2 - 1 5/8	C-Sol.	4.2	3.8	4.55	11/32	1 5/16	3/32	2.9
1B44SH	SH	1/2 - 1 5/8	C-Sol.	4.4	4.0	4.75	11/32	1 5/16	3/32	3.4
1B46SDS	SDS	1/2 - 2	C-Sol.	4.6	4.2	4.95	11/32	1 5/16	3/32	4.0
1B48SDS	SDS	1/2 - 2	C-Sol.	4.8	4.4	5.15	11/32	1 5/16	3/32	4.3
1B50SDS	SDS	1/2 - 2	C-Sol.	5.0	4.6	5.35	11/32	1 5/16	3/32	4.7
1B52SDS	SDS	1/2 - 2	C-Sol.	5.2	4.8	5.55	11/32	1 5/16	3/32	5.0
1B54SDS	SDS	1/2 - 2	C-Sol.	5.4	5.0	5.75	11/32	1 5/16	3/32	5.3
1B56SDS	SDS	1/2 - 2	C-Sol.	5.6	5.2	5.95	11/32	1 5/16	3/32	5.6
1B58SDS	SDS	1/2 - 2	C-Web	5.8	5.4	6.15	11/32	1 5/16	3/32	5.9
1B60SDS	SDS	1/2 - 2	C-Web	6.0	5.6	6.35	11/32	1 5/16	3/32	6.2
1B62SDS	SDS	1/2 - 2	C-Web	6.2	5.8	6.55	11/32	1 5/16	3/32	6.5
1B64SDS	SDS	1/2 - 2	C-Web	6.4	6.0	6.75	11/32	1 5/16	3/32	6.8
1B66SDS	SDS	1/2 - 2	C-Web	6.6	6.2	6.95	11/32	1 5/16	3/32	7.2
1B68SDS	SDS	1/2 - 2	C-Arm	6.8	6.4	7.15	11/32	1 5/16	3/32	7.5
1B70SDS	SDS	1/2 - 2	C-Arm	7.0	6.6	7.35	11/32	1 5/16	3/32	7.8
1B74SDS	SDS	1/2 - 2	D-Arm	7.4	7.0	7.75	17/32	1 5/16	7/32	8.8
1B80SDS	SDS	1/2 - 2	D-Arm	8.0	7.6	8.35	17/32	1 5/16	7/32	9.6
1B86SDS	SDS	1/2 - 2	D-Arm	8.6	8.2	8.95	17/32	1 5/16	7/32	10.0
1B90SDS	SDS	1/2 - 2	D-Arm	9.0	8.6	9.35	17/32	1 5/16	7/32	7.5
1B94SDS	SDS	1/2 - 2	D-Arm	9.4	9.0	9.75	17/32	1 5/16	7/32	10.5
1B110SDS	SDS	1/2 - 2	D-Arm	11.0	10.6	11.35	17/32	1 5/16	7/32	11.0
1B124SDS	SDS	1/2 - 2	D-Arm	12.4	12.0	12.75	17/32	1 5/16	7/32	12.0
1B136SDS	SDS	1/2 - 2	D-Arm	13.6	13.2	13.95	17/32	1 5/16	7/32	14.0
1B154SK	SK	1/2 - 2 5/8	C-Arm	15.4	15.0	15.75	21/32	1 15/16	9/32	16.0
1B160SK	SK	1/2 - 2 5/8	C-Arm	16.0	15.6	16.35	21/32	1 15/16	9/32	16.6
1B184SK	SK	1/2 - 2 5/8	C-Arm	18.4	18.0	18.75	21/32	1 15/16	9/32	18
1B200SK	SK	1/2 - 2 5/8	C-Arm	20.0	19.6	20.35	21/32	1 15/16	9/32	20
1B250SK	SK	1/2 - 2 5/8	C-Arm	25.0	24.6	25.35	21/32	1 15/16	9/32	31.4
1B300SK	SK	1/2 - 2 5/8	C-Arm	30.0	29.6	30.35	21/32	1 15/16	9/32	42.7

Table No.3

Specifications

Part No.	Bushing	Bore Range	Type	D.D.		O.D.	E	L	M	Wt. Less Bush.
				"B" Belts	"A" Belts					
2 GROOVES,F=1 3/4"										
2B34SH	SH	1/2 - 1 5/8	E-Sol.	3.4"	3.0"	3.75"	1 3/32"	1 5/16"	21/32"	2.1
2B36SH	SH	1/2 - 1 5/8	D-Sol.	3.6	3.2	3.95	15/32	1 5/16	29/32	2.6
2B38SH	SH	1/2 - 1 5/8	D-Sol.	3.8	3.4	4.15	15/32	1 5/16	29/32	3.1
2B40SH	SH	1/2 - 1 5/8	A-Sol.	4.0	3.6	4.35	1/32	1 5/16	13/32	3.0
2B42SH	SH	1/2 - 1 5/8	A-Sol.	4.2	3.8	4.55	1/32	1 5/16	13/32	3.3
2B44SH	SH	1/2 - 1 5/8	A-Sol.	4.4	4.0	4.75	1/32	1 5/16	13/32	3.7
2B46SDS	SDS	1/2 - 2	A-Sol.	4.6	4.2	4.95	1/32	1 5/16	13/32	3.7
2B48SDS	SDS	1/2 - 2	A-Sol.	4.8	4.4	5.15	1/32	1 5/16	13/32	4.3
2B50SDS	SDS	1/2 - 2	A-Sol.	5.0	4.6	5.35	1/32	1 5/16	13/32	4.7
2B52SDS	SDS	1/2 - 2	A-Sol.	5.2	4.8	5.55	1/32	1 5/16	13/32	5.2
2B54SDS	SDS	1/2 - 2	A-Sol.	5.4	5.0	5.75	1/32	1 5/16	13/32	5.5
2B56SDS	SDS	1/2 - 2	A-Web	5.6	5.2	5.95	1/32	1 5/16	13/32	6.0
2B58SDS	SDS	1/2 - 2	A-Web	5.8	5.4	6.15	1/32	1 5/16	13/32	6.4
2B60SDS	SDS	1/2 - 2	A-Web	6.0	5.6	6.35	1/32	1 5/16	13/32	6.8
2B62SDS	SDS	1/2 - 2	A-Web	6.2	5.8	6.55	1/32	1 5/16	13/32	6.7
2B64SDS	SDS	1/2 - 2	A-Web	6.4	6.0	6.75	1/32	1 5/16	13/32	7.1
2B66SDS	SDS	1/2 - 2	A-Web	6.6	6.2	6.95	1/32	1 5/16	13/32	7.7
2B68SDS	SDS	1/2 - 2	A-Arm	6.8	6.4	7.15	1/32	1 5/16	13/32	7.7
2B70SK	SK	1/2 - 2 5/8	D-Sol.	7.0	6.6	7.35	11/32	1 15/16	5/32	10.9
2B74SK	SK	1/2 - 2 5/8	D-Arm	7.4	7.0	7.75	11/32	1 15/16	5/32	9.5
2B80SK	SK	1/2 - 2 5/8	D-Arm	8.0"	7.6"	8.35	11/32	1 15/16	5/32	11.4
2B86SK	SK	1/2 - 2 5/8	D-Arm	8.6	8.2	8.95	11/32	1 15/16	5/32	12.1
2B90SK	SK	1/2 - 2 5/8	D-Arm	9.0	8.6	9.35	11/32	1 15/16	5/32	12.2
2B94SK	SK	1/2 - 2 5/8	D-Arm	9.4	9.0	9.75	11/32	1 15/16	5/32	13.5
2B100SK	SK	1/2 - 2 5/8	D-Arm	10.0	9.6	10.35	11/32	1 15/16	5/32	13.6
2B105SK	SK	1/2 - 2 5/8	D-Arm	10.5	10.1	10.85	11/32	1 15/16	5/32	14.2
2B110SK	SK	1/2 - 2 5/8	D-Arm	11.0	10.6	11.35	11/32	1 15/16	5/32	14.8
2B124SK	SK	1/2 - 2 5/8	D-Arm	12.4	12.0	12.75	11/32	1 15/16	5/32	17.6
2B130SK	SK	1/2 - 2 5/8	D-Arm	13.0	12.6	13.35	11/32	1 15/16	5/32	18.7
2B136SK	SK	1/2 - 2 5/8	D-Arm	13.6	13.2	13.95	11/32	1 15/16	5/32	18.3
2B154SK	SK	1/2 - 2 5/8	D-Arm	15.4	15.0	15.75	11/32	1 15/16	5/32	22.9
2B160SK	SK	1/2 - 2 5/8	D-Arm	16.0	15.6	16.35	11/32	1 15/16	5/32	23.6
2B184SK	SK	1/2 - 2 5/8	D-Arm	18.4	18.0	18.75	11/32	1 15/16	5/32	27.6
2B200SF	SF	1/2 - 2 15/16	D-Arm	20.0	19.6	20.35	15/32	2 1/16	5/32	31.4
2B240SF	SF	1/2 - 2 15/16	D-Arm	24.0	23.6	24.35	15/32	2 1/16	5/32	38.0
2B250SF	SF	1/2 - 2 15/16	D-Arm	25.0	24.6	25.35	15/32	2 1/16	5/32	46.0
2B300SF	SF	1/2 - 2 15/16	D-Arm	30.0	29.6	30.35	15/32	2 1/16	5/32	59.2
2B380SF	SF	1/2 - 2 15/16	D-Arm	38.0	37.6	38.35	15/32	2 1/16	5/32	94.8
3 GROOVES,F=2 1/2"										
3B34SH	SH	1/2 - 1 5/8	E-Sol.	3.4	3.0	3.75	1 27/32	1 5/16	21/32	3.0
3B36SH	SH	1/2 - 1 5/8	D-Sol.	3.6	3.2	3.95	15/32	1 5/16	1 21/32	3.6
3B38SH	SH	1/2 - 1 5/8	D-Sol.	3.8	3.4	4.15	15/32	1 5/16	1 21/32	4.3
3B40SH	SH	1/2 - 1 5/8	D-Sol.	4.0	3.6	4.35	15/32	1 5/16	1 21/32	3.7
3B42SH	SH	1/2 - 1 5/8	D-Sol.	4.2	3.8	4.55	15/32	1 5/16	1 21/32	4.6
3B44SH	SH	1/2 - 1 5/8	D-Sol.	4.4	4.0	4.75	15/32	1 5/16	1 21/32	5.0
3B46SD	SD	1/2 - 2	A-Sol.	4.6	4.2	4.95	13/32	1 13/16	9/32	5.5
3B48SD	SD	1/2 - 2	A-Sol.	4.8	4.4	5.15	13/32	1 13/16	9/32	6.4
3B50SD	SD	1/2 - 2	A-Sol.	5.0	4.6	5.35	13/32	1 13/16	9/32	6.9
3B52SD	SD	1/2 - 2	A-Sol.	5.2	4.8	5.55	13/32	1 13/16	9/32	7.6
3B54SD	SD	1/2 - 2	A-Sol.	5.4	5.0	5.75	13/32	1 13/16	9/32	8.2
3B56SD	SD	1/2 - 2	A-Sol.	5.6	5.2	5.95	13/32	1 13/16	9/32	8.8
3B58SD	SD	1/2 - 2	A-Sol.	5.8	5.4	6.15	13/32	1 13/16	9/32	9.5
3B60SD	SD	1/2 - 2	A-Sol.	6.0	5.6	6.35	13/32	1 13/16	9/32	10.1
3B62SD	SD	1/2 - 2	A-Sol.	6.2	5.8	6.55	13/32	1 13/16	9/32	11.0
3B64SD	SD	1/2 - 2	A-Sol.	6.4	6.0	6.75	13/32	1 13/16	9/32	11.7
3B66SD	SD	1/2 - 2	A-Sol.	6.6	6.2	6.95	13/32	1 13/16	9/32	12.5

B series

Table No.4 Specifications

Part No.	Bushing	Bore Range	Type	D.D.		O.D.	E	L	M	Wt. Less Bush.
				"B" Belts	"A" Belts					
3 GROOVES(Cont.),F =2 1/2"										
3B68SD	SD	1/2 - 2	A-Arm	6.8	6.4	7.15	13/32	1 13/16	9/32	10.6
3B70SK	SK	1/2 - 2 5/8	D-Sol.	7.0	6.6	7.35	3/32	1 15/16	21/32	13.1
3B74SK	SK	1/2 - 2 5/8	D-Arm	7.4	7.0	7.75	3/32	1 15/16	21/32	12.9
3B80SK	SK	1/2 - 2 5/8	D-Arm	8.0	7.6	8.35	3/32	1 15/16	21/32	13.7
3B86SK	SK	1/2 - 2 5/8	D-Arm	8.6	8.2	8.95	3/32	1 15/16	21/32	15.2
3B90SK	SK	1/2 - 2 5/8	D-Arm	9.0	8.6	9.35	3/32	1 15/16	21/32	15.9
3B94SK	SK	1/2 - 2 5/8	D-Arm	9.4	9.0	9.75	3/32	1 15/16	21/32	16.2
3B100SK	SK	1/2 - 2 5/8	D-Arm	10.0	9.6	10.35	3/32	1 15/16	21/32	17.2
3B110SK	SK	1/2 - 2 5/8	D-Arm	11.0	10.6	11.35	3/32	1 15/16	21/32	19.4
3B124SK	SK	1/2 - 2 5/8	D-Arm	12.4	12.0	12.75	3/32	1 15/16	21/32	21.2
3B136SK	SK	1/2 - 2 5/8	D-Arm	13.6	13.2	13.95	3/32	1 15/16	21/32	27.7
3B154SK	SK	1/2 - 2 5/8	D-Arm	15.4	15.0	15.75	3/32	1 15/16	21/32	31.4
3B160SK	SK	1/2 - 2 5/8	D-Arm	16.0	15.6	16.35	3/32	1 15/16	21/32	32.8
3B184SK	SK	1/2 - 2 5/8	D-Arm	18.4	18.0	18.75	3/32	1 15/16	21/32	39.6
3B200SF	SF	1/2 - 2 15/16	D-Arm	20.0	19.6	20.35	7/32	2 1/16	21/32	45.3
3B250SF	SF	1/2 - 2 15/16	D-Arm	25.0	24.6	25.35	7/32	2 1/16	21/32	60.8
3B300SF	SF	1/2 - 2 15/16	D-Arm	30.0	29.6	30.35	7/32	2 1/16	21/32	82.0
3B380E	E	7/8 - 3 1/2	D-Arm	38.0	37.6	38.35	17/32	2 3/4	9/32	112.0
4 GROOVES ,F =3 1/4"										
4B34SD	SD	1/2 - 2	E-Sol.	3.4"	3.0"	3.75"	2 15/32"	1 13/16"	1 1/32"	4.0
4B36SD	SD	1/2 - 2	E-Sol.	3.6	3.2	3.95	2 15/32	1 13/16	1 1/32	4.5
4B38SD	SD	1/2 - 2	E-Sol.	3.8	3.4	4.15	2 15/32	1 13/16	1 1/32	5.1
4B40SD	SD	1/2 - 2	E-Sol.	4.0	3.6	4.35	2 3/32	1 13/16	21/32	5.3
4B42SD	SD	1/2 - 2	E-Sol.	4.2	3.8	4.55	2 3/32	1 13/16	21/32	5.8
4B44SD	SD	1/2 - 2	E-Sol.	4.4	4.0	4.75	2 3/32	1 13/16	21/32	6.4
4B46SD	SD	1/2 - 2	A-Sol.	4.6	4.2	4.95	21/32	1 13/16	25/32	6.6
4B48SD	SD	1/2 - 2	A-Sol.	4.8	4.4	5.15	21/32	1 13/16	25/32	7.6
4B50SD	SD	1/2 - 2	A-Sol.	5.0	4.6	5.35	21/32	1 13/16	25/32	8.3
4B52SD	SD	1/2 - 2	A-Sol.	5.2	4.8	5.55	21/32	1 13/16	25/32	9.0
4B54SD	SD	1/2 - 2	A-Sol.	5.4	5.4	5.75	21/32	1 13/16	25/32	9.7
4B56SD	SD	1/2 - 2	A-Sol.	5.6	5.2	5.95	21/32	1 13/16	25/32	10.5
4B58SD	SD	1/2 - 2	A-Sol.	5.8	5.4	6.15	21/32	1 13/16	25/32	11.4
4B60SD	SD	1/2 - 2	A-Sol.	6.0	5.6	6.35	21/32	1 13/16	25/32	12.0
4B62SD	SD	1/2 - 2	A-Sol.	6.2	5.8	6.55	21/32	1 13/16	25/32	12.7
4B64SD	SD	1/2 - 2	A-Sol.	6.4	6.0	6.75	21/32	1 13/16	25/32	13.4
4B66SD	SD	1/2 - 2	A-Sol.	6.6	6.2	6.95	21/32	1 13/16	25/32	14.3
4B68SD	SD	1/2 - 2	A-Arm	6.8	6.4	7.15	21/32	1 13/16	25/32	13.2
4B70SK	SK	1/2 - 2 5/8	A-Sol.	7.0	6.6	7.35	7/32	1 15/16	1 3/32	15.0
4B74SK	SK	1/2 - 2 5/8	A-Arm	7.4	7.0	7.75	7/32	1 15/16	1 3/32	14.9
4B80SK	SK	1/2 - 2 5/8	A-Arm	8.0	7.6	8.35	7/32	1 15/16	1 3/32	16.8
4B86SK	SK	1/2 - 2 5/8	A-Arm	8.6	8.2	8.95	7/32	1 15/16	1 3/32	17.6
4B90SK	SK	1/2 - 2 5/8	A-Arm	9.0	8.6	9.35	7/32	1 15/16	1 3/32	18.3
4B94SK	SK	1/2 - 2 5/8	A-Arm	9.4	9.0	9.75	7/32	1 15/16	1 3/32	19.6
4B100SK	SK	1/2 - 2 5/8	A-Arm	10.0	9.6	10.35	7/32	1 15/16	1 3/32	22.1
4B110SK	SK	1/2 - 2 5/8	A-Arm	11.0	10.6	11.35	7/32	1 15/16	1 3/32	25.1
4B124SK	SK	1/2 - 2 5/8	A-Arm	12.4	12.0	12.75	7/32	1 15/16	1 3/32	29.9
4B136SK	SK	1/2 - 2 5/8	A-Arm	13.6	13.2	13.95	7/32	1 15/16	1 3/32	33.3
4B154SF	SF	1/2 - 2 15/16	A-Arm	15.4	15.0	15.75	5/32	2 1/16	1 1/32	38.6
4B160SF	SF	1/2 - 2 15/16	A-Arm	16.0	15.6	16.35	5/32	2 1/16	1 1/32	40.3
4B184SF	SF	1/2 - 2 15/16	A-Arm	18.4	18.0	18.75	5/32	2 1/16	1 1/32	47.8
4B200SF	SF	1/2 - 2 15/16	A-Arm	20.0	19.6	20.35	5/32	2 1/16	1 1/32	53.6
4B250E	E	7/8 - 3 1/2	D-Arm	25.0	24.6	25.35	5/32	2 3/4	21/32	76.5
4B300E	E	7/8 - 3 1/2	D-Arm	30.0	29.6	30.35	5/32	2 3/4	21/32	97.0
4B380E	E	7/8 - 3 1/2	D-Arm	38.0	37.6	38.35	5/32	2 3/4	21/32	136.7

B series



Table No.5 Specifications

Part No.	Bushing	Bore Range	Type	D.D.		O.D.	E	L	M	Wt. Less Bush.
				"B" Belts	"A" Belts					
5 GROOVES, F = 4"										
5B34SD	SD	1/2" - 2"	E-Sol.	3.4"	3.0"	3.75"	3 7/32"	1 13/16"	1 1/32"	4.8
5B36SD	SD	1/2 - 2	E-Sol.	3.6	3.2	3.95	3 7/32	1 13/16	1 1/32	5.4
5B38SD	SD	1/2 - 2	E-Sol.	3.8	3.4	4.15	3 7/32	1 13/16	1 1/32	6.2
5B40SD	SD	1/2 - 2	E-Sol.	4.0	3.6	4.35	2 27/32	1 13/16	21/32	6.4
5B42SD	SD	1/2 - 2	E-Sol.	4.2	3.8	4.55	2 27/32	1 13/16	21/32	6.9
5B44SD	SD	1/2 - 2	E-Sol.	4.4	4.0	4.75	2 27/32	1 13/16	21/32	7.6
5B46SD	SD	1/2 - 2	A-Sol.	4.6	4.2	4.95	21/32	1 13/16	1 17/32	7.6
5B48SD	SD	1/2 - 2	A-Sol.	4.8	4.4	5.15	21/32	1 13/16	1 17/32	9.0
5B50SD	SD	1/2 - 2	A-Sol.	5.0	4.6	5.35	21/32	1 13/16	1 17/32	9.7
5B52SD	SD	1/2 - 2	A-Sol.	5.2	4.8	5.55	21/32	1 13/16	1 17/32	10.5
5B54SK	SK	1/2 - 2 5/8	A-Sol.	5.4	5.0	5.75	17/32	1 15/16	1 17/32	9.7
5B56SK	SK	1/2 - 2 5/8	A-Sol.	5.6	5.2	5.95	17/32	1 15/16	1 17/32	11.2
5B58SK	SK	1/2 - 2 5/8	A-Sol.	5.8	5.4	6.15	17/32	1 15/16	1 17/32	12.0
5B60SK	SK	1/2 - 2 5/8	A-Sol.	6.0	5.6	6.35	17/32	1 15/16	1 17/32	12.9
5B62SK	SK	1/2 - 2 5/8	A-Sol.	6.2	5.8	6.55	17/32	1 15/16	1 17/32	13.7
5B64SK	SK	1/2 - 2 5/8	A-Sol.	6.4	6.0	6.75	17/32	1 15/16	1 17/32	14.6
5B66SK	SK	1/2 - 2 5/8	A-Sol.	6.6	6.2	6.95	17/32	1 15/16	1 17/32	15.4
5B68SK	SK	1/2 - 2 5/8	A-Sol.	6.8	6.4	7.15	17/32	1 15/16	1 17/32	16.1
5B70SF	SF	1/2 - 2 15/16	A-Sol.	7.0	6.6	7.35	15/32	2 1/16	1 15/32	16.6
5B74SF	SF	1/2 - 2 15/16	A-Web.	7.4	7.0	7.75	15/32	2 1/16	1 15/32	17.6
5B80SF	SF	1/2 - 2 15/16	A-Web.	8.0	7.6	8.35	15/32	2 1/16	1 15/32	20.5
5B86SF	SF	1/2 - 2 15/16	A-Web.	8.6	8.2	8.95	15/32	2 1/16	1 15/32	22.9
5B94SF	SF	1/2 - 2 15/16	A-Arm	9.4	9.0	9.75	15/32	2 1/16	1 15/32	24.4
5B110SF	SF	1/2 - 2 15/16	A-Arm	11.0	10.6	11.35	15/32	2 1/16	1 15/32	27.8
5B124SF	SF	1/2 - 2 15/16	A-Arm	12.4	12.0	12.75	15/32	2 1/16	1 15/32	34.0
5B136SF	SF	1/2 - 2 15/16	A-Arm	13.6	13.2	13.95	15/32	2 1/16	1 15/32	37.9
5B154SF	SF	1/2 - 2 15/16	A-Arm	15.4	15.0	15.75	15/32	2 1/16	1 15/32	44.0
5B160SF	SF	1/2 - 2 15/16	A-Arm	16.0	15.6	16.35	15/32	2 1/16	1 15/32	46.3
5B184SF	SF	1/2 - 2 15/16	A-Arm	18.4	18.0	18.75	15/32	2 1/16	1 15/32	56.6
5B200E	E	7/8 - 3 1/2	A-Arm	20.0	19.6	20.35	3/32	2 3/4	1 5/32	69.1
5B250E	E	7/8 - 3 1/2	A-Arm	25.0	24.6	25.35	3/32	2 3/4	1 5/32	88.4
5B300E	E	7/8 - 3 1/2	A-Arm	30.0	29.6	30.35	3/32	2 3/4	1 5/32	114.6
5B380E	E	7/8 - 3 1/2	A-Arm	38.0	37.6	38.35	3/32	2 3/4	1 5/32	171.3
6 GROOVES, F = 4 3/4"										
6B34SD	SD	1/2" - 2"	E-Sol.	3.4"	3.0"	3.75	3 31/32	1 13/16	1 1/32	5.6
6B36SD	SD	1/2 - 2	E-Sol.	3.60	3.20	3.95	3 31/32	1 13/16	1 1/32	6.5
6B38SD	SD	1/2 - 2	E-Sol.	3.80	3.40	4.15	3 31/32	1 13/16	1 1/32	7.3
6B40SD	SD	1/2 - 2	E-Sol.	4.00	3.60	4.35	3 19/32	1 13/16	21/32	7.2
6B42SD	SD	1/2 - 2	E-Sol.	4.20	3.80	4.55	3 19/32	1 13/16	21/32	8.0
6B44SD	SD	1/2 - 2	E-Sol.	4.40	4.00	4.75	3 19/32	1 13/16	21/32	8.8
6B46SD	SD	1/2 - 2	A-Sol.	4.60	4.20	4.95	21/32	1 13/16	2 9/32	8.7
6B48SD	SD	1/2 - 2	A-Sol.	4.80	4.40	5.15	21/32	1 13/16	2 9/32	10.4
6B50SD	SD	1/2 - 2	A-Sol.	5.00	4.60	5.35	21/32	1 13/16	2 9/32	11.0
6B52SD	SD	1/2 - 2	A-Sol.	5.20	4.80	5.55	21/32	1 13/16	2 9/32	12.0
6B54SK	SK	1/2 - 2 5/8	A-Sol.	5.40	5.00	5.75	17/32	1 15/16	2 9/32	11.0
6B56SK	SK	1/2 - 2 5/8	A-Sol.	5.60	5.20	5.95	17/32	1 15/16	2 9/32	12.8
6B58SK	SK	1/2 - 2 5/8	A-Sol.	5.80	5.40	6.15	17/32	1 15/16	2 9/32	13.7
6B60SK	SK	1/2 - 2 5/8	A-Sol.	6.00	5.60	6.35	17/32	1 15/16	2 9/32	14.6
6B62SK	SK	1/2 - 2 5/8	A-Sol.	6.20	5.80	6.55	17/32	1 15/16	2 9/32	15.5
6B64SK	SK	1/2 - 2 5/8	A-Sol.	6.40	6.00	6.75	17/32	1 15/16	2 9/32	16.6
6B66SK	SK	1/2 - 2 5/8	A-Sol.	6.60	6.20	6.95	17/32	1 15/16	2 9/32	17.4
6B68SK	SK	1/2 - 2 5/8	A-Sol.	6.80	6.40	7.15	17/32	1 15/16	2 9/32	18.0
6B70SF	SF	1/2 - 2 15/16	A-Sol.	7.00	6.60	7.35	27/32	2 1/16	1 27/32	18.3
6B74SF	SF	1/2 - 2 15/16	A-Sol.	7.40	7.40	7.75	27/32	2 1/16	1 27/32	21.3
6B80SF	SF	1/2 - 2 15/16	A-Web	8.00	7.60	8.35	27/32	2 1/16	1 27/32	23.8
6B84SF	SF	1/2 - 2 15/16	A-Web	8.4	8.0	8.75	27/32	2 1/16	1 27/32	26.5
6B86SF	SF	1/2 - 2 15/16	A-Web	8.60	8.20	8.95	27/32	2 1/16	1 27/32	26.9
6B94SF	SF	1/2 - 2 15/16	A-Arm	9.40	9.00	9.75	27/32	2 1/16	1 27/32	27.9
6B110SF	SF	1/2 - 2 15/16	A-Arm	11.00	10.60	11.35	27/32	2 1/16	1 27/32	33.1

B series

B

B with QD bushing for "A/B" Belts(P.34~P.38)

Q-D Sheaves for "A" and "B" Belts



Table No.5 Specifications

Part No.	Bushing	Bore Range	Type	D.D.		O.D.	E	L	M	Wt. Less Bush.
				"B" Belts	"A" Belts					
6 GROOVES(Cont.),F =4 3/4"										
6B124SF	SF	1/2 - 2 15/16	A-Arm	12.40	12.00	12.75	27/32	2 1/16	1 27/32	38.9
6B136SF	SF	1/2 - 2 15/16	A-Arm	13.60	13.20	13.95	27/32	2 1/16	1 27/32	42.9
6B154SF	SF	1/2 - 2 15/16	A-Arm	15.40	15.00	15.75	27/32	2 1/16	1 27/32	52.2
6B160SF	SF	1/2 - 2 15/16	A-Arm	16.00	15.60	16.35	27/32	2 1/16	1 27/32	55.1
6B184SF	SF	1/2 - 2 15/16	A-Arm	18.40	18.00	18.75	27/32	2 1/16	1 27/32	66.1
6B200E	E	7/8 - 3 1/2	A-Arm	20.00	19.60	20.35	7/32	2 3/4	1 25/32	78.6
6B250E	E	7/8 - 3 1/2	A-Arm	25.00	24.60	25.35	7/32	2 3/4	1 25/32	100.8
6B300E	E	7/8 - 3 1/2	A-Arm	30.00	29.60	30.35	7/32	2 3/4	1 25/32	127.9
6B380E	E	7/8 - 3 1/2	A-Arm	38.00	37.60	38.35	7/32	2 3/4	1 25/32	200.6
8 GROOVES,F =6 1/4"										
8B54SK	SK	1/2 - 2 5/8	A-Sol.	5.40	5.00	5.75	1 1/32	1 15/16	3 9/32	13.7
8B56SK	SK	1/2 - 2 5/8	A-Sol.	5.60	5.20	5.95	1 1/32	1 15/16	3 9/32	16.2
8B58SK	SK	1/2 - 2 5/8	A-Sol.	5.80	5.40	6.15	1 1/32	1 15/16	3 9/32	17.4
8B60SF	SF	1/2 - 2 15/16	A-Sol.	6.00	5.60	6.35	31/32	2 1/16	3 7/32	16.3
8B62SF	SF	1/2 - 2 15/16	A-Sol.	6.20	5.80	6.55	31/32	2 1/16	3 7/32	18.6
8B64SF	SF	1/2 - 2 15/16	A-Sol.	6.40	6.00	6.75	31/32	2 1/16	3 7/32	20.1
8B66SF	SF	1/2 - 2 15/16	A-Sol.	6.60	6.20	6.95	31/32	2 1/16	3 7/32	20.0
8B68SF	SF	1/2 - 2 15/16	A-Sol.	6.80	6.40	7.15	31/32	2 1/16	3 7/32	21.8
8B70SF	SF	1/2 - 2 15/16	A-Sol.	7.00	6.60	7.35	31/32	2 1/16	3 7/32	23.0
8B74SF	SF	1/2 - 2 15/16	A-Sol.	7.40	7.00	7.75	31/32	2 1/16	3 7/32	25.4
8B80SF	SF	1/2 - 2 15/16	A-Sol.	8.00	7.60	8.35	31/32	2 1/16	3 7/32	29.2
8B86E	E	7/8 - 3 1/2	A-Sol.	8.60	8.20	8.95	1 7/32	2 3/4	2 9/32	35.3
8B94E	E	7/8 - 3 1/2	A-Web	9.40	9.00	9.75	1 7/32	2 3/4	2 9/32	39.7
8B110E	E	7/8 - 3 1/2	A-Arm	11.00	10.60	11.35	1 7/32	2 3/4	2 9/32	47.1
8B124E	E	7/8 - 3 1/2	A-Arm	12.40	12.00	12.75	1 7/32	2 3/4	2 9/32	55.2
8B136E	E	7/8 - 3 1/2	A-Arm	13.60	13.20	13.95	1 7/32	2 3/4	2 9/32	64.6
8B154E	E	7/8 - 3 1/2	A-Arm	15.40	15.00	15.75	1 7/32	2 3/4	2 9/32	72.6
8B160E	E	7/8 - 3 1/2	A-Arm	16.00	15.60	16.35	1 7/32	2 3/4	2 9/32	75.9
8B184F	F	1 - 4	A-Arm	18.40	18.00	18.75	3/32	3 5/8	2 17/32	94.4
8B200F	F	1 - 4	A-Arm	20.00	19.60	20.35	3/32	3 5/8	2 17/32	104.3
8B250F	F	1 - 4	A-Arm	25.00	24.60	25.35	3/32	3 5/8	2 17/32	137.8
8B300F	F	1 - 4	A-Arm	30.00	29.60	30.35	3/32	3 5/8	2 17/32	150.0
8B380F	F	1 - 4	A-Arm	38.00	37.60	38.35	3/32	3 5/8	2 17/32	220.0
10 GROOVES,F =7 3/4"										
10B54SK	SK	1/2 - 2 5/8	A-Sol.	5.40	5.00	5.75	1 25/32	1 15/16	4 1/32	16.5
10B56SK	SK	1/2 - 2 5/8	A-Sol.	5.60	5.20	5.95	1 25/32	1 15/16	4 1/32	19.2
10B58SK	SK	1/2 - 2 5/8	A-Sol.	5.80	5.40	6.15	1 25/32	1 15/16	4 1/32	20.6
10B60SF	SF	1/2 - 2 15/16	A-Sol.	6.00	5.60	6.35	1 23/32	2 1/16	3 31/32	19.5
10B62SF	SF	1/2 - 2 15/16	A-Sol.	6.20	5.80	6.55	1 23/32	2 1/16	3 31/32	22.6
10B64SF	SF	1/2 - 2 15/16	A-Sol.	6.40	6.00	6.75	1 23/32	2 1/16	3 31/32	23.6
10B66SF	SF	1/2 - 2 15/16	A-Sol.	6.60	6.20	6.95	1 23/32	2 1/16	3 31/32	25.6
10B68SF	SF	1/2 - 2 15/16	A-Sol.	6.80	6.40	7.15	1 23/32	2 1/16	3 31/32	25.7
10B70SF	SF	1/2 - 2 15/16	A-Sol.	6.80	6.40	7.35	1 23/32	2 1/16	3 31/32	27.7
10B74SF	SF	1/2 - 2 15/16	A-Sol.	7.40	7.00	7.75	1 23/32	2 1/16	3 31/32	30.2
10B86E	E	7/8 - 3 1/2	A-Sol.	8.60	8.20	8.95	1 31/32	2 3/4	3 1/32	44.1
10B94E	E	7/8 - 3 1/2	A-Web	9.40	9.00	9.75	1 31/32	2 3/4	3 1/32	45.0
10B110E	E	7/8 - 3 1/2	A-Arm	11.00	10.60	11.35	1 31/32	2 3/4	3 1/32	55.6
10B124E	E	7/8 - 3 1/2	A-Arm	12.40	12.00	12.75	1 31/32	2 3/4	3 1/32	67.4
10B136F	F	1 - 4	A-Arm	13.60	13.20	13.95	27/32	3 5/8	3 9/32	81.6
10B154F	F	1 - 4	A-Arm	15.40	15.00	15.75	27/32	3 5/8	3 9/32	90.4
10B160F	F	1 - 4	A-Arm	16.00	15.60	16.35	27/32	3 5/8	3 9/32	111.0
10B184F	F	1 - 4	A-Arm	18.40	18.00	18.75	27/32	3 5/8	3 9/32	116.0
10B200F	F	1 - 4	A-Arm	20.00	19.60	20.35	27/32	3 5/8	3 9/32	130.0
10B250F	F	1 - 4	A-Arm	25.00	24.60	25.35	27/32	3 5/8	3 9/32	183.0
10B300F	F	1 - 4	A-Arm	30.00	29.60	30.35	27/32	3 5/8	3 9/32	212.0
10B380J	J	1 1/2 - 4 1/2	A-Arm	38.00	37.60	38.35	1/8	4 5/8	3	316.0

B series