

Technical Information

Seating Torque

Socket Head Cap Screws		
Screw Size (Inch)	Seating Torque Alloy (in-lb)	Seating Torque Stainless (in-lb)
4-40	15	8
6-32	25	15
8-32	50	30
10-32	75	45
1/4-28	175	115
5/16-24	340	200
3/8-24	600	350
1/2-20	1500	875

Fastener Key Sizes		
Inch		
Set Screw Thread Size	Hex Key Size (in)	
2-56	0.035	
4-40	0.050	
6-32	1/16	
8-32	5/64	
10-32	3/32	
1/4-20	1/8	
5/16-18	5/32	
3/8-16	3/16	
1/2-13	1/4	

Metric		
Set Screw Thread Size	Hex Key Size (in)	
M 2	0.9	
M 3	1.5	
M 4	2.0	
M 5	2.5	
M 6	3.0	
M 8	4.0	
M 10	5.0	

Socket Set Screws		
Screw Size (Inch)	Seating Torque Alloy (in-lb)	Seating Torque Stainless (in-lb)
6-32	10	7
8-32	20	15
10-32	35	25
1/4-20	90	70
5/16-18	170	135
5/16-24	170	135
3/8-16	300	235
1/2-13	625	500

Keyways		
Inch Bore	Key Size Width x Depth	
3/8 to 7/16	3/32 X 3/64	
1/2 to 9/16	1/8 X 1/16	
5/8 to 7/8	3/16 X 3/32	
1 to 1-1/4	1/4 X 1/8	
1-5/16 to 1-3/8	5/16 X 5/32	
1-7/16 to 1-3/4	3/8 X 3/16	
1-7/8 to 2-1/4	1/2 x 1/4	

Metric		
Bore	Key Size Width x Depth	
7 to 8	2 X 1.2	
9 to 10	3 X 1.8	
11 to 12	4 X 2.5	
13 to 17	5 X 3	
18 to 22	6 X 3.5	
23 to 30	8 X 4	
31 to 38	10 X 5	
39 to 44	12 X 5	
45 to 50	14 X 5.5	

Inch

Set Screw Thread Size	Hex Key Size (in)	SHCS Thread	Hex Key Size Size (in)
2-56	0.035	4-40	3/32
4-40	0.050	6-32	7/64
6-32	1/16	8-32	9/64
8-32	5/64	10-32	5/32
10-32	3/32	1/4-28	3/16
1/4-20	1/8	5/16-24	1/4
5/16-18	5/32	3/8-24	5/16
3/8-16	3/16	1/2-13	3/8
1/2-13	1/4		

Metric

Set Screw Thread Size	Hex Key Size (in)	SHCS Thread	Hex Key Size Size (in)
M 2	0.9	M 3	2.5
M 3	1.5	M 4	3.0
M 4	2.0	M 5	4.0
M 5	2.5	M 6	5.0
M 6	3.0	M 8	6.0
M 8	4.0	M 10	8.0
M 10	5.0		

Disclaimer:

Please note dimensional differences may exist from manufacturer to manufacturer. While size may vary slightly, in no way does this effect form, fit or function. For exact product specifications, please contact with us.

Interchange

Set Screw Collars - 110-Series

Zinc Plated Steel							
Bore Inch	LUCO	Climax	Ruland	Stafford		Boston	Lovejoy
				Old	New		
1/8	01102 012	C-012		SC 2L	6L002P2	SC12	LSC-2 17507
5/32	01102 015	C-015					
3/16	01102 018	C-018	SC-3-F	SC 3L	6L003P2	SC18	LSC-3 17508
1/4	01102 025	C-025	SC-4-F	SC 4L	6L004P2	SC25	LSC-4 17509
5/16	01102 031	C-031	SC-5-F	SC 5L	6L005P2	SC31	LSC-5 17510
3/8	01102 037	C-037	SC-6-F	SC 6L	6L006P2	SC37	LSC-6 17511
7/16	01102 043	C-043	SC-7-F	SC 7L	6L007P2	SC43	LSC-7 17512
1/2	01102 050	C-050	SC-8-F	SC 8L	6L008P2	SC50	LSC-8 17513
9/16	01102 056	C-056	SC-9-F	SC 9L	6L009P2	SC56	LSC-9 17514
5/8	01102 062	C-062	SC-10-F	SC 10L	6L010P2	SC62	LSC-10 17515
11/16	01102 068	C-068	SC-11-F	SC 11L	6L011P2	SC68	LSC-11 17516
3/4	01102 075	C-075	SC-12-F	SC 12L	6L012P2	SC75	LSC-12 17517
13/16	01102 081	C-081	SC-13-F	SC 13L	6L013P2	SC81	LSC-13 17518
7/8	01102 087	C-087	SC-14-F	SC 14L	6L014P2	SC87	LSC-14 17519
15/16	01102 093	C-093	SC-15-F	SC 15L	6L015P2	SC93	LSC-15 17520
1	01102 100	C-100	SC-16-F	SC 16L	6L100P2	SC100	LSC-16 17521
1 1/16	01102 106	C-106	SC-17-F	SC 17L	6L101P2	SC106	LSC-17 17522
1 1/8	01102 112	C-112	SC-18-F	SC 18L	6L102P2	SC112	LSC-18 17523
1 3/16	01102 118	C-118	SC-19-F	SC 19L	6L103P2	SC118	LSC-19 17524
1 1/4	01102 125	C-125	SC-20-F	SC 20L	6L104P2	SC125	LSC-20 17525
1 5/16	01102 131	C-131	SC-21-F	SC 21L	6L105P2	SC131	LSC-21 17526
1 3/8	01102 137	C-137	SC-22-F	SC 22L	6L106P2	SC137	LSC-22 17527
1 7/16	01102 143	C-143	SC-23-F	SC 23L	6L107P2	SC143	LSC-23 17528
1 1/2	01102 150	C-150	SC-24-F	SC 24L	6L108P2	SC150	LSC-24 17529
1 9/16	01102 156	C-156	SC-25-F	SC 25L	6L109P2	SC156	LSC-25 17530
1 5/8	01102 162	C-162	SC-26-F	SC 26L	6L110P2	SC162	LSC-26 17531
1 11/16	01102 168	C-168	SC-27-F	SC 27L	6L111P2	SC168	LSC-27 17532
1 3/4	01102 175	C-175	SC-28-F	SC 28L	6L112P2	SC175	LSC-28 17533
1 13/16	01102 181	C-181	SC-29-F	SC 29L	6L113P2	SC181	LSC-29 17534
1 7/8	01102 187	C-187	SC-30-F	SC 30L	6L114P2	SC187	LSC-30 17535
1 15/16	01102 193	C-193	SC-31-F	SC 31L	6L115P2	SC193	LSC-31 17536
2	01102 200	C-200	SC-32-F	SC 32L	6L200P2	SC200	LSC-32 17537
2 1/8	01102 212	C-212	SC-34-F	SC 34L	6L202P2	SC212	LSC-34 17539
2 3/16	01102 218	C-218	SC-35-F	SC 35L	6L203P2	SC218	LSC-35 17540
2 1/4	01102 225	C-225	SC-36-F	SC 36L	6L204P2	SC225	LSC-36 17541
2 5/16	01102 231	C-231	SC-37-F	SC 37L	6L205P2	SC231	LSC-37 17542
2 3/8	01102 237	C-237	SC-38-F	SC 38L	6L206P2	SC237	LSC-38 17543
2 7/16	01102 243	C-243	SC-39-F	SC 39L	6L207P2	SC243	LSC-39 17544
2 1/2	01102 250	C-250	SC-40-F	SC 40L	6L208P2	SC250	LSC-40 17545
2 9/16	01102 256	C-256	SC-41-F		6L209P2	SC256	LSC-41 17546
2 5/8	01102 262	C-262	SC-42-F		6L210P2		LSC-42 17547
2 11/16	01102 268	C-268	SC-43-F	SC 43L	6L211P2	SC268	LSC-43 17548
2 3/4	01102 275	C-275	SC-44-F	SC 44L	6L212P2	SC275	LSC-44 17549
2 7/8	01102 287	C-287	SC-46-F		6L214P2		LSC-46 17551
2 15/16	01102 293	C-293	SC-47-F	SC 47L	6L215P2	SC293	LSC-47 17552
3	01102 300	C-300	SC-48-F	SC 48L	6L300P2	SC300	LSC-48 17553
3 3/16	01102 318	C-318	SC-51-F				
3 1/4	01102 325	C-325	SC-52-F	SC 52L	6L304P2		
3 7/16	01102 343	C-343	SC-55-F	SC 55L	6L307P2		
3 1/2	01102 350	C-350	SC-56-F	SC 56L	6L308P2		
3 15/16	01102 393	C-393	SC-63-F	SC 63L	6L315P2		
4	01102 400	C-400	SC-64-F	SC 64L	6L400P2		
4 3/16	01102 418	C-418					
4 1/4	01102 425	C-425					
4 7/16	01102 443	C-443					
4 1/2	01102 450	C-450					
4 11/16	01102 468	C-468					
4 15/16	01102 493	C-493					

Zinc Plated Steel							
Bore Inch	LUCO	Climax	Ruland	Stafford		Boston	Lovejoy
				Old	New		
5	01102 500	C-500					
5 3/16	01102 518	C-518					
5 7/16	01102 543	C-543					
5 11/16	01102 568	C-568					
5 15/16	01102 593	C-593					

Stainless Steel							
Bore Inch	LUCO	Climax	Ruland	Stafford		Boston	Lovejoy
				Old	New		
1/8	01104 012	C-012-S		SC 2SS	6S002	SSC12	LSC-2 17557
5/32	01104 015	C-015-S					
3/16	01104 018	C-018-S	SC-3-SS	SC 3SS	6S003	SSC18	LSC-3 17559
1/4	01104 025	C-025-S	SC-4-SS	SC 4SS	6S004	SSC25	LSC-4 17561
5/16	01104 031	C-031-S	SC-5-SS	SC 5SS	6S005	SSC31	LSC-5 17563
3/8	01104 037	C-037-S	SC-6-SS	SC 6SS	6S006	SSC37	LSC-6 17565
7/16	01104 043	C-043-S	SC-7-SS	SC 7SS	6S007	SSC43	LSC-7 17567
1/2	01104 050	C-050-S	SC-8-SS	SC 8SS	6S008	SSC50	LSC-8 17569
9/16	01104 056	C-056-S	SC-9-SS	SC 9SS	6S009	SSC56	LSC-9 17571
5/8	01104 062	C-062-S	SC-10-SS	SC 10SS	6S010	SSC62	LSC-10 17573
11/16	01104 068	C-068-S	SC-11-SS	SC 11SS	6S011	SSC68	LSC-11 17575
3/4	01104 075	C-075-S	SC-12-SS	SC 12SS	6S012	SSC75	LSC-12 17577
13/16	01104 081	C-081-S	SC-13-SS	SC 13SS	6S013	SSC81	LSC-13 17579
7/8	01104 087	C-087-S	SC-14-SS	SC 14SS	6S014	SSC87	LSC-14 17581
15/16	01104 093	C-093-S	SC-15-SS	SC 15SS	6S015	SSC93	LSC-15 17583
1	01104 100	C-100-S	SC-16-SS	SC 16SS	6S100	SSC100	LSC-16 17585
1 1/16	01104 106	C-106-S	SC-17-SS	SC 17SS	6S101	SSC106	LSC-17 17587
1 1/8	01104 112	C-112-S	SC-18-SS	SC 18SS	6S102	SSC112	LSC-18 17589
1 3/16	01104 118	C-118-S	SC-19-SS	SC 19SS	6S103	SSC118	LSC-19 17591
1 1/4	01104 125	C-125-S	SC-20-SS	SC 20SS	6S104	SSC125	LSC-20 17593
1 5/16	01104 131	C-131-S	SC-21-SS	SC 21SS	6S105	SSC131	LSC-21 17595
1 3/8	01104 137	C-137-S	SC-22-SS	SC 22SS	6S106	SSC137	LSC-22 17597
1 7/16	01104 143	C-143-S	SC-23-SS	SC 23SS	6S107	SSC143	LSC-23 17599
1 1/2	01104 150	C-150-S	SC-24-SS	SC 24SS	6S108	SSC150	LSC-24 17601
1 9/16	01104 156	C-156-S	SC-25-SS	SC 25SS	6S109	SSC156	LSC-25 17603
1 5/8	01104 162	C-162-S	SC-26-SS	SC 26SS	6S110	SSC162	LSC-26 17605
1 11/16	01104 168	C-168-S	SC-27-SS	SC 27SS	6S111	SSC168	LSC-27 17607
1 3/4	01104 175	C-175-S	SC-28-SS	SC 28SS	6S112	SSC175	LSC-28 17609
1 13/16	01104 181	C-181-S	SC-29-SS	SC 29SS	6S113	SSC181	LSC-29 17611
1 7/8	01104 187	C-187-S	SC-30-SS	SC 30SS	6S114	SSC187	LSC-30 17613
1 15/16	01104 193	C-193-S	SC-31-SS	SC 31SS	6S115	SSC193	LSC-31 17615
2	01104 200	C-200-S	SC-32-SS	SC 32SS	6S200	SSC200	LSC-32 17617
2 1/8	01104 212	C-212-S	SC-34-SS	SC 34SS	6S202	SSC212	LSC-34 17621
2 3/16	01104 218	C-218-S	SC-35-SS	SC 35SS	6S203	SSC218	
2 1/4	01104 225	C-225-S	SC-36-SS	SC 36SS	6S204	SSC225	LSC-36 17625
2 5/16	01104 231	C-231-S	SC-37-SS	SC 37SS	6S205		
2 3/8	01104 237	C-237-S	SC-38-SS	SC 38SS	6S206		LSC-38 17629
2 7/16	01104 243	C-243-S	SC-39-SS	SC 39SS	6S207	SSC243	
2 1/2	01104 250	C-250-S	SC-40-SS	SC 40SS	6S208	SSC250	LSC-40 17633
2 9/16	01104 256	C-256-S					
2 5/8	01104 262	C-262-S	SC-42-SS		6S210		
2 11/16	01104 268	C-268-S	SC-43-SS	SC 43SS	6S211		
2 3/4	01104 275	C-275-S	SC-44-SS	SC 44SS	6S212		
2 7/8	01104 287	C-287-S	SC-46-SS		6S214		
2 15/16	01104 293	C-293-S	SC-47-SS	SC 47SS	6S215		
3	01104 300	C-300-S	SC-48-SS	SC 48SS	6S300		

Interchange

Set Screw Collars - 110-Series

Plain Steel

Bore Inch	LUCO	Climax	Stafford
1/8	01100 012	C-012-DT	6L002
5/32	01100 015	C-015-DT	
3/16	01100 018	C-018-DT	6L003
1/4	01100 025	C-025-DT	6L004
5/16	01100 031	C-031-DT	6L005
3/8	01100 037	C-037-DT	6L006
7/16	01100 043	C-043-DT	6L007
1/2	01100 050	C-050-DT	6L008
9/16	01100 056	C-056-DT	6L009
5/8	01100 062	C-062-DT	6L010
11/16	01100 068	C-068-DT	6L011
3/4	01100 075	C-075-DT	6L012
13/16	01100 081	C-081-DT	6L013
7/8	01100 087	C-087-DT	6L014
15/16	01100 093	C-093-DT	6L015
1	01100 100	C-100-DT	6L100
1 1/16	01100 106	C-106-DT	6L101
1 1/8	01100 112	C-112-DT	6L102
1 3/16	01100 118	C-118-DT	6L103
1 1/4	01100 125	C-125-DT	6L104
1 5/16	01100 131	C-131-DT	6L105
1 3/8	01100 137	C-137-DT	6L106
1 7/16	01100 143	C-143-DT	6L107
1 1/2	01100 150	C-150-DT	6L108
1 9/16	01100 156	C-156-DT	6L109
1 5/8	01100 162	C-162-DT	6L110
1 11/16	01100 168	C-168-DT	6L111
1 3/4	01100 175	C-175-DT	6L112
1 13/16	01100 181	C-181-DT	6L113
1 7/8	01100 187	C-187-DT	6L114
1 15/16	01100 193	C-193-DT	6L115
2	01100 200	C-200-DT	6L200

Black Oxide Steel

Bore Inch	LUCO	Climax	Ruland	Stafford
1/8	01101 012	C-012-BO		6L002P3
5/32	01101 015	C-015-BO		
3/16	01101 018	C-018-BO	SC-3-F	6L003P3
1/4	01101 025	C-025-BO	SC-4-F	6L004P3
5/16	01101 031	C-031-BO	SC-5-F	6L005P3
3/8	01101 037	C-037-BO	SC-6-F	6L006P3
7/16	01101 043	C-043-BO	SC-7-F	6L007P3
1/2	01101 050	C-050-BO	SC-8-F	6L008P3
9/16	01101 056	C-056-BO	SC-9-F	6L009P3
5/8	01101 062	C-062-BO	SC-10-F	6L010P3
11/16	01101 068	C-068-BO	SC-11-F	6L011P3
3/4	01101 075	C-075-BO	SC-12-F	6L012P3
13/16	01101 081	C-081-BO	SC-13-F	6L013P3
7/8	01101 087	C-087-BO	SC-14-F	6L014P3
15/16	01101 093	C-093-BO	SC-15-F	6L015P3
1	01101 100	C-100-BO	SC-16-F	6L100P3
1 1/16	01101 106	C-106-BO	SC-17-F	6L101P3
1 1/8	01101 112	C-112-BO	SC-18-F	6L102P3
1 3/16	01101 118	C-118-BO	SC-19-F	6L103P3
1 1/4	01101 125	C-125-BO	SC-20-F	6L104P3
1 5/16	01101 131	C-131-BO	SC-21-F	6L105P3
1 3/8	01101 137	C-137-BO	SC-22-F	6L106P3
1 7/16	01101 143	C-143-BO	SC-23-F	6L107P3
1 1/2	01101 150	C-150-BO	SC-24-F	6L108P3
1 9/16	01101 156	C-156-BO	SC-25-F	6L109P3
1 5/8	01101 162	C-162-BO	SC-26-F	6L110P3
1 11/16	01101 168	C-168-BO	SC-27-F	6L111P3
1 3/4	01101 175	C-175-BO	SC-28-F	6L112P3
1 13/16	01101 181	C-181-BO	SC-29-F	6L113P3
1 7/8	01101 187	C-187-BO	SC-30-F	6L114P3
1 15/16	01101 193	C-193-BO	SC-31-F	6L115P3
2	01101 200	C-200-BO	SC-32-F	6L200P3

Interchange

Inch Single Split Collars - 111-Series

Black Oxide Steel

Bore Inch	LUCO	Climax	Ruland	Stafford		Holo-K
				Old	New	
1/8	01111 012	1C-012	CL-2-F		7L002	15002
3/16	01111 018	1C-018	CL-3-F	M3L	7L003	15004
1/4	01111 025	1C-025	CL-4-F	M4L	7L004	15006
5/16	01111 031	1C-031	CL-5-F	M5L	7L005	15008
3/8	01111 037	1C-037	CL-6-F	M6L	7L006	15010
7/16	01111 043	1C-043	CL-7-F	M7L	7L007	15012
1/2	01111 050	1C-050	CL-8-F	M8L	7L008	15014
9/16	01111 056	1C-056	CL-9-F		7L009	15016
5/8	01111 062	1C-062	CL-10-F	M10L	7L010	15018
11/16	01111 068	1C-068	CL-11-F	M11L	7L011	15020
3/4	01111 075	1C-075	CL-12-F	M12L	7L012	15022
13/16	01111 081	1C-081	CL-13-F		7L013	15024
7/8	01111 087	1C-087	CL-14-F	M14L	7L014	15026
15/16	01111 093	1C-093	CL-15-F		7L015	15028
1	01111 100	1C-100	CL-16-F	M16L	7L100	15030
1 1/16	01111 106	1C-106	CL-17-F		7L101	15032
1 1/8	01111 112	1C-112	CL-18-F	M18L	7L102	15034
1 3/16	01111 118	1C-118	CL-19-F	M19L	7L103	15036
1 1/4	01111 125	1C-125	CL-20-F	M20L	7L104	15038
1 5/16	01111 131	1C-131	CL-21-F	M21L	7L105	15040
1 3/8	01111 137	1C-137	CL-22-F	M22L	7L106	15042
1 7/16	01111 143	1C-143	CL-23-F	M23L	7L107	15044
1 1/2	01111 150	1C-150	CL-24-F	M24L	7L108	15046
1 9/16	01111 156	1C-156	CL-25-F		7L109	15048
1 5/8	01111 162	1C-162	CL-26-F	M26L	7L110	15050
1 11/16	01111 168	1C-168	CL-27-F	M27L	7L111	15052
1 3/4	01111 175	1C-175	CL-28-F	M28L	7L112	15054
1 7/8	01111 187	1C-187	CL-30-F	M30L	7L114	15058
1 15/16	01111 193	1C-193	CL-31-F	M31L	7L115	15060
2	01111 200	1C-200	CL-32-F	M32L	7L200	15062
2 1/8	01111 212	1C-212	CL-34-F		7L202	
2 3/16	01111 218	1C-218	CL-35-F		7L203	15066
2 1/4	01111 225	1C-225	CL-36-F		7L204	15068
2 5/16	01111 231					
2 3/8	01111 237	1C-237	CL-38-F	M38L	7L206	15070
2 7/16	01111 243	1C-243	CL-39-F	M39L	7L207	15072
2 1/2	01111 250	1C-250	CL-40-F		7L208	15074
2 5/8	01111 262	1C-262	CL-42-F		7L210	
2 11/16	01111 268	1C-268	CL-43-F		7L211	
2 3/4	01111 275	1C-275	CL-44-F		7L212	15078
2 7/8	01111 287	1C-287	CL-46-F		7L214	
2 15/16	01111 293	1C-293	CL-47-F		7L215	15082
3	01111 300	1C-300	CL-48-F	M48L	7L300	15084

Stainless Steel

LUCO	Climax	Ruland	Stafford		Holo-K
			Old	New	
01114 012	1C-012-S	CL-2-SS		7S002	15402
01114 018	1C-018-S	CL-3-SS	M3SS	7S003	15404
01114 025	1C-025-S	CL-4-SS	M4SS	7S004	15406
01114 031	1C-031-S	CL-5-SS	M5SS	7S005	15408
01114 037	1C-037-S	CL-6-SS	M6SS	7S006	15410
01114 043	1C-043-S	CL-7-SS	M7SS	7S007	15412
01114 050	1C-050-S	CL-8-SS	M8SS	7S008	15414
01114 056	1C-056-S	CL-9-SS		7S009	15416
01114 062	1C-062-S	CL-10-SS	M10SS	7S010	15418
01114 068	1C-068-S	CL-11-SS	M11SS	7S011	
01114 075	1C-075-S	CL-12-SS	M12SS	7S012	15422
01114 081	1C-081-S	CL-13-SS		7S013	
01114 087	1C-087-S	CL-14-SS	M14SS	7S014	15426
01114 093	1C-093-S	CL-15-SS		7S015	
01114 100	1C-100-S	CL-16-SS	M16SS	7S100	15430
01114 106	1C-106-S	CL-17-SS		7S101	
01114 112	1C-112-S	CL-18-SS	M18SS	7S102	15434
01114 118	1C-118-S	CL-19-SS	M19SS	7S103	15436
01114 125	1C-125-S	CL-20-SS	M20SS	7S104	15438
01114 131	1C-131-S	CL-21-SS		7S105	
01114 137	1C-137-S	CL-22-SS	M22SS	7S106	
01114 143	1C-143-S	CL-23-SS	M23SS	7S107	15444
01114 150	1C-150-S	CL-24-SS	M24SS	7S108	15446
01114 156	1C-156-S	CL-25-SS		7S109	
01114 162	1C-162-S	CL-26-SS		7S110	
01114 168	1C-168-S	CL-27-SS		7S111	
01114 175	1C-175-S	CL-28-SS	M28SS	7S112	15454
01114 187	1C-187-S	CL-30-SS	M30SS	7S114	15458
01114 193	1C-193-S	CL-31-SS	M31SS	7S115	15460
01114 200	1C-200-S	CL-32-SS	M32SS	7S200	15462

Aluminum

LUCO	Climax	Ruland	Stafford		Holo-K
			Old	New	
01115 012	1C-012-A	CL-2-A		7A002	15802
01115 018	1C-018-A	CL-3-A	M3AL	7A003	15804
01115 025	1C-025-A	CL-4-A	M4AL	7A004	15806
01115 031	1C-031-A	CL-5-A	M5AL	7A005	15808
01115 037	1C-037-A	CL-6-A	M6AL	7A006	15810
01115 043	1C-043-A	CL-7-A	M7AL	7A007	15812
01115 050	1C-050-A	CL-8-A	M8AL	7A008	15814
01115 056	1C-056-A	CL-9-A		7A009	15816
01115 062	1C-062-A	CL-10-A	M10AL	7A010	15818
01115 068	1C-068-A	CL-11-A	M11AL	7A011	15820
01115 075	1C-075-A	CL-12-A	M12AL	7A012	15822
01115 081	1C-081-A	CL-13-A		7A013	
01115 087	1C-087-A	CL-14-A	M14AL	7A014	15826
01115 093	1C-093-A	CL-15-A		7A015	15828
01115 100	1C-100-A	CL-16-A	M16AL	7A100	15830
01115 106	1C-106-A	CL-17-A		7A101	
01115 112	1C-112-A	CL-18-A	M18AL	7A102	
01115 118	1C-118-A	CL-19-A	M19AL	7A103	
01115 125	1C-125-A	CL-20-A	M20AL	7A104	15838
01115 131	1C-131-A	CL-21-A		7A105	
01115 137	1C-137-A	CL-22-A		7A106	
01115 143	1C-143-A	CL-23-A		7A107	
01115 150	1C-150-A	CL-24-A	M24AL	7A108	15846
01115 156	1C-156-A	CL-25-A		7A109	
01115 162	1C-162-A	CL-26-A		7A110	
01115 168	1C-168-A	CL-27-A		7A111	
01115 175	1C-175-A	CL-28-A	M28AL	7A112	15854
01115 187	1C-187-A	CL-30-A	M30AL	7A114	
01115 193	1C-193-A	CL-31-A	M31AL	7A115	
01115 200	1C-200-A	CL-32-A	M32AL	7A200	15862

Interchange

Inch Double Split Collars - 112-Series

Black Oxide Steel								Stainless Steel							
Bore Inch	LUCO		Climax	Ruland	Stafford		Holo-K	LUCO	Climax	Ruland	Stafford		Holo-K		
					Old	New					Old	New			
1/8	01121	012	2C-012	SP-2-F		8L002		01124	012	2C-012-S	SP-2-SS		8S002		
3/16	01121	018	2C-018	SP-3-F		8L003	15104	01124	018	2C-018-S	SP-3-SS		8S003	15504	
1/4	01121	025	2C-025	SP-4-F	MSPL 4L	8L004	15106	01124	025	2C-025-S	SP-4-SS	MSPL 4L	8S004	15506	
5/16	01121	031	2C-031	SP-5-F	MSPL 5L	8L005	15108	01124	031	2C-031-S	SP-5-SS	MSPL 5L	8S005	15508	
3/8	01121	037	2C-037	SP-6-F	MSPL 6L	8L006	15110	01124	037	2C-037-S	SP-6-SS	MSPL 6L	8S006	15510	
7/16	01121	043	2C-043	SP-7-F	MSPL 7L	8L007	15112	01124	043	2C-043-S	SP-7-SS	MSPL 7L	8S007	15512	
1/2	01121	050	2C-050	SP-8-F	MSPL 8L	8L008	15114	01124	050	2C-050-S	SP-8-SS	MSPL 8L	8S008	15514	
9/16	01121	056	2C-056	SP-9-F		8L009	15116	01124	056	2C-056-S	SP-9-SS		8S009	15516	
5/8	01121	062	2C-062	SP-10-F	MSPL 10L	8L010	15118	01124	062	2C-062-S	SP-10-SS	MSPL 10L	8S010	15518	
11/16	01121	068	2C-068	SP-11-F	MSPL 11L	8L011	15120	01124	068	2C-068-S	SP-11-SS	MSPL 11L	8S011		
3/4	01121	075	2C-075	SP-12-F	MSPL 12L	8L012	15122	01124	075	2C-075-S	SP-12-SS	MSPL 12L	8S012	15522	
13/16	01121	081	2C-081	SP-13-F		8L013		01124	081	2C-081-S	SP-13-SS		8S013		
7/8	01121	087	2C-087	SP-14-F	MSPL 14L	8L014	15126	01124	087	2C-087-S	SP-14-SS	MSPL 14L	8S014	15526	
15/16	01121	093	2C-093	SP-15-F		8L015	15128	01124	093	2C-093-S	SP-15-SS		8S015		
1	01121	100	2C-100	SP-16-F	MSPL 16L	8L100	15130	01124	100	2C-100-S	SP-16-SS	MSPL 16L	8S100	15530	
1 1/16	01121	106	2C-106	SP-17-F		8L101	15132	01124	106	2C-106-S	SP-17-SS		8S101		
1 1/8	01121	112	2C-112	SP-18-F	MSPL 18L	8L102	15134	01124	112	2C-112-S	SP-18-SS	MSPL 18L	8S102	15534	
1 3/16	01121	118	2C-118	SP-19-F	MSPL 19L	8L103	15136	01124	118	2C-118-S	SP-19-SS	MSPL 19L	8S103	15536	
1 1/4	01121	125	2C-125	SP-20-F	MSPL 20L	8L104	15138	01124	125	2C-125-S	SP-20-SS	MSPL 20L	8S104	15538	
1 5/16	01121	131	2C-131	SP-21-F		8L105	15140	01124	131	2C-131-S	SP-21-SS		8S105		
1 3/8	01121	137	2C-137	SP-22-F	MSPL 22L	8L106	15142	01124	137	2C-137-S	SP-22-SS	MSPL 22L	8S106	15542	
1 7/16	01121	143	2C-143	SP-23-F	MSPL 23L	8L107	15144	01124	143	2C-143-S	SP-23-SS	MSPL 23L	8S107		
1 1/2	01121	150	2C-150	SP-24-F	MSPL 24L	8L108	15146	01124	150	2C-150-S	SP-24-SS	MSPL 24L	8S108	15546	
1 9/16	01121	156	2C-156	SP-25-F		8L109		01124	156	2C-156-S	SP-25-SS		8S109		
1 5/8	01121	162	2C-162	SP-26-F	MSPL 26L	8L110	15150	01124	162	2C-162-S	SP-26-SS	MSPL 26L	8S110		
1 11/16	01121	168	2C-168	SP-27-F	MSPL 27L	8L111	15152	01124	168	2C-168-S	SP-27-SS		8S111		
1 3/4	01121	175	2C-175	SP-28-F	MSPL 28L	8L112	15154	01124	175	2C-175-S	SP-28-SS	MSPL 28L	8S112	15554	
1 7/8	01121	187	2C-187	SP-30-F	MSPL 30L	8L114	15158	01124	187	2C-187-S	SP-30-SS	MSPL 30L	8S114		
1 15/16	01121	193	2C-193	SP-31-F	MSPL 31L	8L115	15160	01124	193	2C-193-S	SP-31-SS	MSPL 31L	8S115		
2	01121	200	2C-200	SP-32-F	MSPL 32L	8L200	15162	01124	200	2C-200-S	SP-32-SS	MSPL 32L	8S200	15562	
2 1/8	01121	212	2C-212	SP-34-F		8L202	15164	01124	212	2C-212-S	SP-34-SS		8S202		
2 3/16	01121	218	2C-218	SP-35-F		8L203	15166	01124	218	2C-218-S	SP-35-SS		8S203		
2 1/4	01121	225	2C-225	SP-36-F		8L204	15168	01124	225	2C-225-S	SP-36-SS		8S204		
2 5/16	01121	231	2C-231	SP-37-F		8L205		01124	231	2C-231-S	SP-37-SS		8S205		
2 3/8	01121	237	2C-237	SP-38-F	MSPL 38L	8L206	15170	01124	237	2C-237-S	SP-38-SS	MSPL 38L	8S206		
2 7/16	01121	243	2C-243	SP-39-F	MSPL 39L	8L207	15172	01124	243	2C-243-S	SP-39-SS	MSPL 39L	8S207		
2 1/2	01121	250	2C-250	SP-40-F	MSPL 40L	8L208	15174	01124	250	2C-250-S	SP-40-SS	MSPL 40L	8S208		
2 5/8	01121	262	2C-262	SP-42-F		8L210		01124	262	2C-262-S	SP-42-SS		8S210		
2 11/16	01121	268	2C-268	SP-43-F		8L211	15176	01124	268	2C-268-S	SP-43-SS		8S211		
2 3/4	01121	275	2C-275	SP-44-F		8L212	15178	01124	275	2C-275-S	SP-44-SS		8S212		
2 7/8	01121	287	2C-287	SP-46-F		8L214		01124	287	2C-287-S	SP-46-SS		8S214		
2 15/16	01121	293	2C-293	SP-47-F	MSPL 47L	8L215	15182	01124	293	2C-293-S	SP-47-SS	MSPL 47L	8S215		
3	01121	300	2C-300	SP-48-F	MSPL 48L	8L300	15184	01124	300	2C-300-S	SP-48-SS	MSPL 48L	8S300		

Interchange

Inch Heavy Single Split Collars - 115-Series

Black Oxide Steel						Stainless Steel						Aluminum						
Bore Inch	LUCO		Climax	Stafford		Holo-K	LUCO		Climax	Stafford		Holo-K	LUCO		Climax	Stafford		Holo-K
				Old	New					Old	New					Old	New	
1/8	01151	012	H1C-012		1L002	CSC12	01154	012	H1C-012-S	2SS	1S002	CSSC12	01155	012	H1C-012-A		1A002	
3/16	01151	018	H1C-018	3L	1L003	CSC18	01154	018	H1C-018-S	3SS	1S003	CSSC18	01155	018	H1C-018-A	3AL	1A003	CASC18
1/4	01151	025	H1C-025	4L	1L004	CSC25	01154	025	H1C-025-S	4SS	1S004	CSSC25	01155	025	H1C-025-A	4AL	1A004	CASC25
5/16	01151	031	H1C-031	5L	1L005	CSC31	01154	031	H1C-031-S		1S005	CSSC31	01155	031	H1C-031-A	5AL	1A005	CASC31
3/8	01151	037	H1C-037	6L	1L006	CSC37	01154	037	H1C-037-S	6SS	1S006	CSSC37	01155	037	H1C-037-A	6AL	1A006	CASC37
7/16	01151	043	H1C-043	7L	1L007	CSC43	01154	043	H1C-043-S	7SS	1S007	CSSC43	01155	043	H1C-043-A		1A007	
1/2	01151	050	H1C-050	8L	1L008	CSC50	01154	050	H1C-050-S	8SS	1S008	CSSC50	01155	050	H1C-050-A	8AL	1A008	CASC50
9/16	01151	056	H1C-056		1L009	CSC56	01154	056	H1C-056-S	9SS	1S009	CSSC56	01155	056	H1C-056-A		1A009	
5/8	01151	062	H1C-062	10L	1L010	CSC62	01154	062	H1C-062-S	10SS	1S010	CSSC62	01155	062	H1C-062-A	10AL	1A010	CASC62
11/16	01151	068	H1C-068	11L	1L011	CSC68	01154	068	H1C-068-S		1S011		01155	068	H1C-068-A		1A011	
3/4	01151	075	H1C-075	12L	1L012	CSC75	01154	075	H1C-075-S	12SS	1S012	CSSC75	01155	075	H1C-075-A	12AL	1A012	CASC75
13/16	01151	081	H1C-081	13L	1L013	CSC81	01154	081	H1C-081-S		1S013		01155	081	H1C-081-A		1A013	
7/8	01151	087	H1C-087	14L	1L014	CSC87	01154	087	H1C-087-S	14SS	1S014	CSSC87	01155	087	H1C-087-A		1A014	CASC87
15/16	01151	093	H1C-093		1L015	CSC93	01154	093	H1C-093-S	15SS	1S015	CSSC93	01155	093	H1C-093-A		1A015	
1	01151	100	H1C-100	16L	1L100	CSC100	01154	100	H1C-100-S	16SS	1S100	CSSC100	01155	100	H1C-100-A	16AL	1A100	CASC100
1 1/16	01151	106	H1C-106	17L	1L101	CSC106	01154	106	H1C-106-S	17SS	1S101	CSSC106	01155	106	H1C-106-A		1A101	
1 1/8	01151	112	H1C-112	18L	1L102	CSC112	01154	112	H1C-112-S	18SS	1S102	CSSC112	01155	112	H1C-112-A		1A102	
1 3/16	01151	118	H1C-118	19L	1L103	CSC118	01154	118	H1C-118-S		1S103	CSSC118	01155	118	H1C-118-A		1A103	
1 1/4	01151	125	H1C-125	20L	1L104	CSC125	01154	125	H1C-125-S	20SS	1S104	CSSC125	01155	125	H1C-125-A	20AL	1A104	CASC125
1 5/16	01151	131	H1C-131	21L	1L105	CSC131	01154	131	H1C-131-S	21SS	1S105	CSSC131	01155	131	H1C-131-A		1A105	
1 3/8	01151	137	H1C-137	22L	1L106	CSC137	01154	137	H1C-137-S		1S106		01155	137	H1C-137-A		1A106	
1 7/16	01151	143	H1C-143	23L	1L107	CSC143	01154	143	H1C-143-S	23SS	1S107	CSSC143	01155	143	H1C-143-A		1A107	
1 1/2	01151	150	H1C-150	24L	1L108	CSC150	01154	150	H1C-150-S	24SS	1S108	CSSC150	01155	150	H1C-150-A	24AL	1A108	CASC150
1 9/16	01151	156	H1C-156		1L109	CSC156	01154	156	H1C-156-S		1S109		01155	156	H1C-156-A		1A109	
1 5/8	01151	162	H1C-162		1L110	CSC162	01154	162	H1C-162-S		1S110		01155	162	H1C-162-A		1A110	
1 11/16	01151	168	H1C-168	27L	1L111	CSC168	01154	168	H1C-168-S		1S111		01155	168	H1C-168-A		1A111	
1 3/4	01151	175	H1C-175	28L	1L112	CSC175	01154	175	H1C-175-S		1S112		01155	175	H1C-175-A	28AL	1A112	CASC175
1 7/8	01151	187	H1C-187	30L	1L114	CSC187	01154	187	H1C-187-S		1S114		01155	187	H1C-187-A		1A114	
1 15/16	01151	193	H1C-193	31L	1L115	CSC193	01154	193	H1C-193-S	31SS	1S115	CSSC193	01155	193	H1C-193-A		1A115	
2	01151	200	H1C-200	32L	1L200	CSC200	01154	200	H1C-200-S	32SS	1S200	CSSC200	01155	200	H1C-200-A		1A200	CASC200
2 3/16	01151	218	H1C-218	35L	1L203	CSC218												
2 1/4	01151	225	H1C-225	36L	1L204	CSC225												
2 3/8	01151	237	H1C-237	38L	1L206	CSC237												
2 7/16	01151	243	H1C-243		1L207	CSC243												
2 1/2	01151	250	H1C-250	40L	1L208	CSC250												
2 5/8	01151	262	H1C-262		1L210	CSC262												
2 11/16	01151	268	H1C-268		1L211	CSC268												
2 3/4	01151	275	H1C-275	44L	1L212	CSC275												
2 7/8	01151	287	H1C-287		1L214	CSC287												
2 15/16	01151	293	H1C-293		1L215	CSC293												
3	01151	300	H1C-300	48L	1L300	CSC300												
3 3/16	01151	318	H1C-318															
3 1/4	01151	325	H1C-325		1L304													
3 7/16	01151	343	H1C-343		1L307													
3 1/2	01151	350	H1C-350		1L308													
3 15/16	01151	393	H1C-393		1L315													
4	01151	400	H1C-400		1L400													

Interchange

Inch Heavy Double Split Collars - 116-Series

Black Oxide Steel

Bore Inch	LUCO	Climax	Ruland	Stafford		Holo-K
				Old	New	
1/8	01161 012	H2C-012		SPL 2L	2L002	2SC12
3/16	01161 018	H2C-018		SPL 3L	2L003	2SC18
1/4	01161 025	H2C-025		SPL 4L	2L004	2SC25
5/16	01161 031	H2C-031		SPL 5L	2L005	2SC31
3/8	01161 037	H2C-037		SPL 6L	2L006	2SC37
7/16	01161 043	H2C-043		SPL 7L	2L007	2SC43
1/2	01161 050	H2C-050		SPL 8L	2L008	2SC50
9/16	01161 056	H2C-056		SPL 9L	2L009	2SC56
5/8	01161 062	H2C-062		SPL 10L	2L010	2SC62
11/16	01161 068	H2C-068		SPL 11L	2L011	2SC68
3/4	01161 075	H2C-075		SPL 12L	2L012	2SC75
13/16	01161 081	H2C-081		SPL 13L	2L013	2SC81
7/8	01161 087	H2C-087		SPL 14L	2L014	2SC87
15/16	01161 093	H2C-093		SPL 15L	2L015	2SC93
1	01161 100	H2C-100		SPL 16L	2L100	2SC100
1 1/16	01161 106	H2C-106		SPL 17L	2L101	2SC106
1 1/8	01161 112	H2C-112		SPL 18L	2L102	2SC112
1 3/16	01161 118	H2C-118		SPL 19L	2L103	2SC118
1 1/4	01161 125	H2C-125		SPL 20L	2L104	2SC125
1 5/16	01161 131	H2C-131		SPL 21L	2L105	2SC131
1 3/8	01161 137	H2C-137		SPL 22L	2L106	2SC137
1 7/16	01161 143	H2C-143		SPL 23L	2L107	2SC143
1 1/2	01161 150	H2C-150		SPL 24L	2L108	2SC150
1 9/16	01161 156	H2C-156		SPL 25L	2L109	2SC156
1 5/8	01161 162	H2C-162		SPL 26L	2L110	2SC162
1 11/16	01161 168	H2C-168		SPL 27L	2L111	2SC168
1 3/4	01161 175	H2C-175		SPL 28L	2L112	2SC175
1 7/8	01161 187	H2C-187		SPL 30L	2L114	2SC187
1 15/16	01161 193	H2C-193		SPL 31L	2L115	2SC193
2	01161 200	H2C-200		SPL 32L	2L200	2SC200
2 1/8	01161 212	H2C-212		SPL 34L	2L202	2SC212
2 3/16	01161 218	H2C-218		SPL 35L	2L203	2SC218
2 1/4	01161 225	H2C-225		SPL 36L	2L204	2SC225
2 3/8	01161 237	H2C-237		SPL 38L	2L206	2SC237
2 7/16	01161 243	H2C-243		SPL 39L	2L207	2SC243
2 1/2	01161 250	H2C-250		SPL 40L	2L208	2SC250
2 5/8	01161 262	H2C-262		SPL 42L	2L210	2SC262
2 11/16	01161 268	H2C-268		SPL 43L	2L211	2SC268
2 3/4	01161 275	H2C-275		SPL 44L	2L212	2SC275
2 7/8	01161 287	H2C-287		SPL 46L	2L214	2SC287
2 15/16	01161 293	H2C-293		SPL 47L	2L215	2SC293
3	01161 300	H2C-300		SPL 48L	2L300	2SC300
3 3/16	01161 318	H2C-318	SP-51-F			
3 1/4	01161 325	H2C-325	SP-52-F	SPL 52L	2L304	
3 7/16	01161 343	H2C-343	SP-55-F	SPL 55L	2L307	
3 1/2	01161 350	H2C-350	SP-56-F	SPL 56L	2L308	
3 3/4	01161 375	H2C-375	SP-60-F			
3 15/16	01161 393	H2C-393	SP-63-F	SPL 63L	2L315	
4	01161 400	H2C-400	SP-64-F	SPL 64L	2L400	
4 1/4	01161 425	H2C-425		SPL 68L	2L404	
4 7/16	01161 443	H2C-443		SPL 71L	2L407	
4 1/2	01161 450	H2C-450		SPL 72L	2L408	
4 15/16	01161 493	H2C-493		SPL 79L	2L415	
5	01161 500	H2C-500		SPL 80L	2L500	
5 1/4	01161 525	H2C-525				
5 1/2	01161 550	H2C-550		SPL 88L	2L508	
5 15/16	01161 593	H2C-593		SPL 95L	2L515	
6	01161 600	H2C-600		SPL 98L	2L600	

Stainless Steel

Bore Inch	LUCO	Climax	Stafford		Holo-K
			Old	New	
1/8	01164 012	H2C-012-S	SPL 2SS	2S002	2SSC12
3/16	01164 018	H2C-018-S	SPL 3SS	2S003	2SSC18
1/4	01164 025	H2C-025-S	SPL 4SS	2S004	2SSC25
5/16	01164 031	H2C-031-S	SPL 5SS	2S005	2SSC31
3/8	01164 037	H2C-037-S	SPL 6SS	2S006	2SSC37
7/16	01164 043	H2C-043-S	SPL 7SS	2S007	2SSC43
1/2	01164 050	H2C-050-S	SPL 8SS	2S008	2SSC50
9/16	01164 056	H2C-056-S	SPL 9SS	2S009	2SSC56
5/8	01164 062	H2C-062-S	SPL 10SS	2S010	2SSC62
11/16	01164 068	H2C-068-S	SPL 11SS	2S011	2SSC68
3/4	01164 075	H2C-075-S	SPL 12SS	2S012	2SSC75
13/16	01164 081	H2C-081-S	SPL 13SS	2S013	
7/8	01164 087	H2C-087-S	SPL 14SS	2S014	2SSC87
15/16	01164 093	H2C-093-S	SPL 15SS	2S015	2SSC93
1	01164 100	H2C-100-S	SPL 16SS	2S100	2SSC100
1 1/16	01164 106	H2C-106-S	SPL 17SS	2S101	2SSC106
1 1/8	01164 112	H2C-112-S	SPL 18SS	2S102	2SSC112
1 3/16	01164 118	H2C-118-S	SPL 19SS	2S103	
1 1/4	01164 125	H2C-125-S	SPL 20SS	2S104	2SSC125
1 5/16	01164 131	H2C-131-S	SPL 21SS	2S105	2SSC131
1 3/8	01164 137	H2C-137-S	SPL 22SS	2S106	
1 7/16	01164 143	H2C-143-S	SPL 23SS	2S107	2SSC143
1 1/2	01164 150	H2C-150-S	SPL 24SS	2S108	2SSC150
1 9/16	01164 156	H2C-156-S	SPL 25SS	2S109	
1 5/8	01164 162	H2C-162-S	SPL 26SS	2S110	
1 11/16	01164 168	H2C-168-S	SPL 27SS	2S111	2SSC168
1 3/4	01164 175	H2C-175-S	SPL 28SS	2S112	
1 7/8	01164 187	H2C-187-S	SPL 30SS	2S114	2SSC187
1 15/16	01164 193	H2C-193-S	SPL 31SS	2S115	2SSC193
2	01164 200	H2C-200-S	SPL 32SS	2S200	2SSC200
2 1/8	01164 212	H2C-212-S	SPL 34SS	2S202	
2 3/16	01164 218	H2C-218-S	SPL 35SS	2S203	
2 1/4	01164 225	H2C-225-S	SPL 36SS	2S204	
2 3/8	01164 237				
2 7/16	01164 243	H2C-243-S	SPL 39SS	2S207	
2 1/2	01164 250	H2C-250-S	SPL 40SS	2S208	
2 5/8	01164 262				
2 11/16	01164 268				
2 3/4	01164 275				
2 7/8	01164 287				
2 15/16	01164 293				
3	01164 300	H2C-300-S	SPL 48SS	2S300	
3 3/16	01164 318	H2C-318-S			
3 1/4	01164 325	H2C-325-S	SPL 52SS	2S304	
3 7/16	01164 343	H2C-343-S	SPL 55SS	2S307	
3 1/2	01164 350	H2C-350-S	SPL 56SS	2S308	
3 3/4	01164 375				
3 15/16	01164 393				
4	01164 400	H2C400-S	SPL 64SS	2S400	
4 1/4	01164 425				
4 7/16	01164 443				
4 1/2	01164 450	H2C450-S	SPL 72SS	2S408	
4 15/16	01164 493	H2C493-S	SPL 79SS	2S415	
5	01164 500	H2C500-S	SPL 80SS	2S500	
5 1/4	01164 525				
5 1/2	01164 550	H2C550-S	SPL 88SS	2S508	
5 15/16	01164 593				
6	01164 600				

Interchange

Metric
Set Screw Collars - 105-Series

Black Oxide Steel

Bore Inch	LUCO	Climax	Ruland	Bore Inch	LUCO	Climax	Ruland
3	01051 003	MC-03		24	01051 024	MC-24	
4	01051 004	MC-04	MSC-4-F	25	01051 025	MC-25	MSC-25-F
5	01051 005	MC-05	MSC-5-F	28	01051 028	MC-28	MSC-28-F
6	01051 006	MC-06	MSC-6-F	30	01051 030	MC-30	MSC-30-F
8	01051 008	MC-08	MSC-8-F	32	01051 032	MC-32	MSC-32-F
10	01051 010	MC-10	MSC-10-F	34	01051 034	MC-34	
12	01051 012	MC-12	MSC-12-F	35	01051 035	MC-35	MSC-35-F
14	01051 014	MC-14	MSC-14-F	36	01051 036	MC-36	
15	01051 015	MC-15	MSC-15-F	38	01051 038	MC-38	MSC-38-F
16	01051 016	MC-16	MSC-16-F	40	01051 040	MC-40	MSC-40-F
18	01051 018	MC-18	MSC-18-F	45	01051 045	MC-45	MSC-45-F
20	01051 020	MC-20	MSC-20-F	50	01051 050	MC-50	MSC-50-F
22	01051 022	MC-22	MSC-22-F				

Stainless Steel

Bore Inch	LUCO	Climax	Ruland	Bore Inch	LUCO	Climax	Ruland
3	01054 003	MC-03-S		24	01054 024	MC-24-S	
4	01054 004	MC-04-S	MSC-4-SS	25	01054 025	MC-25-S	MSC-25-SS
5	01054 005	MC-05-S	MSC-5-SS	28	01054 028	MC-28-S	MSC-28-SS
6	01054 006	MC-06-S	MSC-6-SS	30	01054 030	MC-30-S	MSC-30-SS
8	01054 008	MC-08-S	MSC-8-SS	32	01054 032	MC-32-S	MSC-32-SS
10	01054 010	MC-10-S	MSC-10-SS	34	01054 034	MC-34-S	
12	01054 012	MC-12-S	MSC-12-SS	35	01054 035	MC-35-S	MSC-35-SS
14	01054 014	MC-14-S	MSC-14-SS	36	01054 036	MC-36-S	
15	01054 015	MC-15-S	MSC-15-SS	38	01054 038	MC-38-S	MSC-38-SS
16	01054 016	MC-16-S	MSC-16-SS	40	01054 040	MC-40-S	MSC-40-SS
18	01054 018	MC-18-S	MSC-18-SS	45	01054 045	MC-45-S	MSC-45-SS
20	01054 020	MC-20-S	MSC-20-SS	50	01054 050	MC-50-S	MSC-50-SS
22	01054 022	MC-22-S	MSC-22-SS				

Single Split Collars Metric - 106-Series

Black Oxide Steel

Bore Inch	LUCO	Climax	Ruland	Stafford	Holo-K
3	01061 003	M1C-03	MCL-3-F	1LM003	15303
4	01061 004	M1C-04	MCL-4-F		
5	01061 005	M1C-05	MCL-5-F	1LM005	15305
6	01061 006	M1C-06	MCL-6-F	1LM006	15306
7	01061 007	M1C-07	MCL-7-F		
8	01061 008	M1C-08	MCL-8-F	1LM008	15308
9	01061 009	M1C-09	MCL-9-F	1LM009	
10	01061 010	M1C-10	MCL-10-F	1LM010	15310
12	01061 012	M1C-12	MCL-12-F	1LM012	15312
13	01061 013	M1C-13	MCL-13-F		
14	01061 014	M1C-14	MCL-14-F	1LM014	
15	01061 015	M1C-15	MCL-15-F	1LM015	15315
16	01061 016	M1C-16	MCL-16-F	1LM016	
17	01061 017	M1C-17	MCL-17-F	1LM017	15317
18	01061 018	M1C-18	MCL-18-F	1LM018	
19	01061 019	M1C-19	MCL-19-F		
20	01061 020	M1C-20	MCL-20-F	1LM020	15320
21	01061 021	M1C-21	MCL-21-F		
22	01061 022	M1C-22	MCL-22-F		
23	01061 023	M1C-23	MCL-23-F		
24	01061 024	M1C-24	MCL-24-F		
25	01061 025	M1C-25	MCL-25-F	1LM025	15325
26	01061 026	M1C-26	MCL-26-F		
28	01061 028	M1C-28	MCL-28-F		
30	01061 030	M1C-30	MCL-30-F	1LM030	15330
32	01061 032	M1C-32	MCL-32-F		
34	01061 034	M1C-34	MCL-34-F		
35	01061 035	M1C-35	MCL-35-F	1LM035	15335
36	01061 036	M1C-36	MCL-36-F		
38	01061 038	M1C-38	MCL-38-F		
40	01061 040	M1C-40	MCL-40-F	1LM040	15340
42	01061 042	M1C-42	MCL-42-F		
45	01061 045	M1C-45	MCL-45-F	1LM045	15345
48	01061 048	M1C-48	MCL-48-F		
50	01061 050	M1C-50	MCL-50-F	1LM050	15350
54	01061 054	M1C-54	MCL-54-F		
55	01061 055	M1C-55	MCL-55-F	1LM055	
60	01061 060	M1C-60	MCL-60-F	1LM060	15360
65	01061 065	M1C-65	MCL-65-F	1LM065	
70	01061 070	M1C-70	MCL-70-F	1LM070	
75	01061 075	M1C-75	MCL-75-F	1LM075	
80	01061 080	M1C-80	MCL-80-F	1LM080	

Interchange

Double Split Collars Metric - 107-Series

Black Oxide Steel						Stainless Steel				
Bore Inch	LUCO	Climax	Ruland	Stafford	Holo-K	Bore Inch	LUCO	Climax	Ruland	Stafford
3	01071 003	M2C-03	MSP-3-F	2LM003	15703	3	01074 003	M2C-03-S	MSP-3-SS	2SM003
4	01071 004	M2C-04	MSP-4-F			4	01074 004	M2C-04-S	MSP-4-SS	
5	01071 005	M2C-05	MSP-5-F	2LM005	15705	5	01074 005	M2C-05-S	MSP-5-SS	2SM005
6	01071 006	M2C-06	MSP-6-F	2LM006	15706	6	01074 006	M2C-06-S	MSP-6-SS	2SM006
7	01071 007	M2C-07	MSP-7-F			7	01074 007	M2C-07-S	MSP-7-SS	
8	01071 008	M2C-08	MSP-8-F	2LM008	15708	8	01074 008	M2C-08-S	MSP-8-SS	2SM008
9	01071 009	M2C-09	MSP-9-F	2LM009		9	01074 009	M2C-09-S	MSP-9-SS	2SM009
10	01071 010	M2C-10	MSP-10-F	2LM010	15710	10	01074 010	M2C-10-S	MSP-10-SS	2SM010
12	01071 012	M2C-12	MSP-12-F	2LM012	15712	12	01074 012	M2C-12-S	MSP-12-SS	2SM012
13	01071 013	M2C-13	MSP-13-F			13	01074 013	M2C-13-S	MSP-13-SS	
14	01071 014	M2C-14	MSP-14-F	2LM014		14	01074 014	M2C-14-S	MSP-14-SS	2SM014
15	01071 015	M2C-15	MSP-15-F	2LM015	15715	15	01074 015	M2C-15-S	MSP-15-SS	2SM015
16	01071 016	M2C-16	MSP-16-F	2LM016		16	01074 016	M2C-16-S	MSP-16-SS	2SM016
17	01071 017	M2C-17	MSP-17-F	2LM017	15717	17	01074 017	M2C-17-S	MSP-17-SS	2SM017
18	01071 018	M2C-18	MSP-18-F	2LM018		18	01074 018	M2C-18-S	MSP-18-SS	2SM018
19	01071 019	M2C-19	MSP-19-F			19	01074 019	M2C-19-S	MSP-19-SS	
20	01071 020	M2C-20	MSP-20-F	2LM020	15720	20	01074 020	M2C-20-S	MSP-20-SS	2SM020
21	01071 021	M2C-21	MSP-21-F			21	01074 021	M2C-21-S	MSP-21-SS	
22	01071 022	M2C-22	MSP-22-F			22	01074 022	M2C-22-S	MSP-22-SS	
23	01071 023	M2C-23	MSP-23-F			23	01074 023	M2C-23-S	MSP-23-SS	
24	01071 024	M2C-24	MSP-24-F			24	01074 024	M2C-24-S	MSP-24-SS	
25	01071 025	M2C-25	MSP-25-F	2LM025	15725	25	01074 025	M2C-25-S	MSP-25-SS	2SM025
26	01071 026	M2C-26	MSP-26-F			26	01074 026			
28	01071 028	M2C-28	MSP-28-F			28	01074 028			
30	01071 030	M2C-30	MSP-30-F	2LM030	15730	30	01074 030	M2C-30-S	MSP-30-SS	2SM030
32	01071 032	M2C-32	MSP-32-F			32	01074 032			
34	01071 034	M2C-34	MSP-34-F			34	01074 034			
35	01071 035	M2C-35	MSP-35-F	2LM035	15735	35	01074 035	M2C-35-S	MSP-35-SS	2SM035
36	01071 036	M2C-36	MSP-36-F			36	01074 036			
38	01071 038	M2C-38	MSP-38-F			38	01074 038			
40	01071 040	M2C-40	MSP-40-F	2LM040	15740	40	01074 040	M2C-40-S	MSP-40-SS	2SM040
42	01071 042	M2C-42	MSP-42-F			42	01074 042			
45	01071 045	M2C-45	MSP-45-F	2LM045	15745	45	01074 045	M2C-45-S	MSP-45-SS	2SM045
48	01071 048	M2C-48	MSP-48-F			48	01074 048			
50	01071 050	M2C-50	MSP-50-F	2LM050	15750	50	01074 050	M2C-50-S	MSP-50-SS	2SM050
54	01071 054	M2C-54	MSP-54-F			54	01074 054			
55	01071 055	M2C-55	MSP-55-F	2LM055		55	01074 055	M2C-55-S	MSP-55-SS	2SM055
60	01071 060	M2C-60	MSP-60-F	2LM060	15760	60	01074 060	M2C-60-S	MSP-60-SS	2SM060
65	01071 065	M2C-65	MSP-65-F	2LM065		65	01074 065	M2C-65-S	MSP-65-SS	2SM065
70	01071 070	M2C-70	MSP-70-F	2LM070		70	01074 070	M2C-70-S	MSP-70-SS	2SM070
75	01071 075	M2C-75	MSP-75-F	2LM075		75	01074 075	M2C-75-S	MSP-75-SS	2SM075
80	01071 080	M2C-80	MSP-80-F	2LM080		80	01074 080	M2C-80-S	MSP-80-SS	2SM080

Interchange

Single Split Threaded Clamping Collars - 113-Series

Black Oxide Steel							Stainless Steel					
Bore Inch	LUCO	Climax	Ruland	Stafford		Holo-K	Bore Inch	LUCO	Climax	Ruland	Stafford	Holo-K
				Old	New							
10-32	01131 106	ISTC-010-32	TCL-3-32-F		7L002F	15206	10-32	01134 106	ISTC-010-32-S	TCL-3-32-SS	7S002F	15606
1/4-20	01131 108	ISTC-025-20	TCL-4-20-F	M1/4-20L	7L004C	15208	1/4-20	01134 108	ISTC-025-20-S	TCL-4-20-SS	7S004C	15608
1/4-28	01131 208	ISTC-025-28	TCL-4-28-F	M1/4-28L	7L004F	15210	1/4-28	01134 208	ISTC-025-28-S	TCL-4-28-SS	7S004F	15610
5/16-18	01131 110	ISTC-031-18	TCL-5-18-F	M5/16-18L	7L005C	15212	5/16-18	01134 110	ISTC-031-18-S	TCL-5-18-SS	7S005C	15612
5/16-24	01131 210	ISTC-031-24	TCL-5-24-F	M5/16-24L	7L005F	15214	5/16-24	01134 210	ISTC-031-24-S	TCL-5-24-SS	7S005F	15614
3/8-16	01131 112	ISTC-037-16	TCL-6-16-F	M3/8-16L	7L006C	15216	3/8-16	01134 112	ISTC-037-16-S	TCL-6-16-SS	7S006C	15616
3/8-24	01131 212	ISTC-037-24	TCL-6-24-F	M3/8-24L	7L006F	15218	3/8-24	01134 212	ISTC-037-24-S	TCL-6-24-SS	7S006F	15618
1/2-13	01131 116	ISTC-050-13	TCL-8-13-F	M1/2-13L	7L008C	15220	1/2-13	01134 116	ISTC-050-13-S	TCL-8-13-SS	7S008C	15620
1/2-20	01131 216	ISTC-050-20	TCL-8-20-F	M1/2-20L	7L008F	15222	1/2-20	01134 216	ISTC-050-20-S	TCL-8-20-SS	7S008F	15622
5/8-11	01131 120	ISTC-062-11	TCL-10-11-F	M5/8-11L	7L010C	15224	5/8-11	01134 120	ISTC-062-11-S	TCL-10-11-SS	7S010C	15624
5/8-18	01131 220	ISTC-062-18	TCL-10-18-F	M5/8-18L	7L010F	15226	5/8-18	01134 220	ISTC-062-18-S	TCL-10-18-SS	7S010F	15626
3/4-10	01131 124	ISTC-075-10	TCL-12-10-F	M3/4-10L	7L012C	15228	3/4-10	01134 124	ISTC-075-10-S	TCL-12-10-SS	7S012C	15628
3/4-16	01131 224	ISTC-075-16	TCL-12-16-F	M3/4-16L	7L012F	15230	3/4-16	01134 224	ISTC-075-16-S	TCL-12-16-SS	7S012F	15630
7/8-9	01131 128	ISTC-087-09	TCL-14-9-F		7L014C	15232	7/8-9	01134 128	ISTC-087-09-S	TCL-14-9-SS	7S014C	
7/8-14	01131 228	ISTC-087-14	TCL-14-14-F		7L014F	15234	7/8-14	01134 228	ISTC-087-14-S	TCL-14-14-SS	7S014F	
1-8	01131 164	ISTC-100-08	TCL-16-8-F	M1-8L	7L100C	15236	1-8	01134 164	ISTC-100-08-S	TCL-16-8-SS	7S100C	15636
1-14	01131 232	ISTC-100-14	TCL-16-14-F	M1-14L	7L100F	15238	1-14	01134 232	ISTC-100-14-S	TCL-16-14-SS	7S100F	15638
1 1/8-7	01131 532	ISTC-112-07	TCL-18-7-F				1 1/8-7	01134 532	ISTC-112-07-S	TCL-18-7-SS		
1 1/8-12	01131 236	ISTC-112-12	TCL-18-12-F		7L102F	15242	1 1/8-12	01134 236	ISTC-112-12-S	TCL-18-12-SS	7S102F	15642
1 1/4-7	01131 140	ISTC-125-07	TCL-20-7-F		7L104C	15244	1 1/4-7	01134 140	ISTC-125-07-S	TCL-20-7-SS	7S104C	15644
1 1/4-12	01131 240	ISTC-125-12	TCL-20-12-F		7L104F	15246	1 1/4-12	01134 240	ISTC-125-12-S	TCL-20-12-SS	7S104F	15646
1 1/2-6	01131 148	ISTC-150-06	TCL-24-6-F		7L108C	15252	1 1/2-6	01134 148	ISTC-150-06-S	TCL-24-6-SS	7S108C	
1 1/2-12	01131 248	ISTC-150-12	TCL-24-16-F	M1 1/2-12L	7L108F	15254	1 1/2-12	01134 248	ISTC-150-12-S	TCL-24-12-SS	7S108F	15654

Double Split Threaded Clamping Collars - 114-Series

Black Oxide Steel		Stainless Steel	
Bore Inch	BulkTEK	Bore Inch	BulkTEK
10-32	01141 106	10-32	01144 106
1/4-20	01141 108	1/4-20	01144 108
1/4-28	01141 208	1/4-28	01144 208
5/16-18	01141 110	5/16-18	01144 110
5/16-24	01141 210	5/16-24	01144 210
3/8-16	01141 112	3/8-16	01144 112
3/8-24	01141 212	3/8-24	01144 212
1/2-13	01141 116	1/2-13	01144 116
1/2-20	01141 216	1/2-20	01144 216
5/8-11	01141 120	5/8-11	01144 120
5/8-18	01141 220	5/8-18	01144 220
3/4-10	01141 124	3/4-10	01144 124
3/4-16	01141 224	3/4-16	01144 224
7/8-9	01141 128	7/8-9	01144 128
7/8-14	01141 228	7/8-14	01144 228
1-8	01141 164	1-8	01144 164
1-14	01141 232	1-14	01144 232
1 1/8-7	01141 532	1 1/8-7	01144 532
1 1/8-12	01141 236	1 1/8-12	01144 236
1 1/4-7	01141 140	1 1/4-7	01144 140
1 1/4-12	01141 240	1 1/4-12	01144 240
1 1/2-6	01141 148	1 1/2-6	01144 148
1 1/2-12	01141 248	1 1/2-12	01144 248